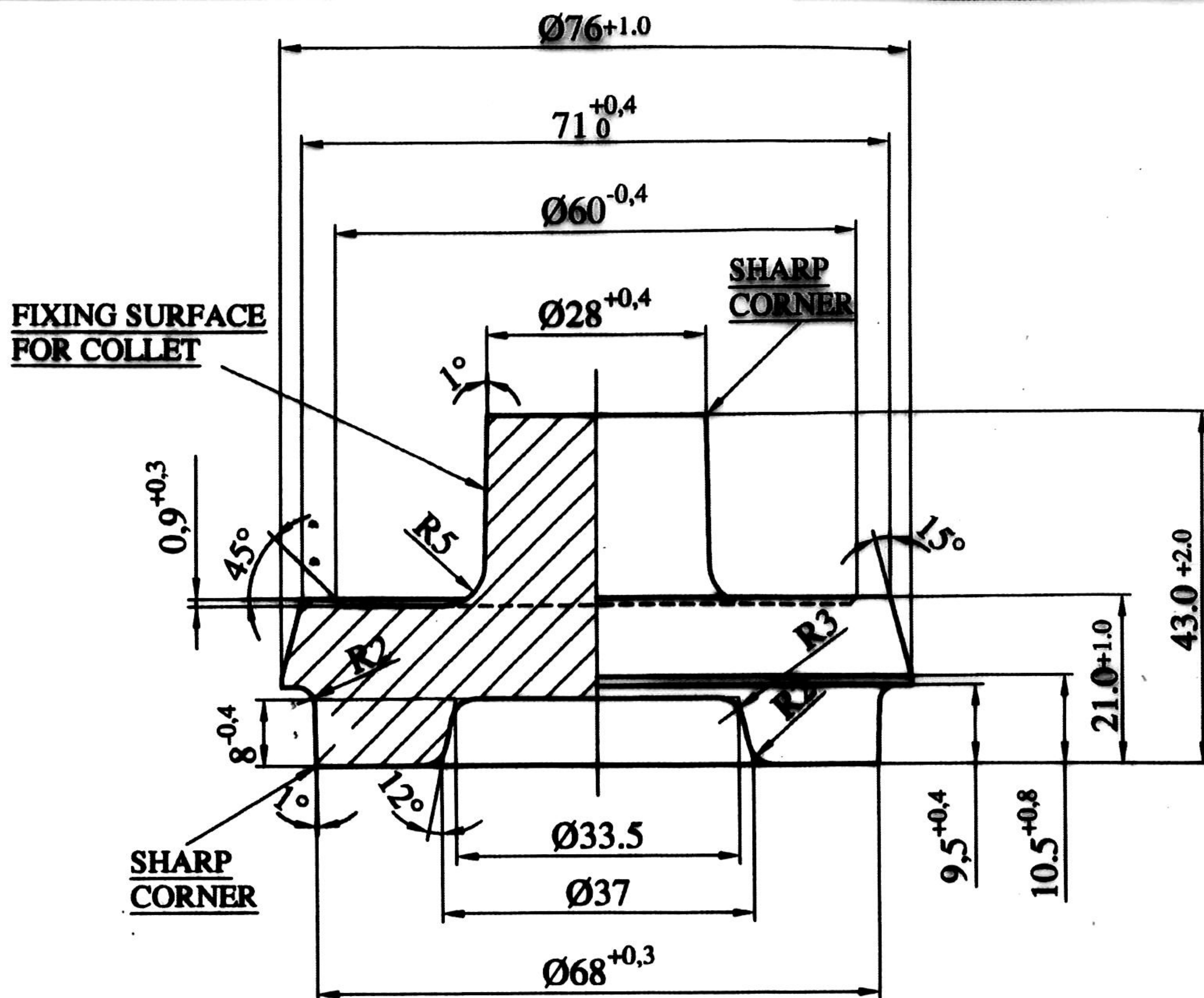


DRG. NO.: F-2316A

ALL DIMNS. ARE IN mm.
UNTOL. DIMNS. ARE AS PER IS: 2102 (MED)



MATERIAL:- FORGING TO SPECN. IS:734 Gde. 24345 'WP'

NOTE:-

1) THE FORGING STOCK OF AL-ALLOY BAR SHOULD BE INSPECTED FOR THE FOLLOWING

- i) CHEMICAL COMPOSITION & HARDNESS AS PER SPECIFICATION
- ii) SURFACE DEFECTS
- iii) INTERNAL SOUNDNESS BY ULTRASONIC TESTING
- iv) PERIPHERAL GRAIN GROWTH BY MACRO- EXAMINATION

2) FORGING BLANK SHOULD BE INSPECTED FOR THE FOLLOWING:-

- i) FORGING SHOULD BE FREE FROM CRACK, HEAVY DENTS , FOLDS AND DEEP SCRATCHES
- a) MECHANICAL PROPERTIES TO BE ACHIEVED AS PER SPECIFICATION
- b) PERIPHERAL GRAIN GROWTH MAXIMUM 1 mm ON RADIUS

DA No. 33/14 dtd. 10/12/14 <i>10/12</i>	NOTE 2(ii) IS DELETED , MATL. NOTE AMENDED & DRG. NO. UPDATE TO 'A'	Schedule No.		Compt. : <u>BODY,</u> <u>For TIME FUZE FFV 64C,</u>		Store Drg. No. : <u>F-1321-204440G</u>	
		Scale: 1:1	Projection Third Angle				
		Drawn By: <i>Kdr. 19-7-14</i>		BLANK FOR ILLUMINATING TIME FUZE BODY			
		Traced By:					
		Checked By: <i>19/7/14</i>		DRG. NO.: F-2316A			
Approved By: <i>19.7.14</i>							
DT. & SG.	DESCRIPTION	Approved By: <i>JNM/sh</i>		M/c:		NO. OF SHEETS: 1	
		DATE: <i>19/7/14</i>	SIGR.: <i>[Signature]</i>	GUN & SHELL FACTORY, COSSIPORE		SHEET NO.: 1	