

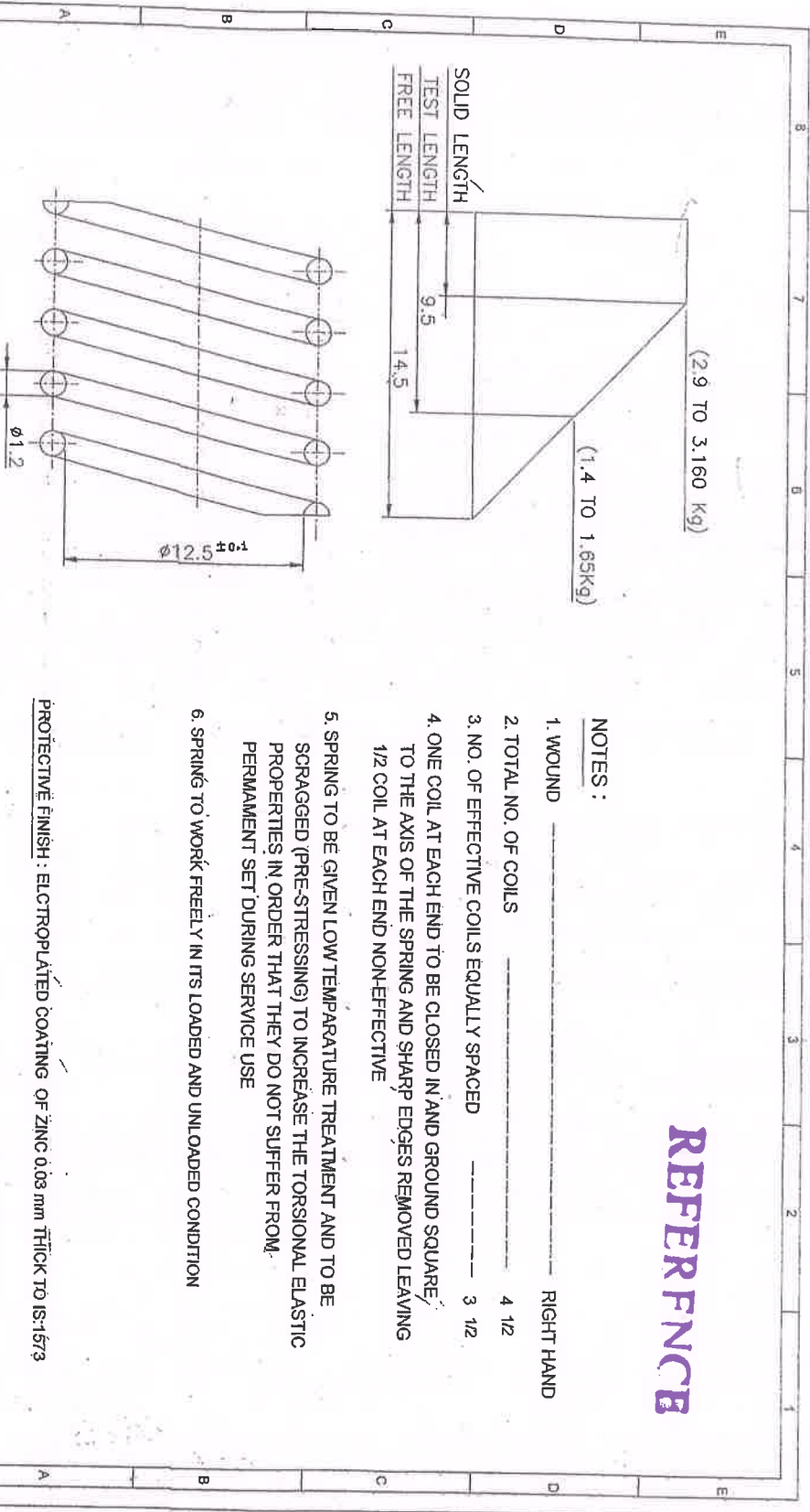
24
K. Gouder War DRAWS
M / 4113 dated 61 Jul 15

8 7 6 5 4 3 2 1

REFERENCE

NOTES :

1. WOUND ----- RIGHT HAND
2. TOTAL NO. OF COILS ----- 4 1/2
3. NO. OF EFFECTIVE COILS EQUALLY SPACED ----- 3 1/2
4. ONE COIL AT EACH END TO BE CLOSED IN AND GROUND SQUARE TO THE AXIS OF THE SPRING AND SHARP EDGES REMOVED LEAVING 1/2 COIL AT EACH END NON-EFFECTIVE
5. SPRING TO BE GIVEN LOW TEMPERATURE TREATMENT AND TO BE SCRAGGED (PRE-STRESSING) TO INCREASE THE TORSIONAL ELASTIC PROPERTIES IN ORDER THAT THEY DO NOT SUFFER FROM PERMANENT SET DURING SERVICE USE
6. SPRING TO WORK FREELY IN ITS LOADED AND UNLOADED CONDITION



PROTECTIVE FINISH : ELECTROPLATED COATING OF ZINC 0.08 mm THICK TO IS-1573

22-09-15	MATL SPEC AMENDED	ARD 2494	SCALE: 5:1	DIMENSIONS ARE IN mm	TOL	DSGAT No	ASSY DRG. No. NASK 1068
13-02-16	FOR: 435, READ : $\phi 12.5 \pm 0.1$	ARD 2453	PASSED	DRN	COMP	CHD	
28-09-16	DCA N2 ADDED	ARD 2396	OTD	APPROVED	GEN SPEC. IS: 2102		
32-06-07	APPROVED	DGNAL	MATL: STEEL		THREADS TO CONFORM TO IS: 2102		
	BRIEF RECORD		MATL SPEC.: IS 4454 (PH) 2001 GRADE - 5M		STORE SPEC. NO.		
			PROTECTIVE FINISH: SEE DRG		GAUGE SCHEDULE No.		

DCA N2 5360041451

DTE GEN OF NAVAL
ARMAMENT INSPECTION

HQ, Mod (NAVY), N DELHI



DRG. No.
NASK 1068/4
(PROVISIONAL)

SPRING

TRIM ON THIS LINE WHEN SUPPLIED TO TRADE

USED ON: ROCKET RGB 80

BASED ON: CHAVV DRG No. (NAVY) 90074(7) DT: 11-02-08