

MASTER SIZE = 18.0
 INNER CIRCLE INTERNAL RADIUS = 0.3624
 INNER CIRCLE EXTERNAL RADIUS = 0.4124
 LENGTH OF LINE = 0.2 ± 0.005
 THICKNESS OF LINE = 0.050 ± 0.005

CO-ORDINATE OF LINE 1
 X1 8.400 ± 0.005
 X2 8.600 ± 0.005
 Y1 9.025 ± 0.005
 Y2 8.975 ± 0.005

CO-ORDINATE OF LINE 2
 X1 8.975 ± 0.005
 X2 9.025 ± 0.005
 Y1 9.400 ± 0.005
 Y2 9.600 ± 0.005

CO-ORDINATE OF LINE 3
 X1 9.400 ± 0.005
 X2 9.600 ± 0.005
 Y1 9.025 ± 0.005
 Y2 8.975 ± 0.005

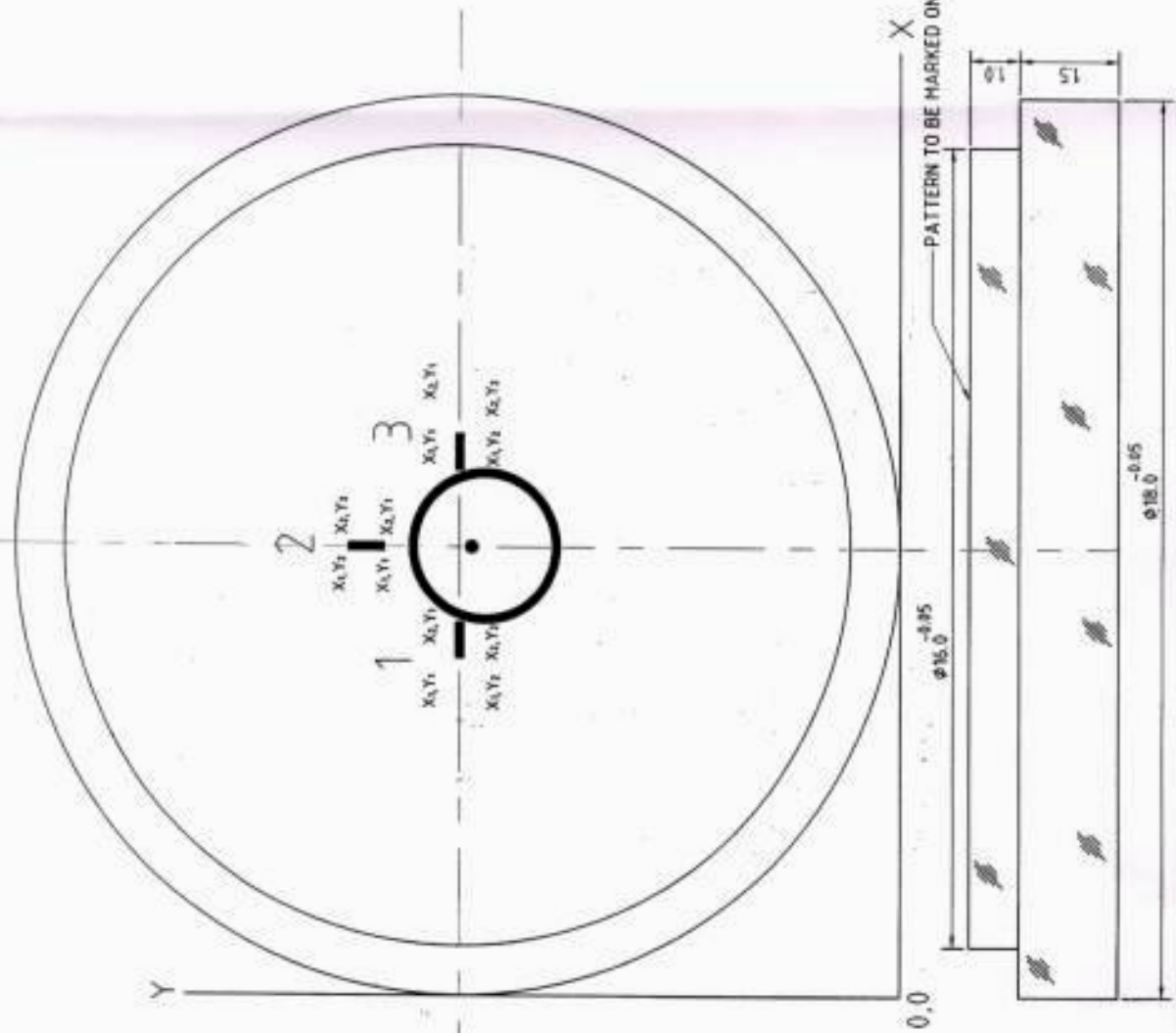
CENTER OF INTERNAL CIRCLE X = 9.0000 ± 0.003
 Y = 8.8620 ± 0.003

DOT DIA. 0.070 ± 0.003 AT X = 9.0000 ± 0.003
 Y = 8.9341 ± 0.003

NOTE :-
 REFERENCE POINT (0,0)
 GRATICULE PATTERN TO BE WHITE FILLED
 X1Y1, X2Y2, 1,2,3 NOT TO BE REPRODUCED ON
 GRATICULES, THESE ARE FOR REFERENCES ONLY.

FOR TRADE O/M
 Date of Issue 20.02.17

MAIL :- GLASS BK-7(517642)



ALL DIMENSIONS ARE IN mm.

ORDNANCE FACTORY DEHRADUN	DR:- R.K. SHARMA	DATE-07.09.2015	SCALE- MT.5.
	TR:-	MATERIAL AS ABOVE	TREAT
	APPROVED: [Signature]	SHTS.- 1	SHT. No.- 1
	ISSUED BY: [Signature]	DRAWING No. :-	
	CHK:-	CWC- 231/3	
	INS. No. 105/00	AMENDMENTS.	
	INS. No. 105/00	0FD/00/002	

MODIFIED P.N.S. FOR 5.56 mm. RIFLE (INSAS)
GRATICULE