



- 10. STAMP PART NO, MELT NO. AND Q.C.D STAMP ON THE TAG.
- 11. 5% OF A BATCH SHOULD BE CHECKED FOR HARDNESS AS PER GOST 8479-70.
- 12. WEIGHT OF THE FORGING 1.120 Kgs,

HEAT-TREATMENT:-FORGINGS ARE NORMALIZED AND TEMPERED.
 FOR HEAT-TREATMENT SCHEDULE REFER DRAWING NO: M 881 SHEET NO: 1 TO 3 AND SHEET NO: 5 SL.NO: 15.

MATERIAL:- STEEL 40X DST 3-98-80,

ALT.MATERIAL : STEEL 40 X GOST 4543-71 ✓

MATERIAL FOR INDIA

BS 970 PT. 1 : 1983 GR. 530 M-40 (BS 970 : 1955 EN-18) ✓

OR
 BS 970 PT. 1 : 1983 GR. 709 M-40 (BS 970: 1955 EN-19)

OR
 BS 970 PT. 1 : 1983 GR. 708 M-40 (BS 970: 1955 EN-19A)

VETTED FOR MATERIAL ONLY

John

COMPONENT DRG. NO. 6PII-4-11
 HOUSING BUFFER

- NOTES :-
1. DIMENSIONS ARE IN mm.
 2. FIRST ANGLE PROJECTION.
 3. SCALE:- 1:1
 4. FORGING OF GROUP II AS PER GOST 8479-70, HB 217 MAX.
 5. DRAFT ANGLE 7°
 6. UN-SPECIFIED RADII 2 R.
 7. FLASH REMAINDER UP TO 0.9 mm.
 8. DIE SHIFTING UP TO 0.6 mm.
 9. CONVENTIONAL CONTOUR AND DIMENSIONS GIVEN IN BRACKETS PERTAIN TO THE FINISHED PART.

DA No. 05/03 Dt. 04-08-03

DRAWING PROVISIONAL

DS. CAT NO. 1005007287

Redrawn <i>Sadhi</i> 11/11/81	Checked <i>A. S. Thiruvananthapuram</i>	Approved 11.87	I/C. D&DO <i>[Signature]</i> 11.87	Div. Officer <i>[Signature]</i>	ORDNANCE FACTORY, TIRUCHIRAPALLI-16.	DRG. NO: 62 C 4111 200 C 3
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B	ALTERNATE MATL. EN. SERIES ADDED.	<i>[Signature]</i>
AMENDMENTS	DESCRIPTION/DETAILS	SIG & DATE