

Material :-
 Cold Drawn Seamless Steel Tube
 BS:6323 Pt.4 1982 DES GFS-3 BK
 BS:6323 Pt.4 1982 DES GFS-5 BK
 BS:6323 Pt.4 1982 DES GFS-6 BK
 BS:6323 Pt.4 1982 DES GFS-7 BK
 BS:6323 Pt.4 1982 DES GFS-9 BK
 BS:6323 Pt.4 1982 DES GFS-10 BK
BS:6323 Pt.4 1982 DES GFS - 11 BK
 Alt:-1
 S3074:2005 Sec 2 CDS-1 Annealed
 S3074:2005 Sec 2 CDS-2 Annealed
 S3074:2005 Sec 2 CDS-3 Annealed
 S3074:2005 Sec 2 CDS-4 Annealed
 IS3074:2005 Sec 2 CDS-5 Annealed
 IS3074:2005 Sec 2 CDS-6 Annealed
 IS3074:2005 Sec 2 CDS-7 Annealed
 IS3074:2005 Sec 2 CDS-8 Annealed
 IS3074:2005 Sec 2 CDS-9 Annealed
 IS3074:2005 Sec 2 CDS-10 Annealed
 Hardness:- 300-400 HV
375-425
 Protective Finish:-
 Phosphate to Specn.ISS:0465-01-1994 Class-II
 oil finish

Untolerated dimensions as per IS:2102 (MED)

C

B

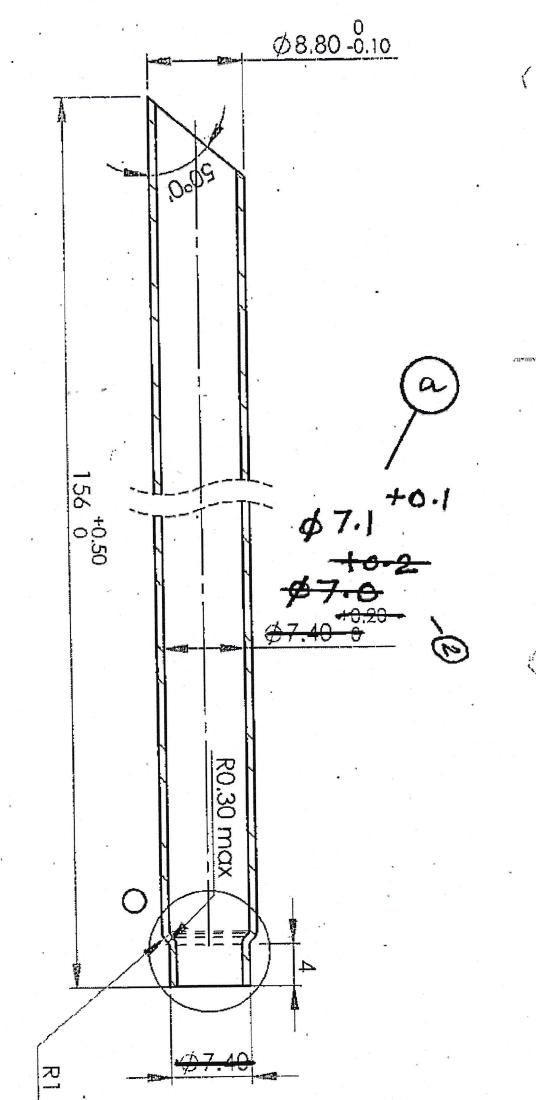
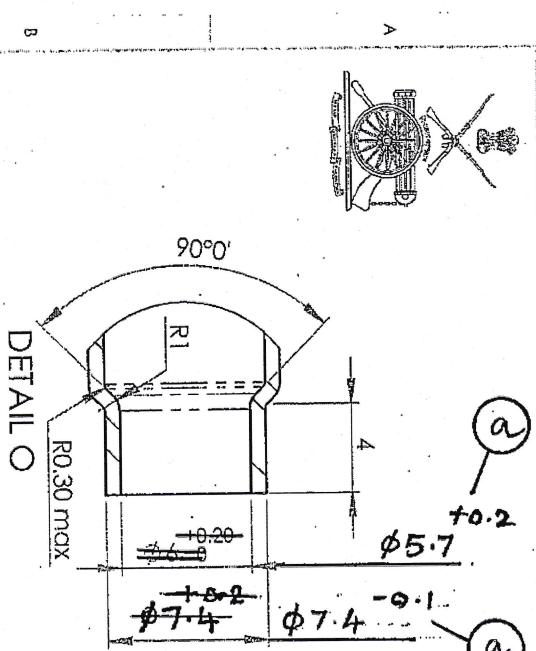
Alt:-1

ASTM A 213 / T 22

Alt:-2

ON CONTROLLED COPY

CERTIFIED CORRECT COPY
 OF APPROVED DRAWINGS
 AT THIS DATE
4 NOV 2018
 Design & Drawing Office,
 Ordnance Factory,
 Tiruchirappalli-620016



SECTION N-N

C

B

A

		SIGNATURE & DATE.	SUB: Rear Guide Retainer Tube	SCALE NTS
TRACED		FOR: K-2030 Recoil Mech. Assy	OF: TRICHY ASSAULT RIFLE	QPG
DRAWN		DES. REF NO. K-2092	DRG. TAR-K-2092 * 43	
CHECKED		OIC/D&DO	No.: 1	Weight (g) 21.08
OIC/D&DO		OFFICER/ PRODN.		
Dr. No. 49/18 df. 27.9.18	R 23/9	DM/OFFICER/ D&DO	K	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.
AMENDMENTS & DATE				SHEETS: 1 SHEET No.: 1
				APPROVED ON: 20/02/2018