

DRAWING CONVENTIONS CONFORM TO IS : 696

SURFACES FINISH :- AS PER IS : 8073-67,

WHERE NOT SPECIFIED SHOULD BE IN

MATERIAL :- STEEL 50 GOST 1050-74

MATERIAL FOR INDIA :- IS:5577-1993 DESIGN 42 C14 1102 LRS 30mm

BS 970 PT.1:1983 Gr.530 M-40 (BS 970:1955 EN18) OR

BS 970 PT.1:1983 Gr.709 M-40 (BS 970:1955 EN19) OR

BS 970 PT.1:1983 Gr.708 M-40 (BS 970:1955 EN19A)

HARDNESS :- 39-46 HRC

SHARP EDGES SHOULD BE BLUNTED TO 0.2 mm.

TOLERANCE ALONG CONTOUR 'QRS' IS TO BE 0.2 mm.

ALL LIMIT DEVIATIONS FOR LINEAR DIMENSIONS, DETERMINING THE NOMINAL POSITION OF AXES ARE BASED ON MMC PRINCIPLE.

COATING: CHEMICAL PHOSPHATING, HASTENED, OIL FINISHED.

PROTECTIVE FINISH FOR INDIA :-

PHOSPHATE TO SPECN. ISS-0465-01:1988

CLASS II (ACCELERATED), OIL FINISH.

'STAMP' 'K' (DIMENSIONAL ACCEPTANCE) AND 'N' (HARDNESS CORRECTNESS) IN COMPLIANCE WITH G NITTY.

REMAINING TECHNICAL REQUIREMENTS ARE AS PER G NITTY SPECIFICATIONS.

UN CONTROLLED COPY

CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE.

DESIGN & DRAWING OFFICE

A 2524

