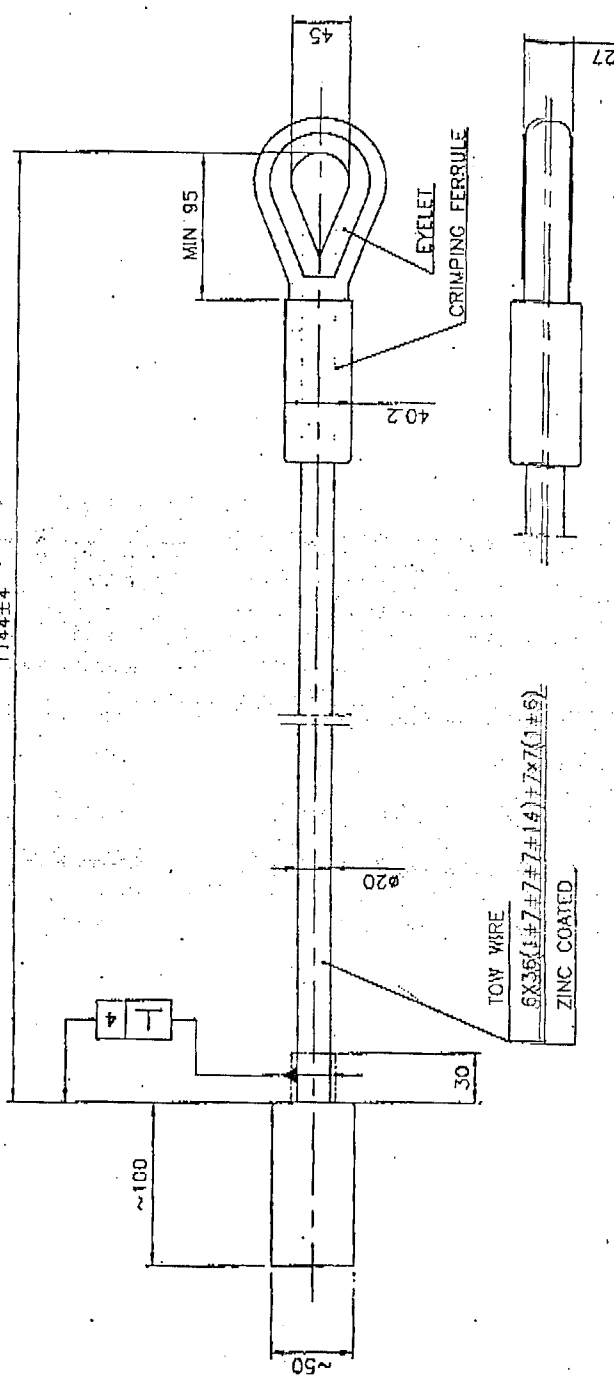


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20
06.05.19

DRG. No. 5 164 701

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

1144±4



P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	REMARKS
GEN. TOL. NOT SPECIFIED						
LINEAR DIMENSIONS						
0-5	±0.1					
6-50	±0.3					
50-100	±0.5					
100-150	±0.7					
150-200	±0.9					
200-250	±1.2					
250-300	±1.5					
300-350	±1.8					
350-400	±2.1					
400-450	±2.4					
450-500	±2.7					
500-550	±3.0					
550-600	±3.3					
600-650	±3.6					
650-700	±3.9					
700-750	±4.2					
750-800	±4.5					
800-850	±4.8					
850-900	±5.1					
900-950	±5.4					
950-1000	±5.7					
1000-1050	±6.0					
1050-1100	±6.3					
1100-1150	±6.6					
1150-1200	±6.9					
1200-1250	±7.2					
1250-1300	±7.5					
1300-1350	±7.8					
1350-1400	±8.1					
1400-1450	±8.4					
1450-1500	±8.7					
1500-1550	±9.0					
1550-1600	±9.3					
1600-1650	±9.6					
1650-1700	±9.9					
1700-1750	±10.2					
1750-1800	±10.5					
1800-1850	±10.8					
1850-1900	±11.1					
1900-1950	±11.4					
1950-2000	±11.7					
2000-2050	±12.0					
2050-2100	±12.3					
2100-2150	±12.6					
2150-2200	±12.9					
2200-2250	±13.2					
2250-2300	±13.5					
2300-2350	±13.8					
2350-2400	±14.1					
2400-2450	±14.4					
2450-2500	±14.7					
2500-2550	±15.0					
2550-2600	±15.3					
2600-2650	±15.6					
2650-2700	±15.9					
2700-2750	±16.2					
2750-2800	±16.5					
2800-2850	±16.8					
2850-2900	±17.1					
2900-2950	±17.4					
2950-3000	±17.7					
3000-3050	±18.0					
3050-3100	±18.3					
3100-3150	±18.6					
3150-3200	±18.9					
3200-3250	±19.2					
3250-3300	±19.5					
3300-3350	±19.8					
3350-3400	±20.1					
3400-3450	±20.4					
3450-3500	±20.7					
3500-3550	±21.0					
3550-3600	±21.3					
3600-3650	±21.6					
3650-3700	±21.9					
3700-3750	±22.2					
3750-3800	±22.5					
3800-3850	±22.8					
3850-3900	±23.1					
3900-3950	±23.4					
3950-4000	±23.7					
4000-4050	±24.0					
4050-4100	±24.3					
4100-4150	±24.6					
4150-4200	±24.9					
4200-4250	±25.2					
4250-4300	±25.5					
4300-4350	±25.8					
4350-4400	±26.1					
4400-4450	±26.4					
4450-4500	±26.7					
4500-4550	±27.0					
4550-4600	±27.3					
4600-4650	±27.6					
4650-4700	±27.9					
4700-4750	±28.2					
4750-4800	±28.5					
4800-4850	±28.8					
4850-4900	±29.1					
4900-4950	±29.4					
4950-5000	±29.7					
5000-5050	±30.0					
5050-5100	±30.3					
5100-5150	±30.6					
5150-5200	±30.9					
5200-5250	±31.2					
5250-5300	±31.5					
5300-5350	±31.8					
5350-5400	±32.1					
5400-5450	±32.4					
5450-5500	±32.7					
5500-5550	±33.0					
5550-5600	±33.3					
5600-5650	±33.6					
5650-5700	±33.9					
5700-5750	±34.2					
5750-5800	±34.5					
5800-5850	±34.8					
5850-5900	±35.1					
5900-5950	±35.4					
5950-6000	±35.7					
6000-6050	±36.0					
6050-6100	±36.3					
6100-6150	±36.6					
6150-6200	±36.9					
6200-6250	±37.2					
6250-6300	±37.5					
6300-6350	±37.8					
6350-6400	±38.1					
6400-6450	±38.4					
6450-6500	±38.7					
6500-6550	±39.0					
6550-6600	±39.3					
6600-6650	±39.6					
6650-6700	±39.9					
6700-6750	±40.2					
6750-6800	±40.5					
6800-6850	±40.8					
6850-6900	±41.1					
6900-6950	±41.4					
6950-7000	±41.7					
7000-7050	±42.0					
7050-7100	±42.3					
7100-7150	±42.6					
7150-7200	±42.9					
7200-7250	±43.2					
7250-7300	±43.5					
7300-7350	±43.8					
7350-7400	±44.1					
7400-7450	±44.4					
7450-7500	±44.7					
7500-7550	±45.0					
7550-7600	±45.3					
7600-7650	±45.6					
7650-7700	±45.9					
7700-7750	±46.2					
7750-7800	±46.5					
7800-7850	±46.8					
7850-7900	±47.1					
7900-7950	±47.4					
7950-8000	±47.7					
8000-8050	±48.0					
8050-8100	±48.3					
8100-8150	±48.6					
8150-8200	±48.9					
8200-8250	±49.2					
8250-8300	±49.5					
8300-8350	±49.8					
8350-8400	±50.1					
8400-8450	±50.4					
8450-8500	±50.7					
8500-8550	±51.0					
8550-8600	±51.3					
8600-8650	±51.6					
8650-8700	±51.9					
8700-8750	±52.2					
8750-8800	±52.5					
8800-8850	±52.8					
8850-8900	±53.1					
8900-8950	±53.4					
8950-9000	±53.7					
9000-9050	±54.0					
9050-9100	±54.3					
9100-9150	±54.6					
9150-9200	±54.9					
9200-9250	±55.2					
9250-9300	±55.5					
9300-9350	±55.8					
9350-9400	±56.1					
9400-9450	±56.4					
9450-9500	±56.7					
9500-9550	±57.0					
9550-9600	±57.3					
9600-9650	±57.6					
9650-9700	±57.9					
9700-9750	±58.2					
9750-9800	±58.5					
9800-9850	±58.8					
9850-9900	±59.1					
9900-9950	±59.4					
9950-10000	±59.7					

MAX. PERMITTED LOADS 11.5 TONNES/WIRE

TOW LINE

GUN CARRIAGE FACTORY, JABALPUR

DRG. No. 5 164 701

ASSY/SUB ASSY NO. 1145177

SCALE REF. DRG. NO.

APPROVED

DATE

SIGN

2018

NAME

DATE

17/02

DRN

CHKD

KLINERMA 14/03

FOR ST-OM G.C.F.V.

REMARKS

STANDARD

HARDNESS

MATERIAL

No. OFF

NOMENCLATURE

P.No.

GEN. TOL. NOT SPECIFIED

LINEAR DIMENSIONS

0-5

±0.1

6-50

±0.3

50-100

±0.5

100-150

±0.7

150-200

±0.9

200-250

±1.2

250-300

±1.5

300-350

±1.8

350-400

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