

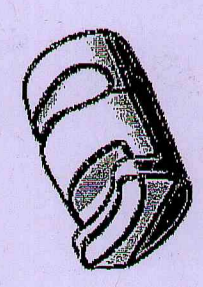
JERIFIED CORRECT COPY
 OF APPROVED DRAWINGS
 AT THIS DATE: 21 MAY 2020

Design & Drawing Officer
 Ordnance Factory,
 Tiruchirappalli-620016

UN CONTROLLED COPY

MIM 4630 Modified Composition

Element	C	Mn	Si	Ni	Mo	S	P
Min	0.3	-	-	6.0	-	-	-
Max	0.6	0.50	0.5	8.0	0.5	0.05	0.05



Pilot Sample to be get approved
 before bulk production

Material: MIM 4630 MODIFIED	3rd Angle	DWG Details	SUB: Extractor
Hardness: 450-550 HV	DRAWN	SIGN	FOR: BOLT ASSY
Finish: Manganese Phosphated	CHECKED	DATE: 03-03-2020	Do not scale Drawing
Un tollerated dimensions IS:2102 Medium	HOS/D&DO	03-03-2020	QPG 2
PDM CONTROL	OFFICER/Prodn	OFFICER/QC	Wt. (Appx) gm 3.77
	OFFICER/OC		SHEET: 1 OF 1
	DIV OFFICER/DDO		PROJ. TRICHY ASSAULT RIFLE
			DWG. MIM-K-2012-00
			ORDNANCE FACTORY TIRUCHIRAPPALLI-16.