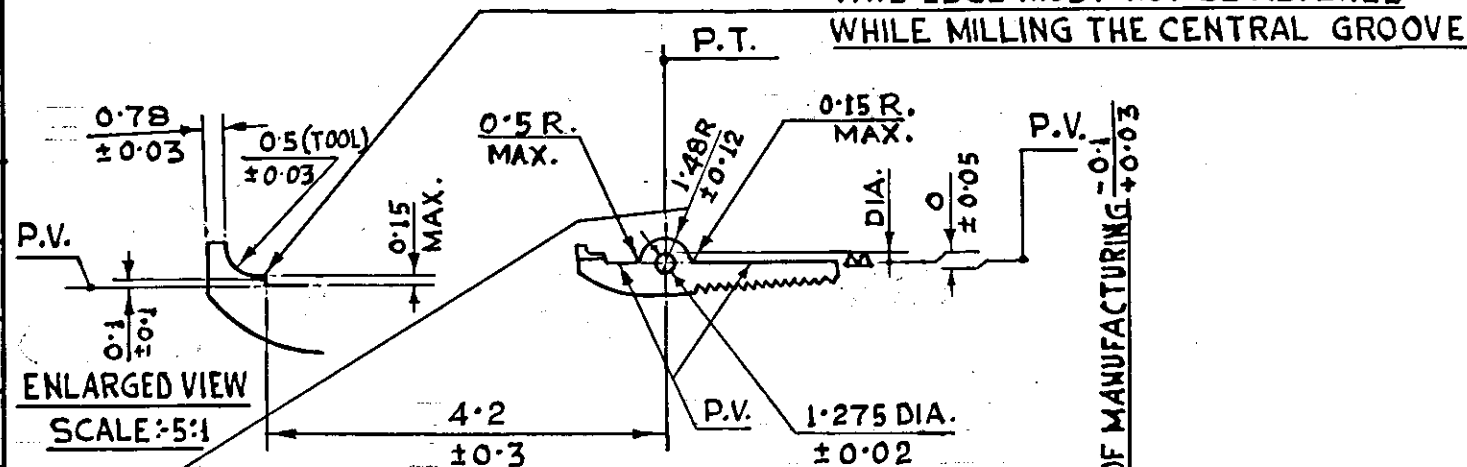


1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19

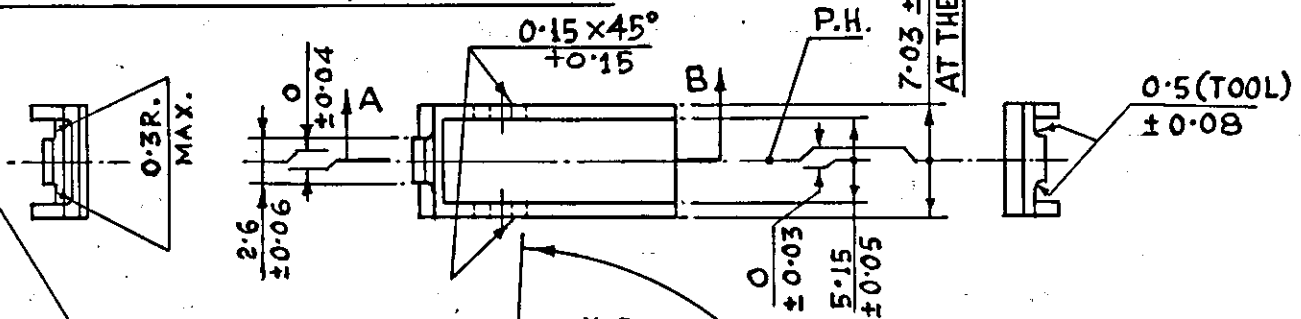
A
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X
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ACTUAL SIZE

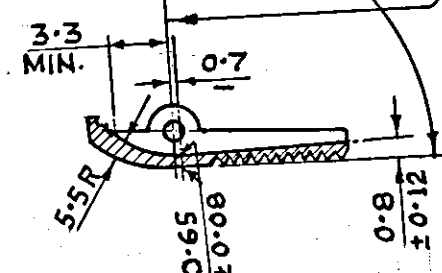
THIS EDGE MUST NOT BE ALTERED
WHILE MILLING THE CENTRAL GROOVE



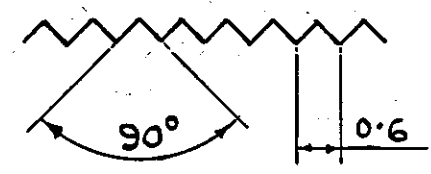
DIMENSIONS LOCATED FROM THE HOLE CENTRE



PLANES PASSING THROUGH THE
INTERSECTION OF PLANES P.T. AND P.V.



SECTION-AB



ENLARGED VIEW OF SERRATIONS
SCALE:-10:1

P.H. = PLANE OF HORIZONTAL
P.V. = PLANE OF VERTICAL
P.T. = PLANE OF TRANSVERSE

SURFACE FINISH:-
AS PER IS: 3073,
WHERE NOT SPECIFIED SHOULD BE ∇

INVESTMENT CASTING MATERIAL:-
BS 3146 PT.1-1974 TYPE CLA-3
&
RADIOGRAPHIC STANDARD AS PER
ASTME-446-84-LEVEL - 2

MATERIAL:-
BS 970 PT.1:1983 Gr. 070 M-55

HEAT TREATMENT:-
ANNEALED AT 680°C

PROTECTIVE FINISH:-
PHOSPHATE TO SPECN. JSS 0465-
01:1988 CLASS II (ACCELERATED),
OIL FINISH.

25292-SA	14-03-2002	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH	USO
23658-SA	13-1-97	DIMNS., SURFACE FINISH, PROTECTIVE FINISH AMENDED & ABBREVIATION NOTE ADDED.	DAC.
21679-SA	1-4-92	D S CAT No. ADDED IN ASSEMBLY COLUMN.	DAT.COL.
20858-SA	19.6.90	CLOTH NEGATIVE RETRACED & DRG. RESEALED AS A RECORD OF RECEIPT	JSO
		PREVIOUS D.C.(D) No. 15593-SA, 16592-SA, 18129-SA, 19764-SA, 20181-SA	COPY.
AUTHY	DATE	ZONE	BRIEF RECORD
DGN.	DATE	NAME	ASSY. D.S. CAT No. 1005-006622
DRN.			CQA(SA) ICHAPUR
CHD.			MATERIAL:- AS STATED
TRD.	30-3-89	Amr	DIMENSIONS ARE IN MILLIMETRES
COMP.			APPROVED. DT.
19.6.90		1/c, D.O.	CL. NEG. RE-TRECE
SCALE:- 1:1, 2:1, 5:1, 10:1			DRG No A2448
SEALED. D.C. NO. 25292-SA			PART No. 3118
DT. 14.03-2002			DS. CAT. NO. 1005-000434

CATCH, REARSIGHT
CURSOR (2P) EACH