



TEST SPECIFICATION (AT 0.524 m/sec)

TENSION 270-330 kgs. TEST STROKE 100 mm.
 TESTING M/C 100 R.P.M.
 COMPRESSION 40-60 kgs. AT ROOM TEMPERATURE

NOTE: 1- CLAUSE 5.4 OF TS:75085 SHOULD BE SATISFIED
 2- SHOW HARDNESS OF RUBBER BUSHES A-70 ±5
 3- ALL OTHER DETAILS SHOULD CONFORM TO IS:5423
 "REQUIREMENTS FOR TELESCOPIC TYPE HYDRAULIC SHOCK ABSORBERS FOR AUTOMOTIVE SUSPENSION"

100% COPY COPY (b) SEALED VERSION

No. off	Description	Sign.	Date	Part/Mod No	Slm	Modification	Name	CR	
			23-12-95	94PM 40506	d	NOTE NO. 1 DELETED			
			15-2-82	P049/8 Add 3	c	DIMNS 1x45 WERE 0.2x45. 4TK SEAM WELDED OR SPOT WELDED. NOTE ADDED.			
			21-9-80	P.149/80 ADD. 1	b	NOTE NO. 1 ADDED TO INCLUDE SURVEY COPY. SEALED VERSION. NOT RECORDED.			
			11-8-80	P.041/80	a	7. nos 148.54.175.0 (12574 9230 7501N), 151.31.162.0 (12573 3230 34 01N), 148.54.175.0 (12573 3230 34 02N), 148.01.2278 3230 34 02N			
1	UP TO DATED		24-7-79	4-80P149/80		NEW RELEASE			
Surface Symbols		1979	Sign.	Date					
~	As Received	DRN.	MANUJA	11.7.79	Dimensions in Millimeters				
▽	Rough Machined	CHKD.		24-7-79					
▽▽	Fine Machined	APPD.							
▽▽▽	Grinding (G)	SCALE							
		1:1							
PROJECT		ASA		SHOCK ABSORBER FOR 1210 S.A FRONT (TAJA 4x4)				ESCORTS LIMITED TRACTOR & ENGINEERING DIVISION FARIDABAD	
								DRG. NO. 1.1.918.0	
								Sheet of ORIGINAL	

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