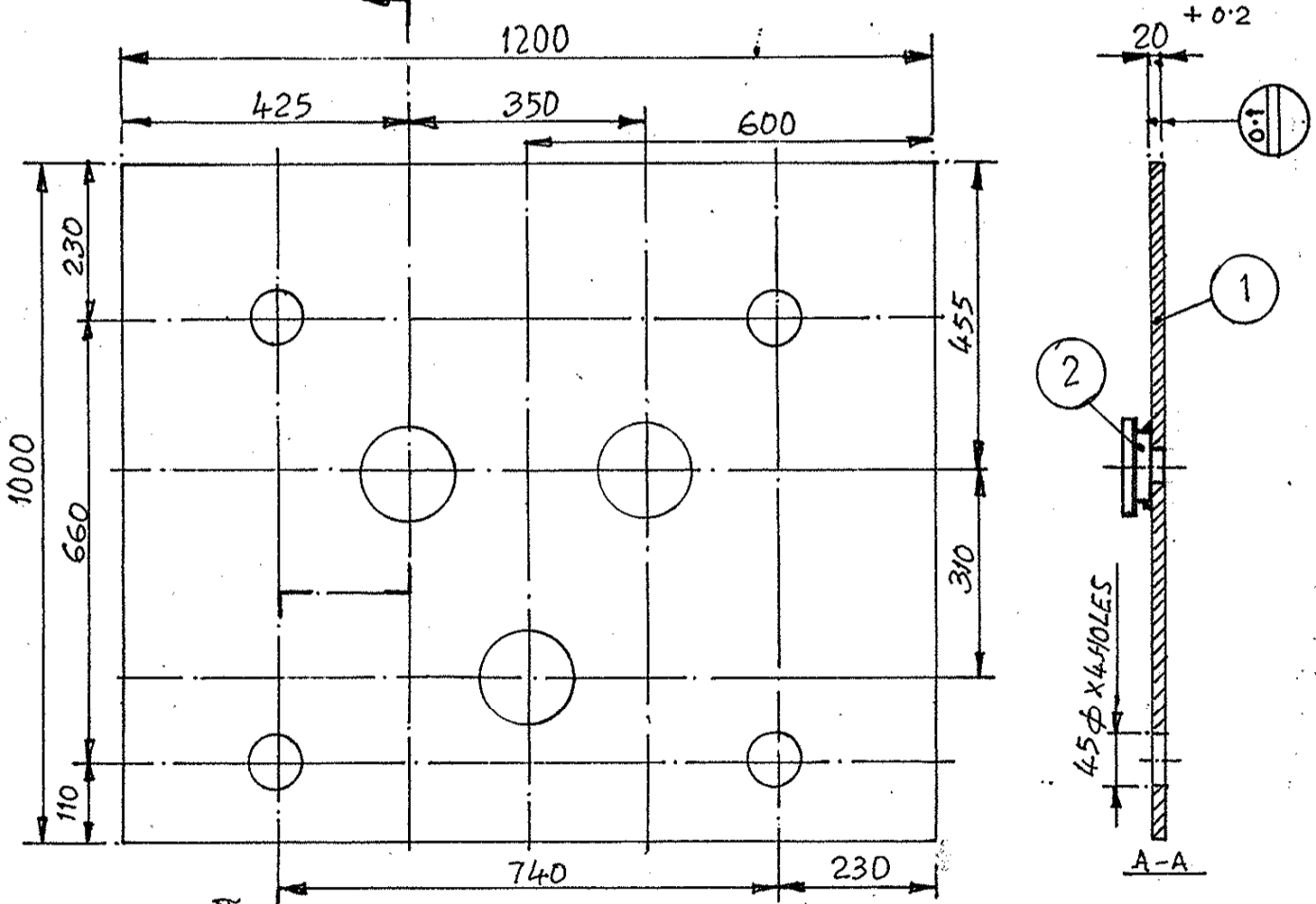


PV COPY

ALL DIMENSIONS IN MILLIMETRES



DETAILS OF ITEM NO.2
SCALE - 1:5

NOTE:- PLATE IS TO COATED WITH NITROCELLULOSE LACQUER.

3/4/98
JWM/ESR
W.M/GR

ITEM NO.	DESCRIPTION AND FINAL DIMENSIONS	NO. OFF.	MATERIAL	HARDNESS	REMARKS
2	PLUG	3	M.S.		
1	PLATE	1	M.S.		

TOL. ON PLATE THICKNESS & NOTE INCORPORATED. AUTH. MEMO NO. ESR/68/103/05/97

06.08.99
DATE NAME ZONE

INDEX

DESCRIPTION: -
STARTER PLATE
FOR WATER COOLED COPPER MOULD

SCALE
1:10
(1:5)

DRAWN
TRACED
CHECKED

30.03.
APPROVED

THIRD ANGLE
PROJECTION
CLEANING
ROUGHING
SMOOTHING
FINISHING

FOR :- SECTION: ESR
REF: JWM/ESR MEMO NO. 106/ESR/98 Dt. 1.4.98
METAL & STEEL FACTORY, ISHAPORE.

W-MANAGER/MR

DRG No, ESR/1000/03 SHEETS 1/1