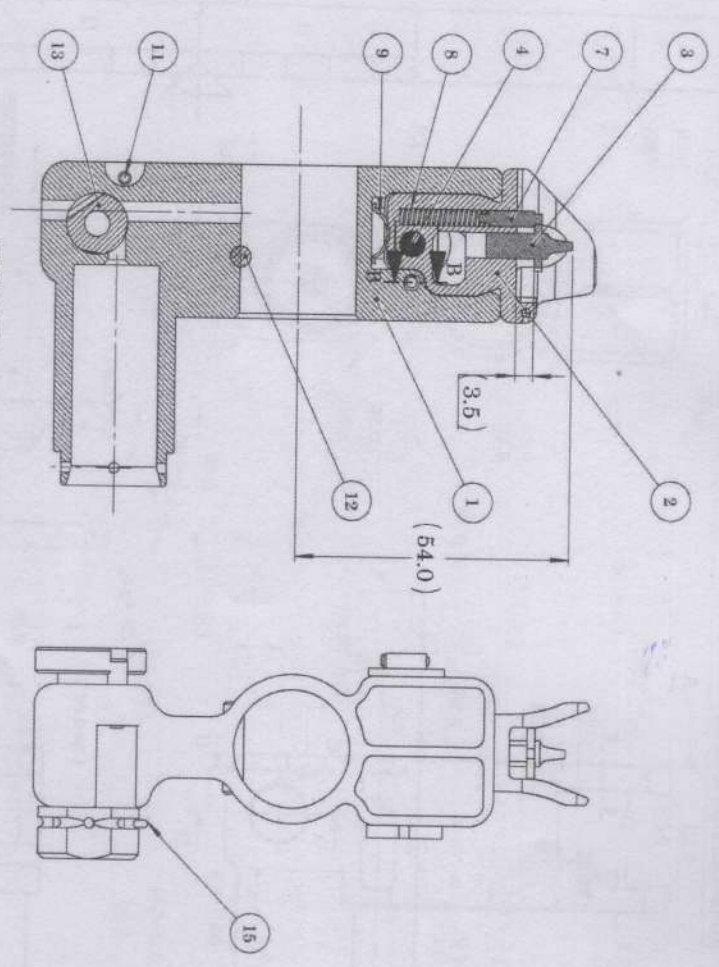


GEN. TOL. FINE/MEDIUM/COARSE
 CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
 DIMN. IN mm UNLESS OTHERWISE STATED

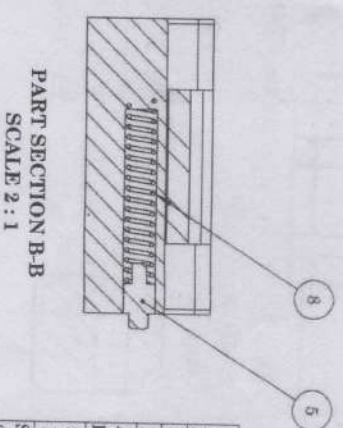
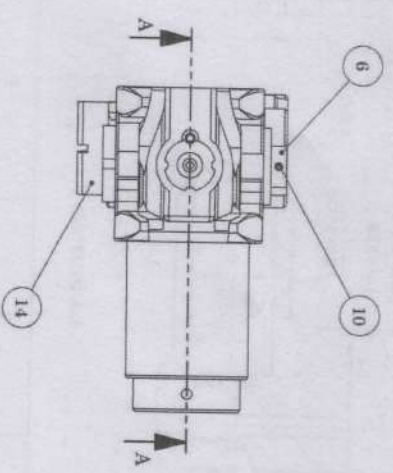
DRG. NO. 1804 01 02 00 00 003 00DA



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BLOCK GAS	1804 01 02 01 00 003 00DA	1
2	BRACKET FORE SIGHT	1804 01 02 00 00 001 00DA	1
3	FORE SIGHT	1804 01 02 00 00 002 00DA	1
4	SCREW AXIS SIGHT	1804 01 02 00 00 003 00DA	1
5	PLUNGER SCREW AXIS	1804 01 02 00 00 004 00DA	1
6	NUT SCREW AXIS	1804 01 02 00 00 005 00DA	1
7	PLUNGER FORE SIGHT	1804 01 02 00 00 006 00DA	1
8	SPRING PLUNGER FORE SIGHT	1804 01 02 00 00 007 00DA	2
9	LEAF SPRING	1804 01 02 00 00 008 00DA	1
10	CROSS PIN	1804 01 02 00 00 009 00DA	1
11	PIN FOR GAS PLUG	1804 01 02 00 00 010 00DA	1
12	PIN FIXING BLOCK GAS	1804 01 02 01 00 006 00DA	1
13	PLUG GAS	1804 01 02 00 00 011 00DA / SK-5836	1
14	NUT PLUG GAS	1804 01 02 00 00 012 00DA	1
15	SPRING LOCK NUT PLUG GAS	1804 01 02 00 00 013 00DA	1

Handwritten: Certified as correct copy of drg. on 12/15/2022

Signature: Mr. Works Manager



SECTION A-A
SCALE 1:1

SECTION B-B
SCALE 2:1

GAS BLOCK AND FORE SIGHT ASSEMBLY

DRG. No. 1804 01 02 00 00 003 00DA

IC 01 **SS** 01 **S** 04 **AA** 16 **A** 00 00 **C** 00 00 **A**

DS CAT. No. AHSP

Sr. No. DATE AUTHORITY BRIEF RECORD ZONE CD SIGN GO

DRN. HARSH CHD. *Handwritten:* 1804 01 02 00 00 011 00DA / SK-5836

DATE: 07/09/2022 **MATERIAL:**

APPD. DATE: FOR DIRECTOR **PROTECTIVE FINISH:**

SEALED DATE: 07/09/2022

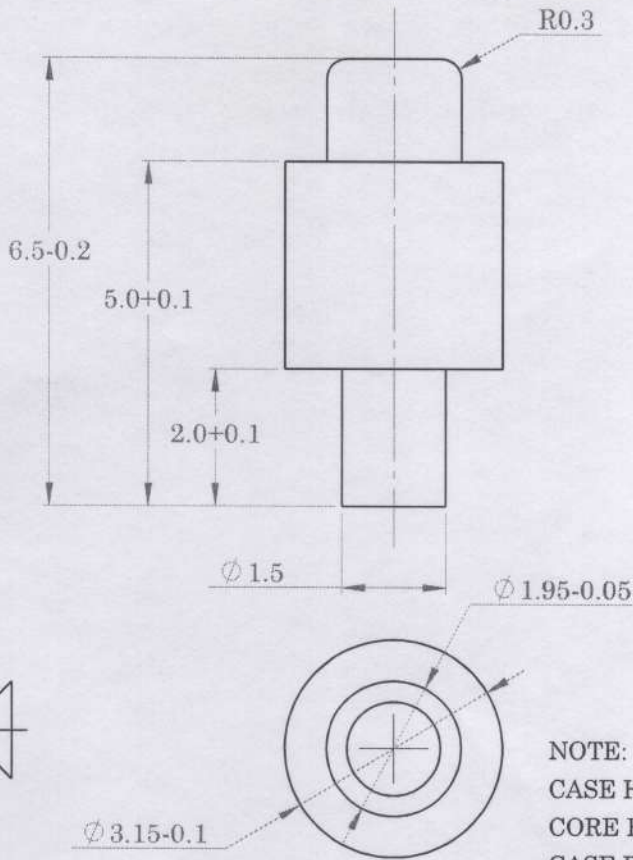
SHEET SIZE: A3 **EST. MASS**

DESIGN AUTHORITY: ARDE **TITLE:** GAS BLOCK AND FORE SIGHT ASSEMBLY

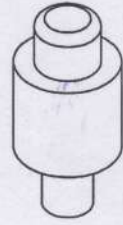
PUNE 411021

DRG No. 18041804 IC
 LSS C V VV C SS IC
 V D 0 0 4 0 0 0 0 2 0 1 0 4

GENERAL TOL : FINE / MEDIUM / COARSE CLASS TO IS: 2102 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



अरेख को सही प्रमाणित
 प्रतिलिपि दिनांक.....
 Certified as correct copy
 of drg. on.....
 R-13/12/23
 क. कार्यशाला प्रबन्धक
 Jr. Works Manager
 डी.डी.ओ.
 D



NOTE:
 CASE HARDNESS: 550 TO 620 HV
 CORE HARDNESS: 350-400 HV, H & T CONDITION
 CASE DEPTH-40-50 MICRON
 REMOVE ALL SHARP CORNERS.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: HARSH SIGN: DATE: 21/04/2023 CHECKED MATERIAL: IS: 5517-1993, Gd.40Ni6Cr4Mo3 (EN-24)

APPD. DATE: 21/04/2023 FOR DIRECTOR PROTECTIVE FINISH: NITRO CARBURIZING TO IS : 13417 - 1992

SEALED DATE:

SHEET SIZE: A4 EST. MASS Approx. 0.25 gm TITLE: PLUNGER SCREW AXIS

SCALE: 10:1 DESIGN AUTHORITY ARDE PUNE 411021

DRG No. 18041804 IC SS S AA A C SST

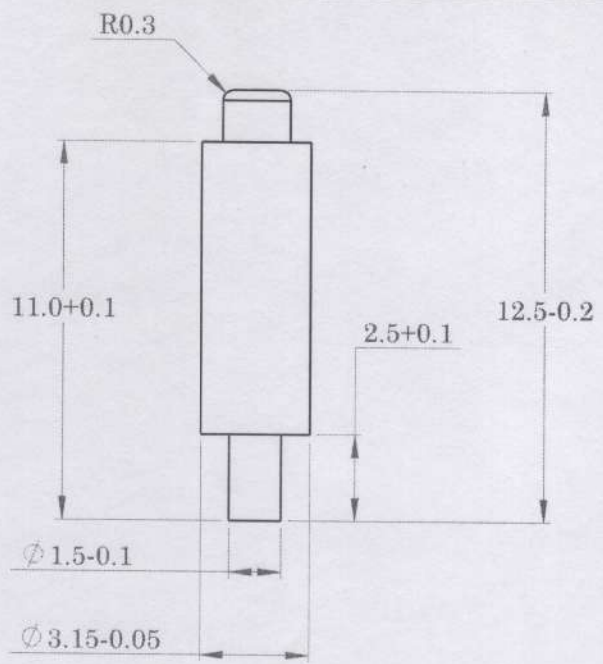
LMG PART No. DS CAT No. AHSP ARDE, PUNE-21

1 2 3 4

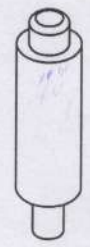
1	2	3	4
LSS	C	V	VV
V D 0 0	9 0 0	0 0	0 0
C	SS	CI	DRG No.
2 0	1 0	4 0 8 1	1
A		A	
GENERAL TOL. : FINE / MEDIUM / COARSE		DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS	
CLASS TO IS: 2102		DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.	
B			B
C	<p style="color:blue;">Certified as correct copy of drg. on 15/04/2023</p> <p style="color:blue;">12/04/2023</p> <p style="color:blue;">क. कार्यशाळा प्रबन्धक Jr. Works Manager डी.डी.ए.</p>		C
D	<p>NOTE:</p> <p>CASE HARDNESS: 550 TO 620 HV</p> <p>CORE HARDNESS:350-400 HV, H & T CONDITION</p> <p>CASE DEPTH-40-50 MICRON</p> <p>REMOVE ALL SHARP CORNERS.</p>		D
E	Sr. No.	DATE	AUTHORITY
E	BRIEF RECORD		ZONE
E	CD		GO
E	SIGN		SIGN
E	DRN: HARSH SIGN: DATE:21/04/2023		CHECKED
E	MATERIAL:		IS:5517-1993, Gd.40Ni6Cr4Mo3 (EN-24)
E	APPD. DATE:21/04/2023		FOR DIRECTOR
E	PROTECTIVE FINISH:		NITRO CARBURIZING TO IS :13417 - 1992
E	SEALED DATE:		
E	SHEET SIZE: A4 SCALE: 5:1		EST. MASS Approx. 2.53 gm
E	TITLE:		NUT SCREW AXIS
E	DESIGN AUTHORITY ARDE PUNE 411021		
F	DRG No.	1 8 0 4	0 1
F	IC	SS	S
F	AA	A	C
F	SST	0 0 5	0 0 D A
F	LMG	PART No.	DS CAT No.
F	AHSP ARDE, PUNE-21		1
F	2	3	4

1 2 3 4
 JSS C V VV C SS CI
 V D 0 0 9 0 0 0 0 0 2 0 1 0 4 0 8 1 DRG No.

GENERAL TOL. : FINE / MEDIUM / COARSE DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS CLASS TO IS: 2102 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



Certified as *best* copy of drg. on.....
R.P. J...
 क. कार्यशाला प्रबन्धक
 Jr. Works Manager
 इ.डी.ओ.
 DDO



- NOTE:
 1) CASE HARDNESS: 550 TO 620 HV
 2) CORE HARDNESS: 350-400 HV, H & T CONDITION
 3) CASE DEPTH-40-50 MICRON
 4) REMOVE ALL SHARP CORNERS.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: HARSH
 SIGN:
 DATE: 21/04/2023
 CHECKED

MATERIAL:
 STEEL TO IS: 5517-1993, Gd.55C8 (EN-9)
 OR IS: 5517-1993, Gd.40Ni6CrMo3 (EN24)

APPD.
 DATE: 21/04/2023 FOR DIRECTOR
 SEALED
 DATE:

PROTECTIVE FINISH:
 NITRO CARBURIZING TO IS : 13417 - 1992

SHEET SIZE: A4 EST. MASS
 SCALE: 5:1 Approx. 0.61 gm

DESIGN AUTHORITY
 ARDE
 PUNE 411021

TITLE:
PLUNGER FORE SIGHT

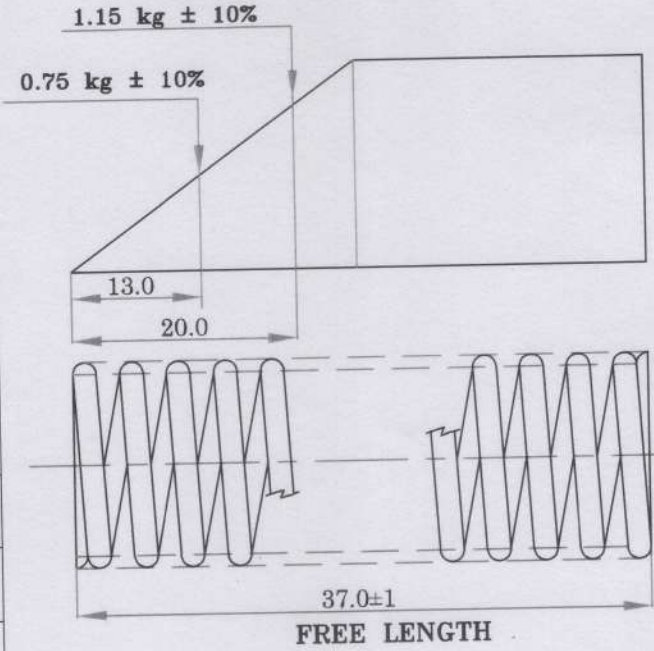
DRG No. 1 8 0 4 0 1 0 2 0 0 0 0 0 0 6 0 0 D A
 IC SS S AA A C SST

LMG PART No. DS CAT No. AHSP ARDE, PUNE-21

LSS	C	V	VV	S	SS	IC
0 0 0 0	7 0 0	0 0	0 0	2 0	1 0	4 0 8 1

GENERAL TOL : FINE / MEDIUM / COARSE
CLASS TO IS : 2102

DRG. CONVENTIONS CONFIRMS TO INDIAN STANDARD
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED



NOTES:

- 1) STRESS TO BE RELIEVED.
- 2) WIRE DIA : 0.4
- 3) MEAN DIA : 2.5 ± 0.2
- 4) No. OF EFFECTIVE COILS : 30
- 5) WOUND : L H OR R H
- 6) CRAMP TEST:--SPRING TO BE TESTED BEFORE GAUGING BY COMPRESSION TO SOLID LENGTH FOR A PERIOD OF 24 HOURS AFTER WHICH IT MUST CONFORM TO FREE LENGTH.
- 7) ONE COIL OF EACH END TO BE CLOSED IN AND GROUND SQUARE TO THE AXIS OF THE COIL, LEAVING 3/4 OF COIL AT EACH END. NON EFFECTIVE.

Certified copy of drg. on...
K. Karayashala Prasad
Jr. Work Manager
D.D.O.

SR. NO.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: HARSH
SIGN:
DATE: 23/12/2019 CHECKED

APPD.
DATE: FOR DIRECTOR

SEALED
DATE:

SHEET SIZE : A4 EST. MASS
SCALE :

DESIGN AUTHORITY
ARDE
PUNE 411021

MATERIAL:
STEEL WIRE TO IS : 4454 Pt. 1, 2001, DH

PROTECTIVE FINISH:
PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'

TITLE:
SPRING PLUNGER FORE SIGHT

DRG NO	1 8 0 4	0 1	0 2	0 0	0 0	0 0 7	0 0 D A
	IC	SS	S	AA	A	C	SST

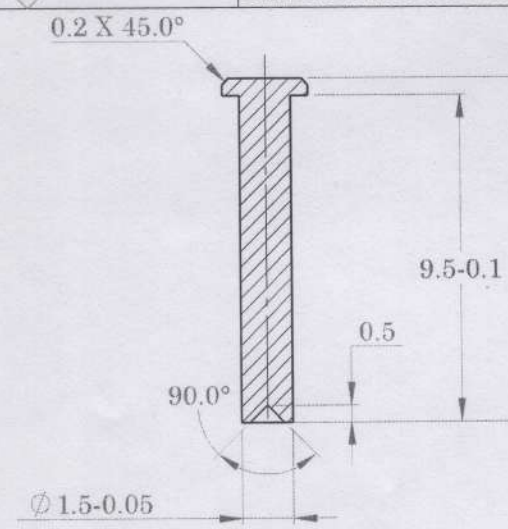
PART No.	DS CAT No.	AHSP ARDE, PUNE-21
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1	2	3	4																														
JSS V D 0 0	C 8 0 0	V 0 0	VV 0 0																														
C 2 0	SS 1 0	IC 4 0 8 1	DRG No.																														
GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102		DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.																															
A			A																														
B			B																														
C			C																														
D			D																														
E	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Sr. No.</td> <td style="width:15%;">DATE</td> <td style="width:20%;">AUTHORITY</td> <td style="width:30%;">BRIEF RECORD</td> <td style="width:10%;">ZONE</td> <td style="width:10%;">CD</td> <td style="width:10%;">GO</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td colspan="2" style="text-align:center;">SIGN</td> </tr> </table>		Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO						SIGN		E																
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO																											
					SIGN																												
F	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">DRN: HARSH</td> <td style="width:15%;">DATE:21/04/2023</td> <td style="width:20%;">CHECKED</td> <td style="width:30%;">MATERIAL: IS 4072:1975 Gd. 80C6</td> <td style="width:10%;"></td> <td style="width:10%;"></td> </tr> <tr> <td>APPD.</td> <td>DATE:21/04/2023</td> <td>FOR DIRECTOR</td> <td>PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'</td> <td></td> <td></td> </tr> <tr> <td>SEALED DATE:</td> <td>SHEET SIZE: A4</td> <td>EST. MASS</td> <td>TITLE: LEAF SPRING</td> <td></td> <td></td> </tr> <tr> <td></td> <td>SCALE: 4:1</td> <td>Approx. 1.05 gm</td> <td></td> <td></td> <td></td> </tr> <tr> <td>DESIGN AUTHORITY ARDE PUNE 411021</td> <td colspan="2" style="text-align:center;"> </td> <td></td> <td></td> <td></td> </tr> </table>		DRN: HARSH	DATE:21/04/2023	CHECKED	MATERIAL: IS 4072:1975 Gd. 80C6			APPD.	DATE:21/04/2023	FOR DIRECTOR	PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'			SEALED DATE:	SHEET SIZE: A4	EST. MASS	TITLE: LEAF SPRING				SCALE: 4:1	Approx. 1.05 gm				DESIGN AUTHORITY ARDE PUNE 411021						F
DRN: HARSH	DATE:21/04/2023	CHECKED	MATERIAL: IS 4072:1975 Gd. 80C6																														
APPD.	DATE:21/04/2023	FOR DIRECTOR	PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'																														
SEALED DATE:	SHEET SIZE: A4	EST. MASS	TITLE: LEAF SPRING																														
	SCALE: 4:1	Approx. 1.05 gm																															
DESIGN AUTHORITY ARDE PUNE 411021																																	
1	2	3	4																														

भारत की सही प्रमाणित
 कौशल प्रमाणित
 Certified as correct copy
 of drg. on... 21/04/2023
 क. काशी प्रबन्धक
 Jr. Works Manager
 डी.डी.ओ.
 DDO

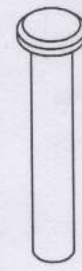
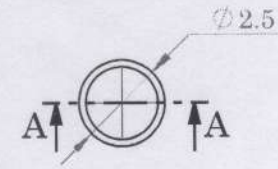
1 2 3 4
 LSS C V VV C SS CI
 V D 0 0 6 0 0 0 0 0 0 2 0 1 0 4 0 8 1 DRG No.

GENERAL TOL. : FINE / MEDIUM / COARSE DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS
 CLASS TO IS: 2102 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



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 of drg. on...
 12/04/2023
 क. कार्यपाला निवृत्त
 Jr. Work Manager
 डी.डी.ओ.
 DDO

SECTION A-A



- NOTE:
- 1) CASE HARDNESS: 550 TO 620 HV
 - 2) CORE HARDNESS: 350-400 HV, H & T CONDITION
 - 3) CASE DEPTH-40-50 MICRON
 - 4) REMOVE ALL SHARP CORNERS.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

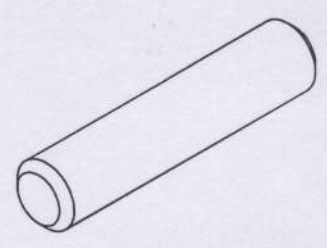
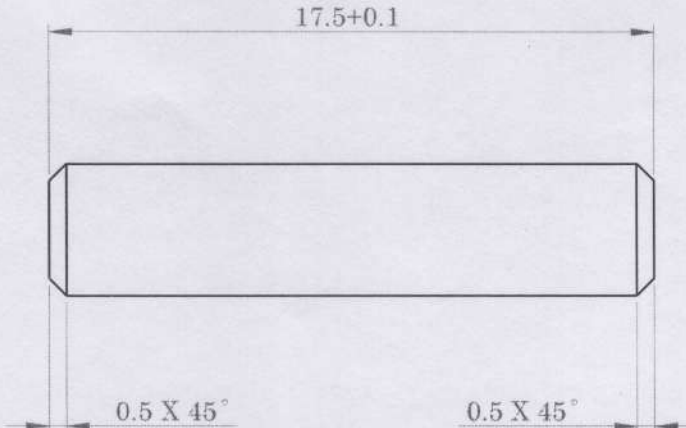
E	DRN: HARSH SIGN: DATE: 21/04/2023	CHECKED	MATERIAL: STEEL TO IS: 5517-1993, Gd. 55C8 OR IS: 5517-1993, Gd. 40Ni6CrMo3 (EN24)	F
	APPD. DATE: 21/04/2023 FOR DIRECTOR		PROTECTIVE FINISH: NITRO CARBURIZING TO IS : 13417 - 1992	
	SEALED DATE:	EST. MASS Approx. 0.5 gm	TITLE: CROSS PIN	
	SHEET SIZE: A4 SCALE: 5:1	DESIGN AUTHORITY ARDE PUNE 411021		

DRG No. 1 8 0 4 0 1 0 2 0 0 0 0 0 0 9 0 0 D A
 IC SS S AA A C SST
 LMG PART No. DS CAT No. AHSP ARDE, PUNE-21

1	2	3	4														
LSS V D 0 0	C 0 1 0	A 0 0	AA 0 0														
C 2 0	SS 1 0	IC 4 0 8 1	DRG No.														
A	GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102		DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.														
B	<p style="color:blue;">Certified as correct copy of drg. on.....</p> <p style="color:blue;">K. K. Joshi Jr. Work Manager डी.डी.ओ. DDO</p>																
C																	
D	<p>NOTE:</p> <p>CASE HARDNESS: 550 TO 620 HV CORE HARDNESS:350-400 HV, H & T CONDITION CASE DEPTH-40-50 MICRON REMOVE ALL SHARP CORNERS.</p>																
E	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th>Sr. No.</th> <th>DATE</th> <th>AUTHORITY</th> <th>BRIEF RECORD</th> <th>ZONE</th> <th>CD</th> <th>GO</th> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>	Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO								<p>MATERIAL: IS:5517-1993, Gd.40Ni6Cr4Mo3 (EN-24)</p> <p>PROTECTIVE FINISH: NITRO CARBURIZING TO IS :13417 - 1992</p>	
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO											
F	<p>TITLE: PIN PLUG GAS</p>																
A	DRG No. 1 8 0 4	0 1	0 2	0 0	0 0	0 1 0	0 0 D A										
B	IC	SS	S	AA	A	C	SST										
C	LMG	PART No.	DS CAT No.	AHSP													
1	2	3	4														

1	2	3	4
JSS	C	V	VV
V 0 0 0	2 0 0	0 0	1 0
C	SS	CI	DRG No.
2 0	1 0	4 0 8 1	1 8 0 4
GENERAL TOL. : FINE / MEDIUM / COARSE		DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS	
CLASS TO IS: 2102		DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.	
B	17.5+0.1		3.85-0.008
C	0.5 X 45°		0.5 X 45°
D	<p>MATERIAL:-BS -970 PT.1 1983 Gr.4315-29 OR 420 S 37 OR BS-970 PT.3 1991 GR. 4315 - 29 or 420 S 45 OR IS:5517-1993,Gd.40Ni6CrMo3 (EN24)</p> <p>HARDNESS-70 -73 HRA</p>		D
E	<p>Sr. No. DATE AUTHORITY</p> <p>DRN: HARSH SIGN: DATE:21/04/2023 CHECKED</p>	<p>BRIEF RECORD</p> <p>MATERIAL: SEE NOTE</p>	<p>ZONE</p> <p>CD GO SIGN</p>
F	<p>APPD. DATE:21/04/2023 FOR DIRECTOR</p> <p>SEALED DATE:</p> <p>SHEET SIZE: A4 SCALE: 5:1</p> <p>DESIGN AUTHORITY ARDE PUNE 411021</p>	<p>PROTECTIVE FINISH: NITRO CARBURIZING TO IS :13417 - 1992</p> <p>TITLE: PIN FIXING BLOCK GAS</p>	E
1	2	3	4
1	2	3	4

नाममात्र ही सही प्रमाणित
 हार्श मारु
 Certified as correct copy
 of drg. on... 21/04/2023
 प्रत्यक्ष

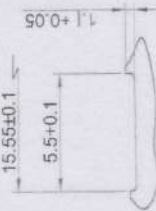
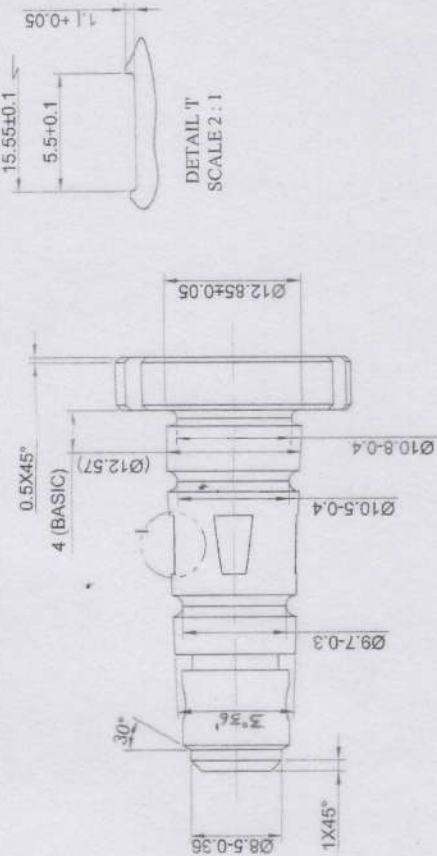


DRG No.	1 8 0 4	0 1	0 2	0 1	0 0	0 0 2	0 0 D A
	IC	SS	S	AA	A	C	SST
LMG	PART No.	DS CAT No.		AHSP ARDE,PUNE -21			

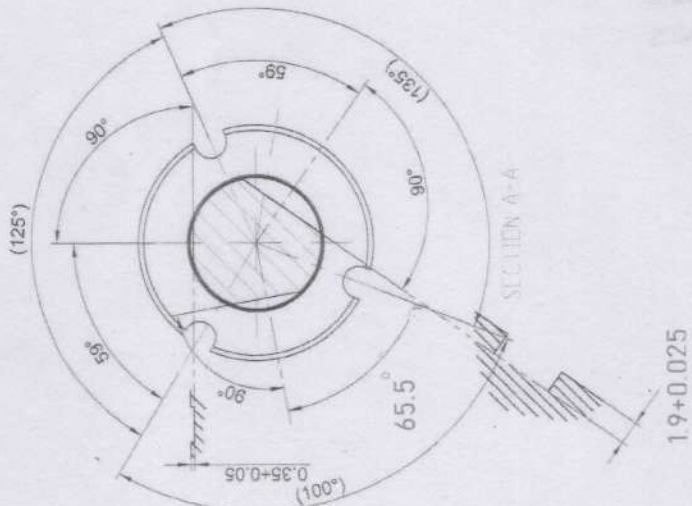
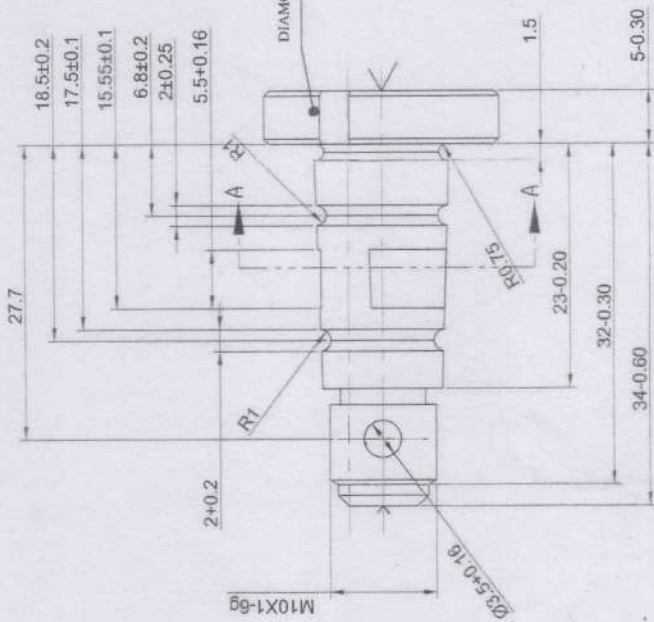
9E89-KS ON'GRD

GEN. TOL. FINE MEDIUM COARSE
DRG. CONVENTION CONFORM TO INDIAN STD
DIM. IN MM. UNLESS OTHERWISE STATED.

(PROVISIONAL)



DETAIL 'J'
SCALE 2:1



(IF REQUIRED, REFER 3D MODEL)

SHARP EDGES SHOULD BE BLUNTED BY 0.2R
LETTER (ARABIC NUMERALS) SIZE 5X3 WIDTH AND
AT LEAST 0.2 DEEP
CONCENTRICITY TOLERANCE OF M10X1-6g (THIRD PORTION)
WITH 3.0 HOLE IS 0.07

NOTE:-
THE CHROMIUM COATING MAY BE ALLOWED UP TO 0.03mm
EXCEPT THREAD SECTION HEAD AND FACE OF THREAD SECTION
THE FACE OF THE THREADED SECTION AND THE HEAD SHOULD
PAINTED WITH AMMUNITION PROTECTIVE COMPOSITION NO. 215
TO SPECN. ISS : 8010-51. THREAD SECTION TO BE PHOSPHATED AS
PER ISS : 0465-01-1988 CLASS-II (ACCELERATED), OIL FINISH.

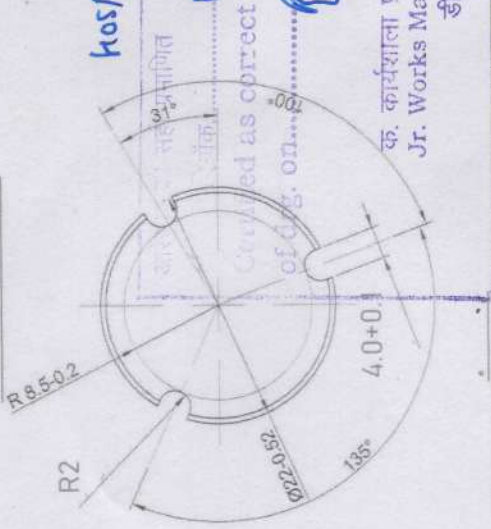
NOTE FOR MACROETCH TEST :-
1) MACROETCH TEST AND DETERMINATION OF INCLUSION
CONTENT TO IS : 4163 ARE TO BE
CARRIED OUT AS PER COLUMN 'C' OF CO(ISA)
2) SELECTION OF SAMPLE ARE 02 NOS. UP TO 5 MT BULK.

MATERIAL :- BS : 970 PT.3 : 1991 Gr. 420 S 29 OR 431 S 29

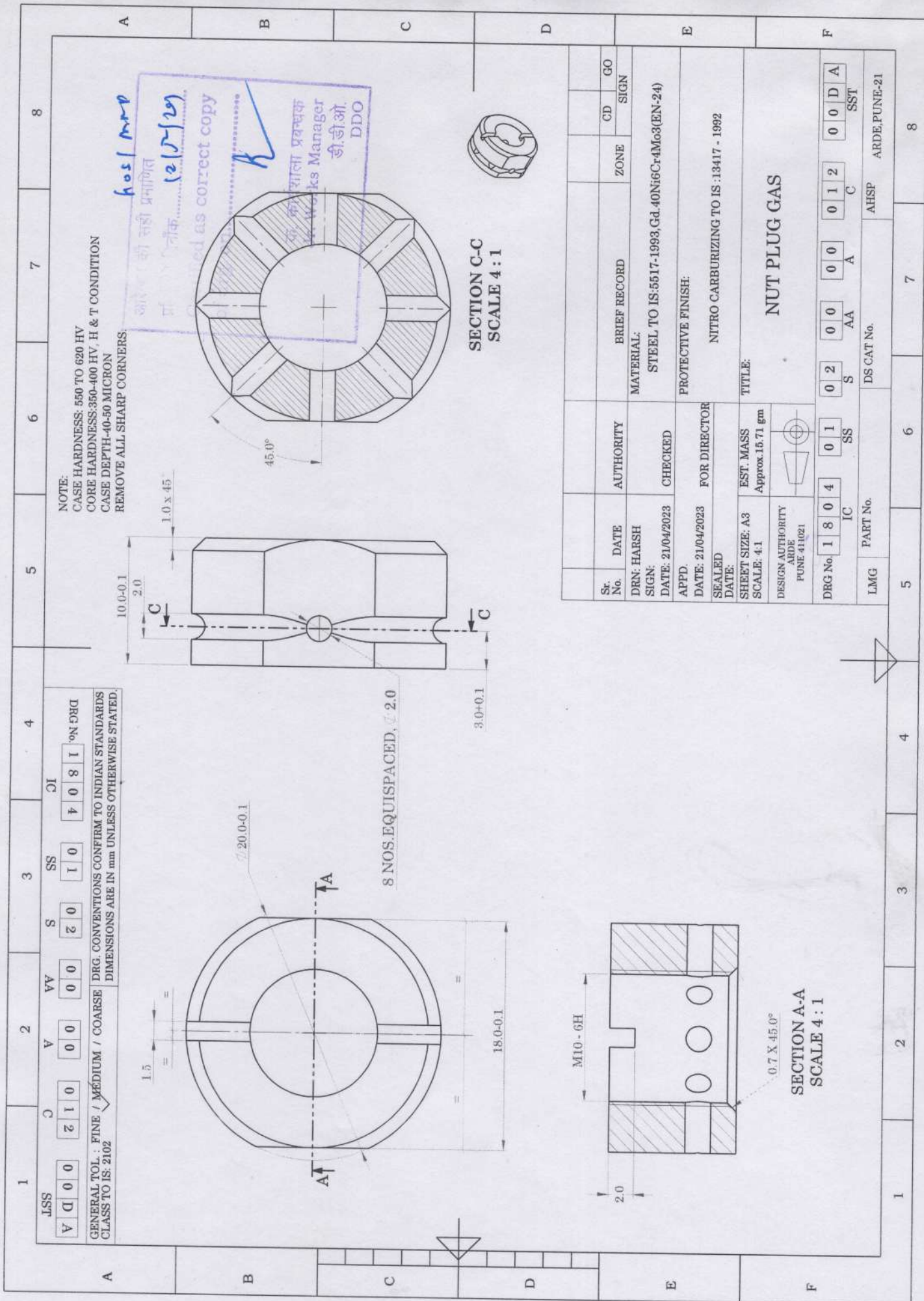
TEST SAMPLE SHALL BE HEAT TREATED AND TESTED TO
CONDITION 'S' OF THE
SPECN. OF AS PER RULING SECTION 30mm OF THE ALTERNATIVE
SPECO. SPECIFICATION IS : 5517-78.

HARDNESS :- QUENCHED AND TEMPERED 265-300 BHN, 90-120 Kg/mm²

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. TO ISS : 0463-01 : 1988 CLASS-I.
OIL FINISH AFTER ASSEMBLY



DRAWN TRACED CHKD.	
DATE	25-05-2018
APPROVED	<i>[Signature]</i>
DRG.NO.	SK-5836
LMG 7.62X51mm BELT FED PLUG GAS	
SMALL ARMS FACTORY KANPUR	
SCALE	1:1
<i>[Symbol]</i>	



NOTE:
CASE HARDNESS: 550 TO 620 HV
CORE HARDNESS: 350-400 HV, H & T CONDITION
CASE DEPTH-40-50 MICRON
REMOVE ALL SHARP CORNERS.

होस / मरप
आवे को सही प्रमाणित
प्रमाणित
(20/20)
Used as correct copy
K
K. S. Kulkarni प्रबन्धक
Works Manager
डी.डी.ओ.
DDO

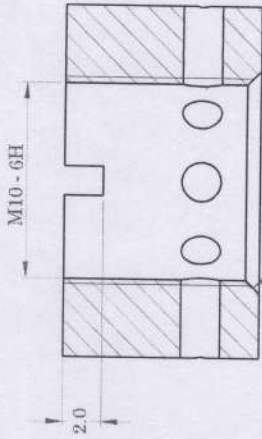
SECTION C-C
SCALE 4:1

SECTION A-A
SCALE 4:1

St. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN: HARSH	21/04/2023	CHECKED	MATERIAL: STEEL TO IS:5517-1993,Cd.40Ni6Cr4Mo3(EN-24)			SIGN
APPD.	DATE: 21/04/2023	FOR DIRECTOR	PROTECTIVE FINISH: NITRO CARBURIZING TO IS :13417 - 1992			
SEALD DATE:			TITLE: NUT PLUG GAS			
SHEET SIZE: A3	EST. MASS					
SCALE: 4:1	Approx. 15.71 gm					
DESIGN AUTHORITY						
PUNE 411021						
DRG No. 1804	01	SS	02	00	00	00
IC	SS	S	AA	A	C	D
PART No.						SST
LMG						ARDE,PUNE-21

JSS V VV S SS
V 0 0 0 2 1 0 0 0 2 0 1 0
DRG CLASS TO IS: 2102
GENERAL TOL. FINE / MEDIUM / COARSE
DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

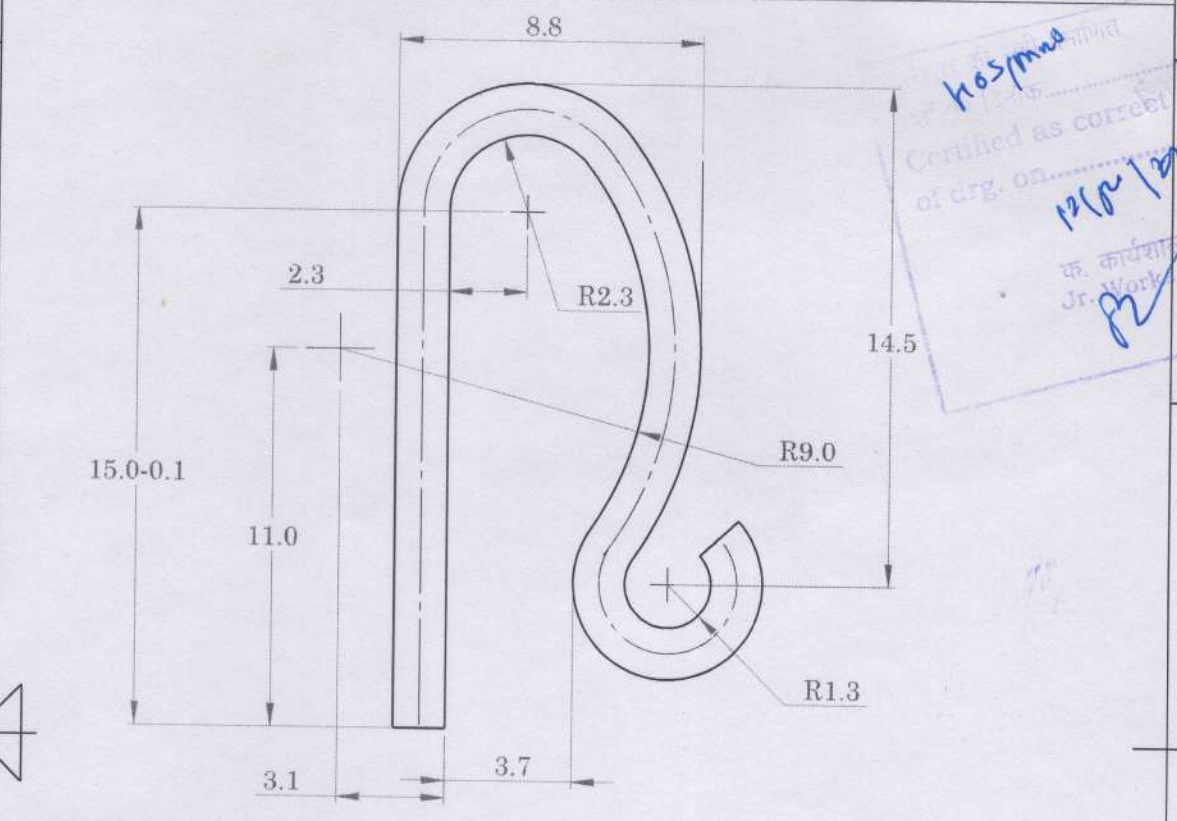
8 NOS. EQUISPACED, ±2.0



SECTION A-A
SCALE 4:1

LSS: V D 0 0 C: 8 1 0 V: 0 0 VV: 0 0 C: 2 0 SS: 1 0 CI: 4 0 8 1
 DRG No.

GENERAL TOL. : FINE / MEDIUM / COARSE DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS
 CLASS TO IS: 2102 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



NOTE:
 1) WIRE DIA : 1.5

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: HARSH MATERIAL: STEEL TO IS : 4454 Pt.1, 2001, DH
 SIGN: CHECKED
 DATE: 21/04/2023

APPD. PROTECTIVE FINISH:
 DATE: 21/04/2023 FOR DIRECTOR PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'

SEALED TITLE:
 DATE: SPRING LOCK NUT PLUG GAS
 SHEET SIZE: A4 EST. MASS: 0.61 gm

DESIGN AUTHORITY: ARDE PUNE 411021

DRG No. 1 8 0 4 0 1 0 2 0 0 0 0 0 1 3 0 0 D A
 IC SS S AA A C SST

LMG PART No. DS CAT No. AHSP ARDE, PUNE -21

1105/mna
 Certified as correct copy
 of drg. on...
 क. कार्यशा...
 Jr. Work Manager
 डी.डी.ओ.
 DDO