



SECTION N-N

Material :-  
Cold Drawn Seamless Steel Tube  
BS:6323 Pt.4 1982 DES CFS-2 BK  
BS:6323 Pt.4 1982 DES CFS-4 BK  
BS:6323 Pt.4 1982 DES CFS-5 BK  
BS:6323 Pt.4 1982 DES CFS-6 BK  
BS:6323 Pt.4 1982 DES CFS-7 BK  
BS:6323 Pt.4 1982 DES CFS-8 BK  
BS:6323 Pt.4 1982 DES CFS-9 BK  
BS:6323 Pt.4 1982 DES CFS-10 BK  
BS:6323 Pt.4 1982 DES CFS-11 BK

Alt:-1  
ASTM A 213/T 22

UN CONTROLLED COPY

CERTIFIED CORRECT COPY  
OF APPROVED DRAWINGS  
AT THIS DATE .....  
4 NOV 2018  
Design & Drawing Office,  
Ordnance Factory,  
Tiruchirappalli-620016.

Protective Finish :-  
Phosphorite to Specn. ISS:0465-01-1994 Class-II  
oil finish

IS:3074:2005 Sec-2 CDS-1 Annealed  
IS:3074:2005 Sec-2 CDS-2 Annealed  
IS:3074:2005 Sec-2 CDS-3 Annealed  
IS:3074:2005 Sec-2 CDS-4 Annealed  
IS:3074:2005 Sec-2 CDS-5 Annealed  
IS:3074:2005 Sec-2 CDS-6 Annealed  
IS:3074:2005 Sec-2 CDS-7 Annealed  
IS:3074:2005 Sec-2 CDS-9 Annealed  
IS:3074:2005 Sec-2 CDS-8 Annealed  
Hardness:- 900-400 HV  
375-425

DA.No. 35/20	29/19
DA.No. 55/19	29/19
DA.No. 121/19	29/19
DA.No. 49/18	29/19
DA.No. 27-9.18	29/19

TRACED	SIGNATURE & DATE
DRAWN	
CHECKED	
OIC/D&DO	P. Taylor
OFFICER/PRODN.	
DV OFFICER/D&DO	S. K. S.
APPROVED ON. 20/02/2018	

SUB: Rear Guide Retainer Tube	DRG. No.:
FOR: K-2030 Recoil Mech. Assy	TAR-K-2092 * 3
OF: TRICHY ASSAULT RIFLE	DES. REF. NO. K-2092
ORDNANCE FACTORY TIRUCHIRAPPALLI-16.	

SCALE NTS	SHEETS: 1
QPG 1	SHEET No.: 1
Weight (g) 21.08	