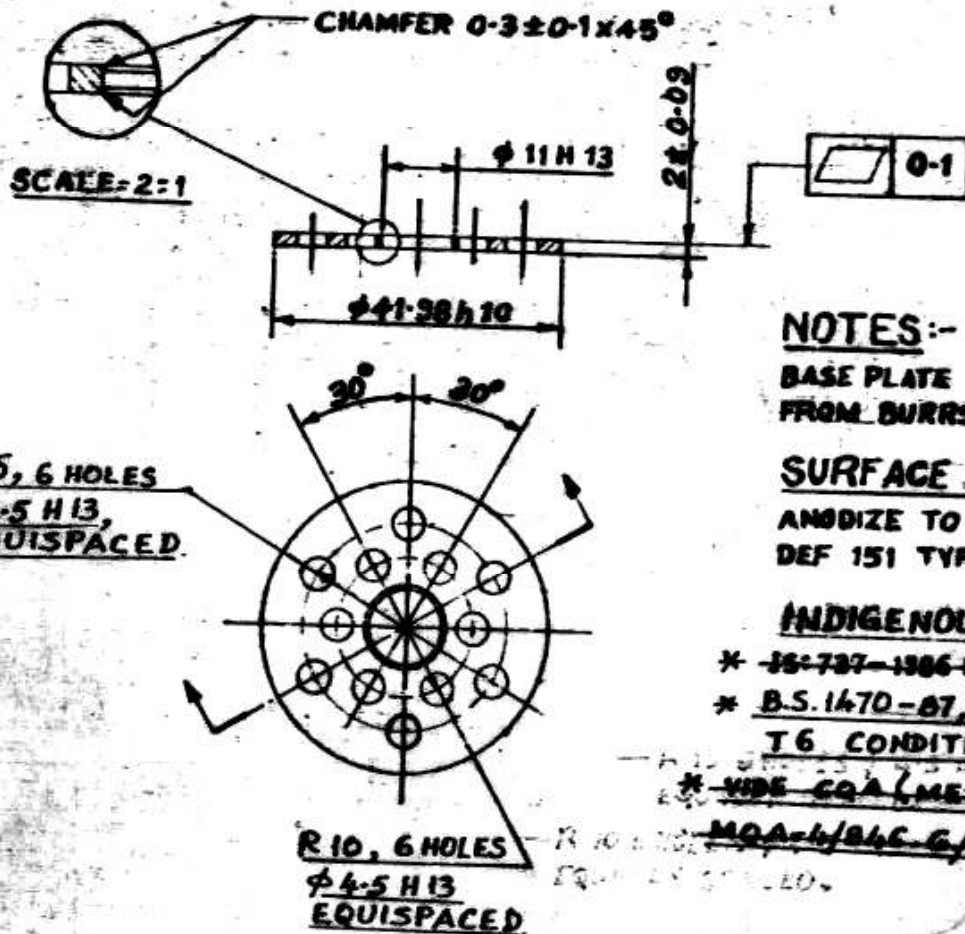


ON 18Vd

DRG CONVENTIONS CONFORM TO IS SPECIFICATIONS.
DIMENSIONS ARE IN mm.



NOTES:-

BASE PLATE TO BE FREE FROM BURRS.

SURFACE TREATMENT:-

ANODIZE TO RATE YB 1104 OR DEF 151 TYPE II.

INDIGENOUS MATL:-

* IS-737-1386 R3 G-24245-VP

* B.S.1470-87, Gr. 2014 A IN T6 CONDITION.

* VIDE CQA (MET) LETTER NO.

MOA-4/84C-G/ANN DT 28-02-2006

* 5-8-100	D.C. 136692-A	Alt. Matl. Changed.	* 13-3-78	13-3-78
25-10-93		RETRACED WITHOUT CHANGE.		
		PREV DC. NOS. - 32603-A, 32604-A, 34754-A, 35152-A & 35478-A, 36656-A.		
R. No	DATE	AUTHORITY	REVISION	ZONE
				AHSP
				D.O.
				SIG
DRG. SEALED:- 13-3-78				
DRN:-	CHD:-	TRD:-	COMP:-	ASSY. DRG. - IQX 63 GE, F1321-304280
C.O. MAN.	O/I/C D.O.	SCALE:- 1:1, 2:1	EST. MASS:- APPROX. 6.5g	
APPD.		GAUGE SCHD:- I-2777	DATE:- 8-12-64	
FOR C.Q.A (A)				
MATL:- SIS 4338-06.				
PROTECTIVE FINISH:- AS ABOVE		DESIGNER'S REF. F1321-425450C		
		PART No.		
		D.S. CAT No.		
		NOT APPLICABLE.		
		AHSP:- C.Q.A (A) KIRKEL		

BASE PLATE