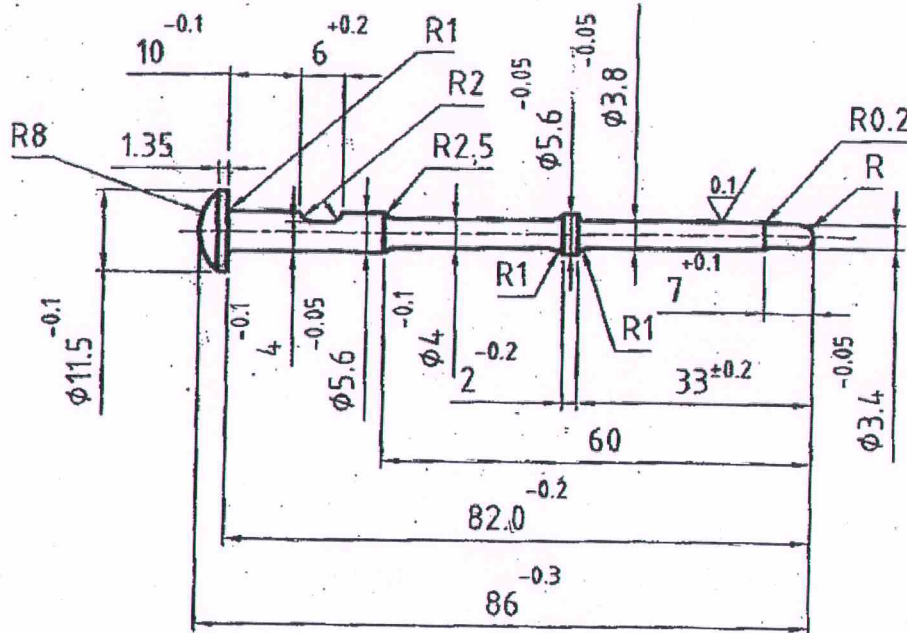


UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
MARK DRAWING No.



MATERIAL: IS-5517-1993, DESIG. 31Ni10CR3Mo6
WITH RESTRICTION OF S & P UPTO 0.025% EACH.

(OR)

BS.970, PT-1, 1983, GR.826M31 WITH S & P 0.01 & 0.015 MAX.
RESPECTIVELY

(OR)

35XH2M ϕ A III OCT3-98-80

HARDNESS: 44 - 50 HRC

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 18/5/22

DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

SURFACE FINISH:- PHOSPATED TO SPECIFICATION. JSS : 0465-01-1988

CLASS-I OIL FINISH.

0.4 ✓

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.	SUB: <u>20mm FIRING PIN</u> FOR: <u>20mm BOLT ASSY.</u> OF: <u>14.5mm/20mmAMR</u>			SCALE NTS
TRACED					STORE DRG.NO.
DRAWN	<i>R. Raviya</i>	DES. REF. NO.			OPERATION NO. -
CHECKED	<i>S. Subramanian</i>				
OIC/D&DO	<i>Jeyaraj</i>	DRG. No.: 44P 03013 *2			SHEETS: 1
OFFICER/PRODN.					
OFFICER/D&DO		 ORDNANCE FACTORY TIRUCHIRAPPALLI - 16.			SHEET No.: 1
APPROVED ON. 30/04/07					

DA.NQ.013/20
DT.16/10/2020
DA.No.007/19
Sl.No.7

AMENDMENTS	SIG. & DATE

APPROVED ON. 30/04/07.