

**QUALITY ASSURANCE PLAN
(SRCG IM PHASE)**

Issue No : 01
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/ / 2022

Drg. No.	Y20105A-00						OFT/QAP/SRCG/Y20105A		
Nomenclature	DRUM CABLE 100M FOR WNH1A : FOR WEAPON STATION TOP ASSEMBLY (MB1418B-00)								
Material	AS PER SPECIFICATION STANDARD RQ11702079-100								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by GM OFT (Review/Witness)	Remarks
	Chemical properties	Non Critical	Chemical Lab analysis	100%	AS PER SPECIFICATION STANDARD RQ11702079-100	Test report from NABL lab	R	Samples will be drawn and sealed by QC/OFT	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%		Test report from NABL lab	R		
In process - AS PER SPECIFICATION STANDARD RQ1170208-100	Dimensions Specified in the inspection report of the component	Non Critical	Dimensional measurement	100%	AS PER SPECIFICATION STANDARD RQ11702079-100	Firm Inspection report	R	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	100%	AS PER SPECIFICATION STANDARD RQ11702079-100	Firm Inspection report	R		

* Note : 1. Traceability of all the activities are maintained by QC/OFT and may be audited, if required.

OFT 

23/6/22