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NOTES :

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
 2. MATERIAL: ALLOY STEEL BAR RND SAE 4130 NORMALIZED PER SAE-AMS-S-6758 OR SAE 4340 NORMALIZED PER SAE-AMS-S-5000.
 3. UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.2...0.3.
 4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
 5. ALL DIMENSIONS ARE AFTER HEAT TREATMENT AND BEFORE COATING.
 6. GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
 7. HEAT TREATMENT TO 35 ± 3 HRC PER AMS 2759/1.
 8. COATING: A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN CLASS 2 COLOR MATTE BLACK TYPE I; 5-13 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
- 8.1 PROTECT THREAD AFTER PHOSPHATE.
9. QUALITY ASSURANCE PROVISIONS:
9.1. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
10. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
11. PACKAGING AND PACKING:
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
12. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

DWG NO 066428A-00

SH 1

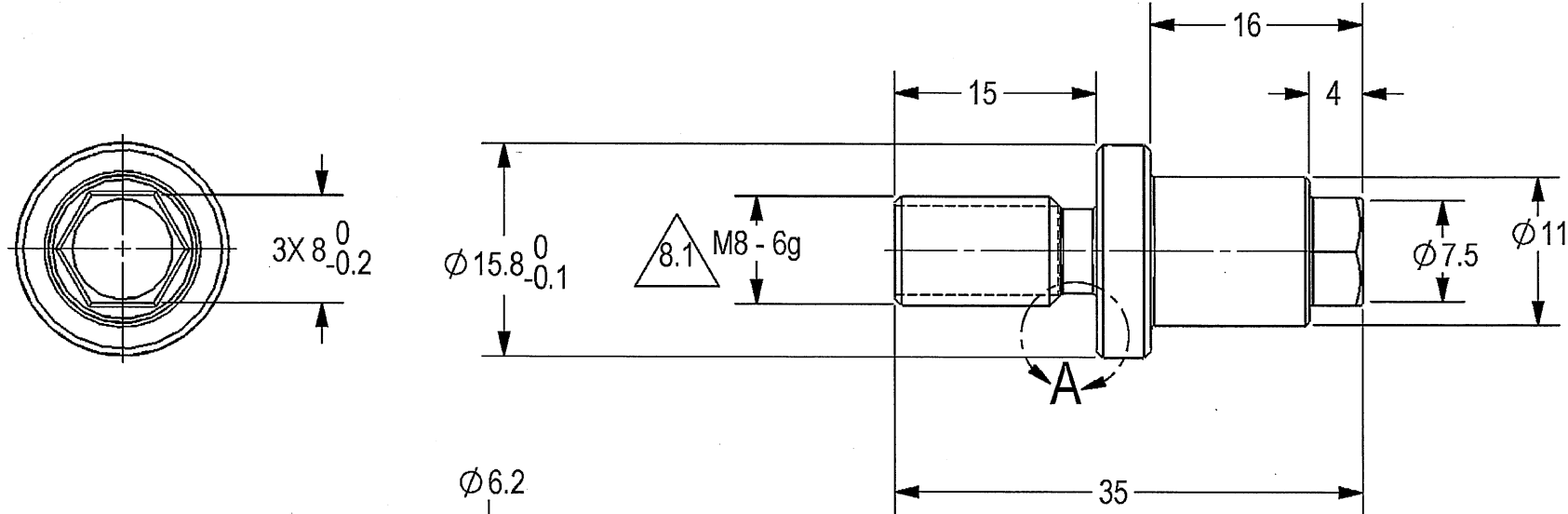
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SHEET REV RECORD

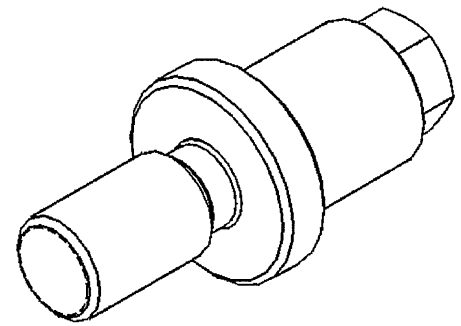
ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD
02		Freeze	23-Nov-12	
03		Freeze	28-Nov-13	
04		Restricted	19-Jun-14	L. Goldshtein
05	VY57/00	Restricted	16-Sep-14	D. Nave
--	T00065	Identical To Previous Released	09-Apr-18	L. Goldshtein



DETAIL A
SCALE 4 : 1



(WEIGHT: 0.02 Kg APPROX.)

SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE		DATE		ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5M -1994		DRAWN		11/9/20		FOR: LIMITER ASSY	
TOLERANCES LINEAR ANGULAR		CHECKED				OF: 12.7MM SRCG	
SEE NOTE 6 SEE NOTE 6		HOS/DDO		3/2/20		PLUG SPRING	
1st. ANGLE PROJECTION		OFFICER/PRODN				SIZE CAGE CODE DWG NO	
SURFACE TEXTURE IN Micro Meter		OFFICER/QC				B 2291A 066428A-00	
PROJECT OFFICER		OFFICER/DDO		SCALE 2:1		AUTOMATED DRAWING (SW) SHEET 1 OF 1	

PROJECT OFFICER

PLM Control

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