

A

B

C

D

E

F

A

B

C

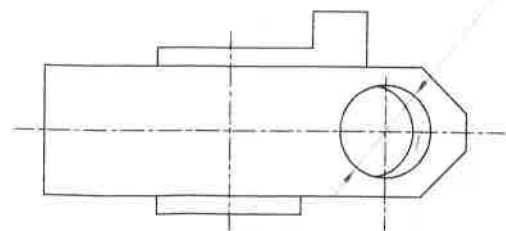
D

E

F

DRG NO 0204 IC SS S AA A C SST
0204 03 02 02 18 014 000E

GEN.TOL.MEDIUM/COARSE/FINE CLASS TO IS 2102
DRAWING CONVENTION CONFIRM TO INDIAN STDS.
DIMN.IN mm UNLESS OTHERWISE STATED

 $\phi 5.0 \pm 0.05 \times 15.0$ DEEP 8.5 ± 0.1 $2.5 \times 45^\circ$ BOTH SIDE 23.0 ± 0.1 6.5 ± 0.1 1.0°

R6.75-0.05

 2.0 ± 0.1

R6.4

R1.5

R2 MIN

2.5

 45°

R5.0

 1.3 ± 0.1

R2 MIN

 5° $\phi 5.0 \pm 0.05$ $\phi 3.0 \pm 0.1$ 6.0 ± 0.1

10.0

13.0-0.1

NOTES :-

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) TOLERANCE FOR ANGLES $\pm 30^\circ$, UNLESS OTHERWISE STATED
- 3) HEAT TREATMENT : CASE HARDENED TO A DEPTH OF 0.10 TO 0.30
- 4) HARDNESS : 500 TO 600 HV,
- 5) ALT.MATERIAL : MIM 9310 (EQUIVALENT INTERNATIONAL STANDARD AISI 9310)

HARDNESS : 500-600 HV

CASE DEPTH : 0.1-0.3 MM

 7.0 ± 0.1

3.0

 $\langle 22.7 \rangle$ $\langle 18.8 \rangle$ 9.0 ± 0.1

4	12/8/16	M-35	DIMN. 6.5±0.1 ADDED	C-3	
3	23/11/15	M-29	DRG. REVISED		
2	3/11/15	M-29	ALT. MATERIAL & HARDNESS REVISED	B-5,6	
1	14/8/15	M-28	ALT. MATERIAL ADDED	B-5,6	
R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD GO SIGN
DRN	SSD	CHD	MATERIAL:		
			STEEL TO IS:4432 1988, Gr 13Ni13Cr3 (En-36B)		
APPD	DATE 12/08/2016	FOR DIRECTOR	PROTECTIVE FINISH:		
SEALED	DATE		PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'		
SCALE 2:1	EST MASS		TITLE		
DESIGN AUTHORITY ARDE			SEAR		
DRG NO	0204	03	02	02	18
	IC	SS	S	AA	A
PART NO		DS CAT NO		AHSP	