

No. QC/036/CV Norms/Various

Section :- QC(mat)

Dt. 07.09.2022

CV Norm of Fabrication of Special Machine Operation & Related Operation i.e. Making of Vent, Periphery, Tape Making, Basting of Periphery, Making of Periphery, Making of V Tape, Rigging Line Insertion, Zig Zagging, Making of D Ring, Final Finishing of ECAD Parachute 8.5 M SD. As per Specification No. IND/TC/2694 with amendment No. 3 and as per sample held with OCFS and as per Annexure 'A' mentioned fabrication will be executed at OCFS premises with responsibility of final inspection through

SQAE(GS), Shahjahanpur.

	MANUFACTURING MACHINES ETC.	ESSENTIAL	DESIRABLE	TEST EQUIPMENTS		REMARKS
				ESSENTIAL	DESIRABLE	
1.	Two Needle Lock Stitch Sewing Machine wider gauge (As per specification and sample of parachute)	--	8			
2.	Four Needle Lock Stitch Sewing Machine	--	4			
3.	Zigzag Lock Stitch Sewing Machine		4	Measuring Tape		
4.	Single Needle Lock Stitch Sewing Machine		16			
5.	Rigging Line Insertion Table					

* Machines at Sl. No. 1 and Sl. No. 2 are desirable. If any firm is not having these machines then equivalent number of single needle lock stitch sewing machines should be available with them i.e. for 8 Two Needle Lock Stitch Sewing Machine wider gauge 16 Single Needle Lock Stitch Sewing Machine and for 4 Four Needle Lock Stitch Sewing Machine 16 Single Needle Lock Stitch Sewing Machine should be available.