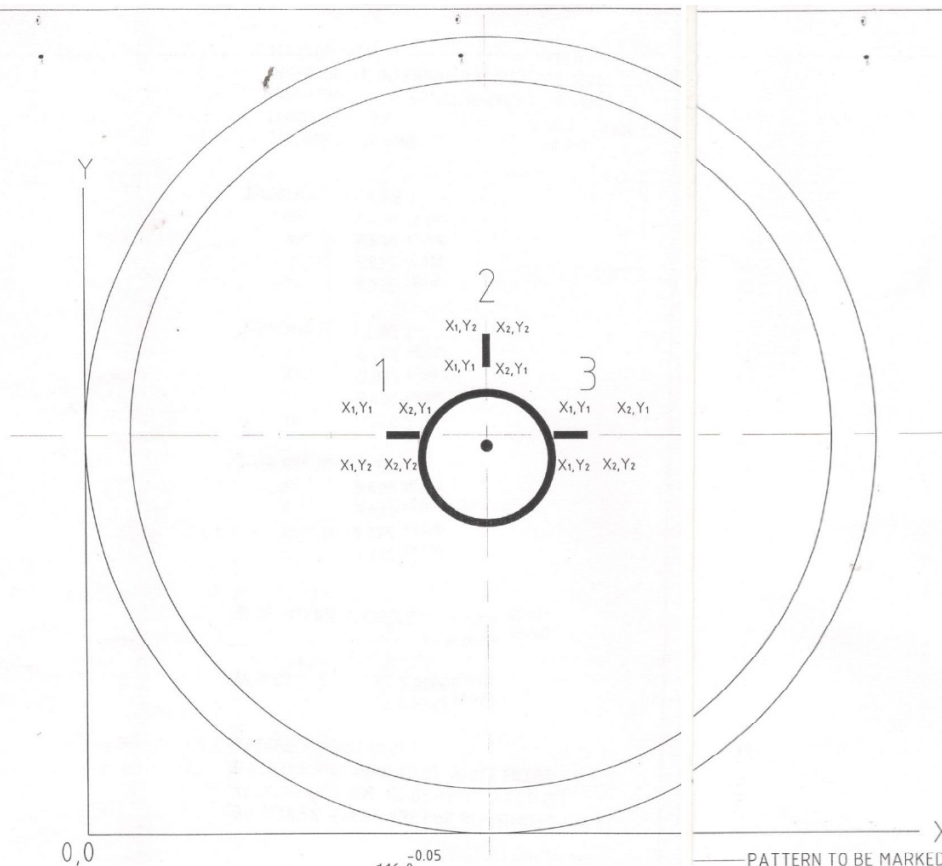




MASTER SIZE:
 INNER CIRCLE INTERNAL RADIUS =18.0
 INNER CIRCLE EXTERNAL RADIUS =0.3624
 LENGTH OF LINE =0.4124
 THICKNESS OF LINE =0.2 ±0.005
 =0.050

CO-ORDINATE OF LINE 1

X1 8.400 ±0.005
 X2 8.600 ±0.005
 Y1 9.025 ±0.005
 Y2 8.975 ±0.005

CO-ORDINATE OF LINE 2

X1 8.975 ±0.005
 X2 9.025 ±0.005
 Y1 9.400 ±0.005
 Y2 9.600 ±0.005

CO-ORDINATE OF LINE 3

X1 9.400 ±0.005
 X2 9.600 ±0.005
 Y1 9.025 ±0.005
 Y2 8.975 ±0.005

CENTER OF INTERNAL CIRCLE X- 9.0000 ±0.003
 Y- 8.8620 ±0.003

±0.003
 DOT DIA. 0.070 AT X= 9.0000±0.003
 Y= 8.9341 ±0.003

NOTE :-

REFERENCE POINT (0,0)
 GRATICULE PATTERN TO BE WHITE FILLED
 X1Y1,X2Y2, 1,2,3 NOT TO BE REPRODUCED ON
 GRATICULES, THESE ARE FOR REFERENCES ONLY.

MATL. :- GLASS BK-7(517642)

FOR TRADE COPY
 Date of Issue 05/02/13
 Kpi

ALL DIMENSIONS ARE IN mm.

ORDNANCE FACTORY
 DEHRADUN

DR:- R.K.SHARMA

TR:-

CH:-

APPROVED

(AJAY SINGH)
 HOS/DO.

(TARUN KHATTAR)
 Jt. GM/PI & Prodn.

MODIFIED P.N.S. FOR 5.56 mm. RIFLE (INSAS)
 GRAFICULE

AMENDMENTS.

OFD/DO/002

DATE-07.09.2015 SCALE- N.T.S.

MATL.

AS ABOVE

SHTS:- 1

SHT. No:- 1

DRAWING No.:-

CWC- 231/3