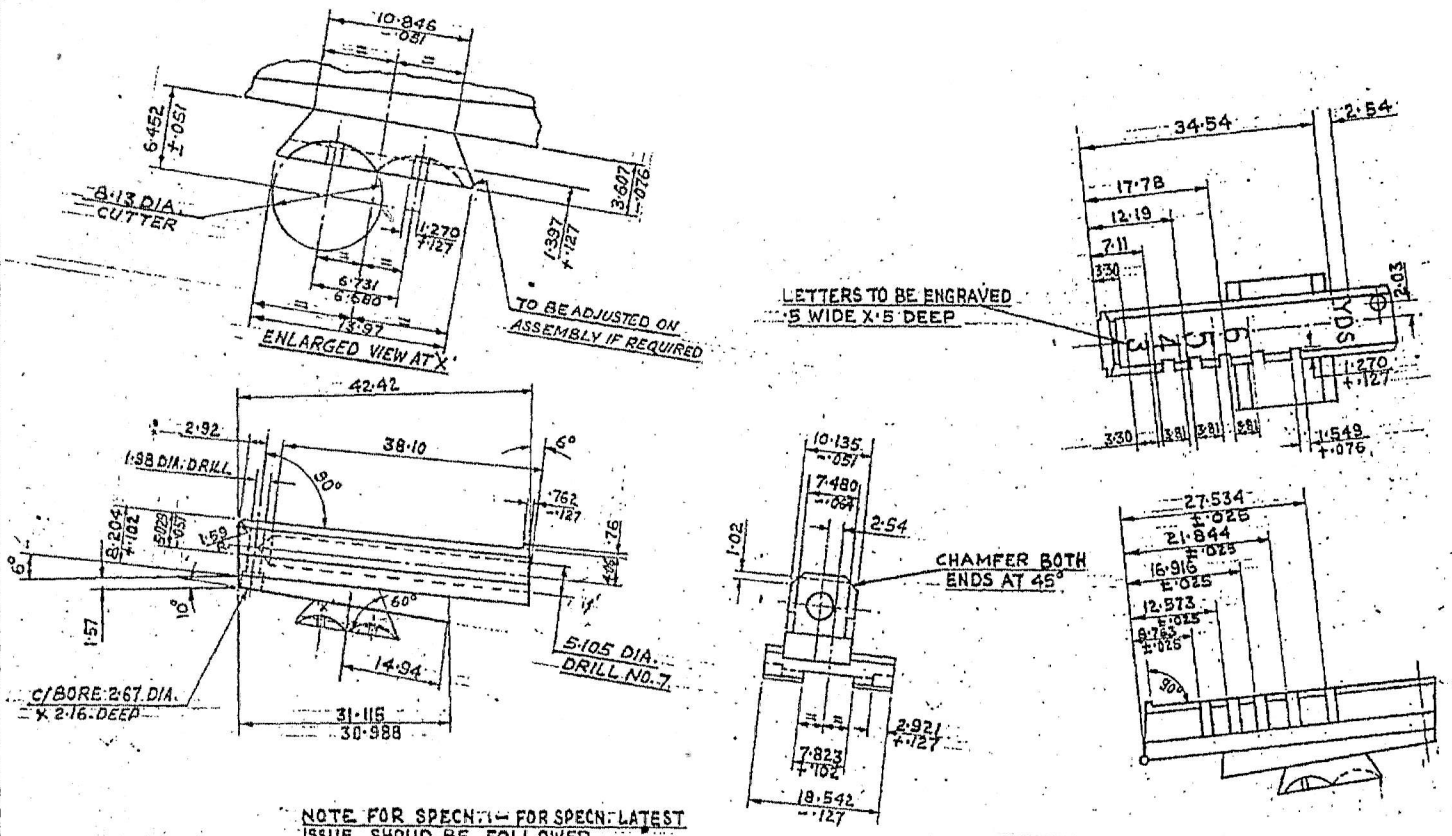
FOR EXPLANATION OF DIMENSIONING ETC. SEE DD NOTE SHEET NO.3 (LATEST ISSUE)



NOTE. FOR SPECN:- FOR SPECN: LATEST ISSUE SHOUD BE FOLLOWED.

IS:5517-1993 DESIGN 55C8

MATL. ~~STEEL TO SPECN. BS:970 PT.1 SECTION 2 Gr.070 M-55~~

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS 0465-01:1988 CLASS 1 OIL FINISH.

HARDNESS :- 400-475 HV. (96-60.5 HRD.)

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 14/3/23
DESIGN & DRAWINGS OFFICE, ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 016.

ICR 1253.

METRIC

						DATE	NAME	ASSY. DRG.	COA(SA) ICHAPUR
					DGN				
					DRN			MATL. AS STATED	
					CHD.			DIMENSIONS ARE IN MILLIMETRES	
27045-SA	24.03.17		MATL. AMENDED	01.07.17	TRD.	16.9.88			APPROVED DT.19.6.67
					CONF.				
20579-SA	21.11.89		PROT. FINISH AMENDED. CL. NEG. PREPARED & DRAWING RE-SEALED.		LT. COL.		I/C D.O.	RAMP BACK SIGHT	CL. NEG. RETRACED
			PREVIOUS DC(I). Nos. SA-15883-SA, 19328-SA.		COPY	SCALE: 2:1			DESIGNER'S REF. ARDE G67/261
						SEALED:- DC(I) 15853-SA	8.1.79		DS. CAT. NO. 1005-001606
AUTHY.	DATE	ZONE	BRIEF RECORD		SIG.				