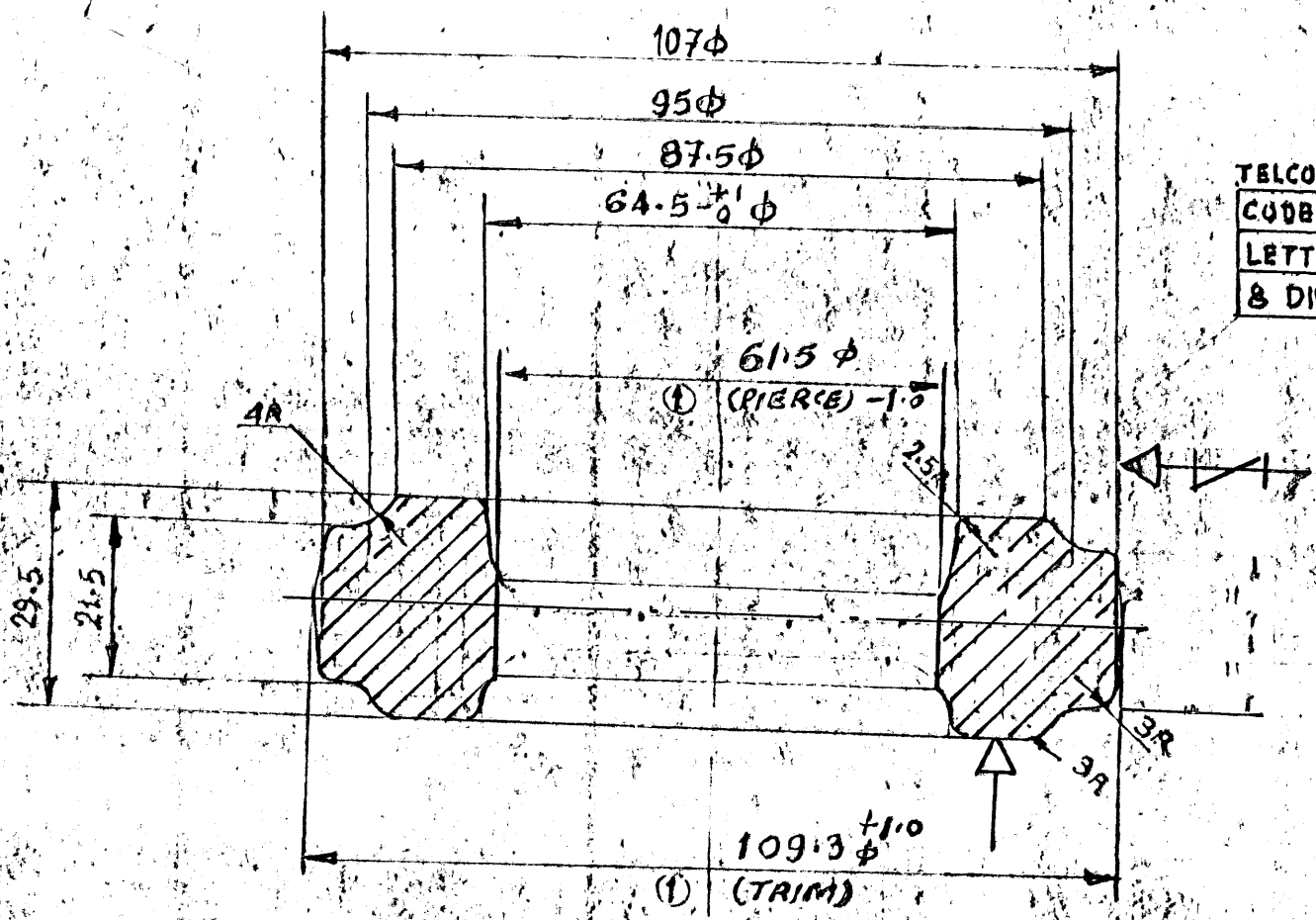


All Dimensions are in mm. unless otherwise stated  
 If in doubt, Ask. Drawing drawn to 1st Angle Projection

TELCO PART NO. AND SUPPLIER'S  
 CODE NO. TO BE IN 0.4mm RAISED  
 LETTERS, AS PER MEDIUM LETTER  
 & DIN 1451 (TS:1(231))



- NOTES:-
- 1) FORGING SHOULD BE SUPPLIED AS PER SS:10,000.
  - 2) SURFACE COATING T.C.P.P.T.S:1154 (174 TS:25205)
  - 3) LOCATION CLAMPING
  - 4) MISMATCH 0.8
  - 5) FLATNESS 0.8
  - 6) DRAFT ANGLE OUT SIDE 3°±1°  
INSIDE 5°±1°
  - 7) CONCENTRICITY OF PUNCHED BORE & O.D WITHIN 0.8 (1.6 TIR)
  8. FORGING SHOULD BE FREE FROM DEFECTS  
SUCH AS LAPS, CRACKS, UNFILLING, PITS ETC.
  9. HEAT TREATMENT AS PER TELCO'S INSTRUCTIONS
  10. TOLERANCE FOR FILLET & EDGE RADI AS PER  
IS:3469

TOLERANCES WHEREVER NOT MENTIONED

1) ON THICKNESS	+1.5 -0.5	INCLUSIVE OF DIE WEAR & SHRINKAGE
2) ON DIAMETER	+1.5 -0.5	

Material Description: 16MnCr5 (R)	SS: 4021 T3	7/11/02 (R)	2	MATL 16MnCr5 WAS 16MnCr5 CHANGE AS PER FINISH DRG	DGMATM JWM/TDR
(50-65)		7-8-96	1	TRIMMING & PIERCING SIZES ADDED	
		6-7-96		NEW RELEASE	
Product Group No	AUX. GEAR BOX	Product No		Revision No	
Drsg/Pars Designation	RAW PART FOR SHIFTER SLEEVE	Drsg Part No	00322 282 01 23 50 (R)	Scale	1:1
DATE	13.7	DATE	18.7	Signature	
Signature		Signature		Signature	

DESIGN & DEV FORGE	CENTRAL PLG.	FORGE
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Machining Deviation IS per

Dim	0.1	0.2	0.3	0.4	0.5	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	4.0	5.0	6.0	8.0	10.0
Surface Finish Symbols																		