

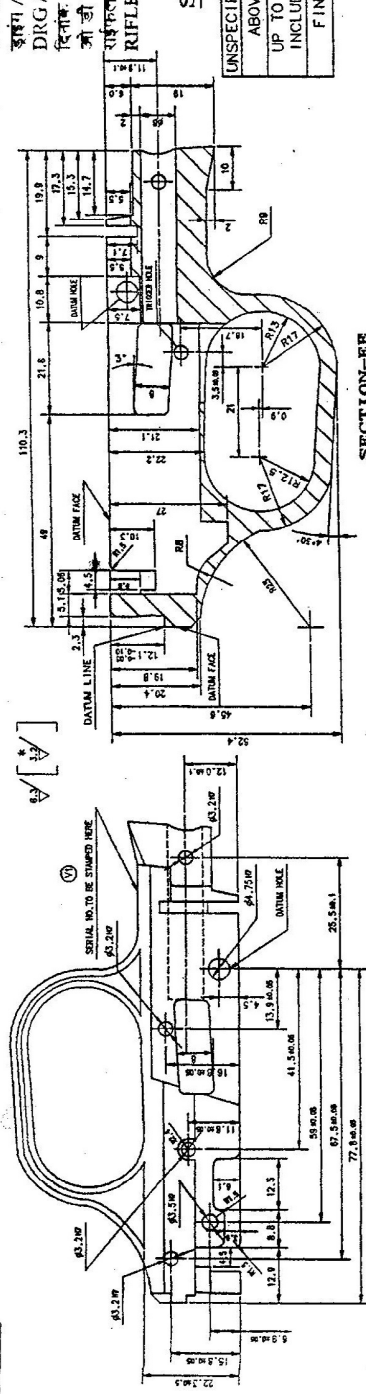
DRG / LAYOUT / GAUGE SCHEDULE
 दिनांक / AT THIS DATE... 27/4/19...
 को चीन / ODC
 RIFLE FACTORY, ISHAPORE

हस्ताक्षर / CERTIFIED COPY OF

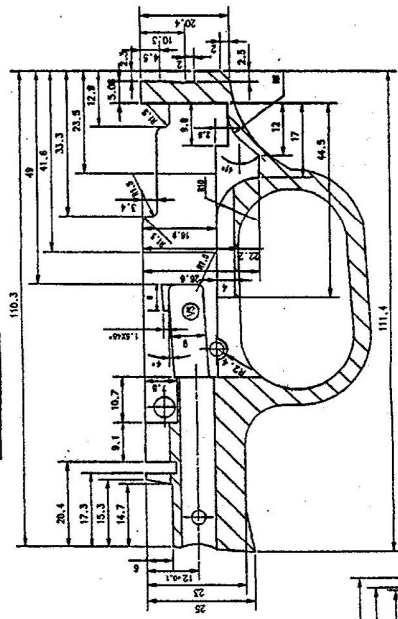
SECTION-FF

UNSPECIFIED TOLERANCES AS PER IS:2102

ABOVE	-	6	30	120	315
UP TO AND INCLUDING	6	30	120	315	1000
FINE					



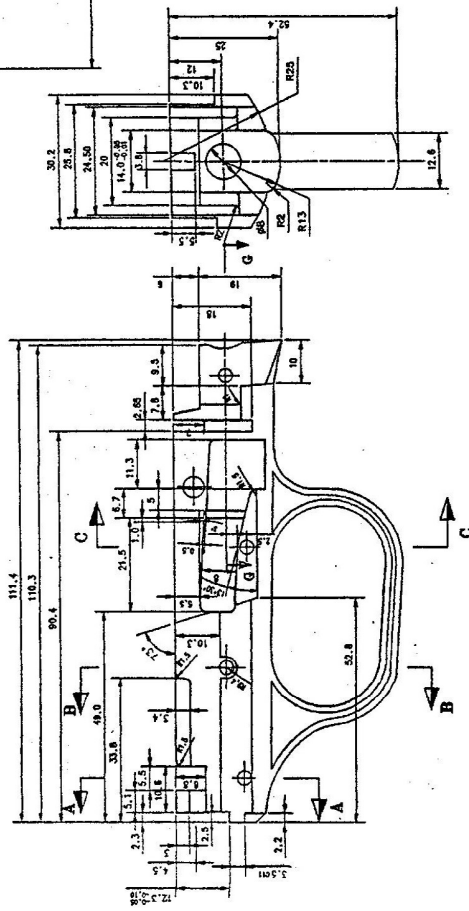
SECTION-EE



TOL. ON FIT. TOL. ON MM.

$\phi 3.2 H7$	+0.012 +0.000
$\phi 3.5 H7$	+0.012 +0.000
$\phi 4.75 H7$	+0.012 +0.000
$\phi 7 H11$	+0.030 -0.000
3.5 C11	+0.145 +0.070

SECTION F-F



- NOTE:-
1. UNSPECIFIED RADII SHALL BE NOT MORE THAN 1 MM.
 2. ALL SHARP EDGES TO BE SMOOTHLY ROUNDED OFF
 3. ALL PIN HOLES SHALL BE MACHINED TO SURFACE
 4. FOR SECTION AA, BB, CC, DD & GG REFER SHEET 2 OF 2
 5. ONE SAMPLE TO BE TRIED BEFORE PLACING BULK ORDER.

NOTE: ALL HOLES DEPTH TO BE 2mm FROM SURFACE TO BE MAINTAINED

NOTE:- MANUFACTURER'S INITIAL/CODE NO.
 YEAR OF MANUFACTURE SHOULD BE
 ENGRAVED AT SUITABLE PLACE.

PROVISIONAL

DATE	21.12	NAME	DATE
TEST	11.11	TEST	11.11
SCALE	1:1	SCALE	1:1
DESIGN	11.11	DESIGN	11.11
TRIGGER HOUSING DIE CASTING RFL SK 8877			