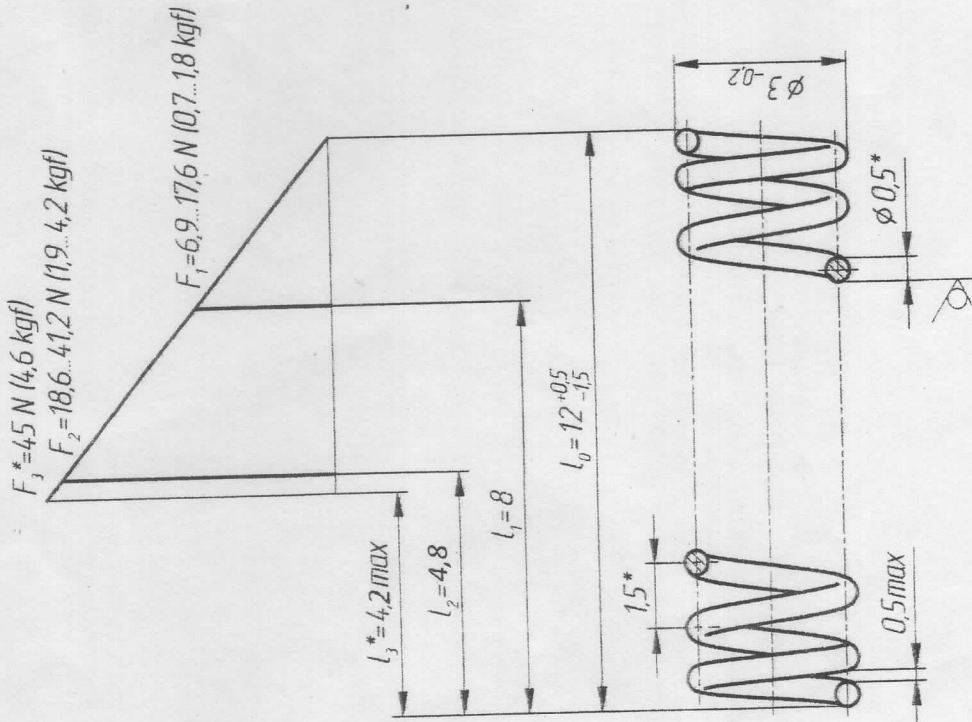


CONFIDENTIAL

COPY No. 1

SK-6542/TE

$\sqrt{Rz 80}$ (✓)



Hos/mm

...
 Certified as correct copy
 of drawing... 18/09/23
 ...
 ...
 ...

- 1 $G = 78,4 \text{ GPa (8000 kgf/mm}^2\text{)}$.
- 2 $\tau_s = 1,705 \text{ GPa (174 kgf/mm}^2\text{)}$.
- 3 $l = 76 \text{ mm}$.
- 4 $n = 5,5$.
- 5 $n_1 = 7,5 \pm 0,5$.
- 6 $D_1 = 4 \text{ mm}$.
- 7 *Reference dimensions and parameters.
- 8 Tempering from 240°C to 260°C .
- 9 Prestress until coils come into contact. Prestressing time is not less than 12 hours.

Weight: 0,129	
DRAWN	SEEN BY
DATE	13/09/2023
APPROVED	
HOS/DDO	
DRG. NO.	SK-6542/TE
SHT.	1 OF 1

7.62x39mm AR-SAF

Spring

SMALL ARMS FACTORY
KANPUR

Wire 1-0,5 GOST 9389-75