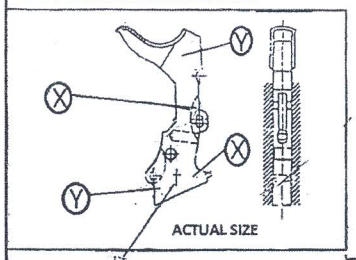
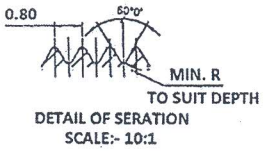
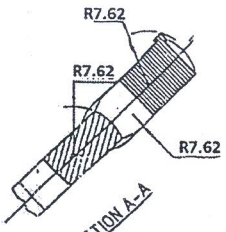
DRG.No.





DETAIL OF SERATION
SCALE:- 10:1



SECTION A-A

MATERIAL FOR MIM COMPONENT:-MIM4605

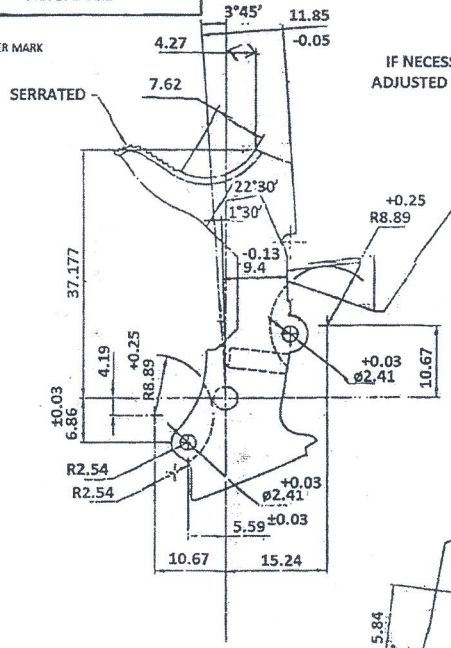
C:- 0.4-0.6%, Ni:- 1.5-2.5% Si:- 1.0%

Mo:- 0.2- 0.5%, Fe:- BALANCE

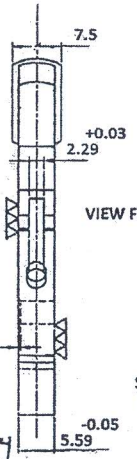
SINTERED DENSITY:- 7.5 g/cm³.

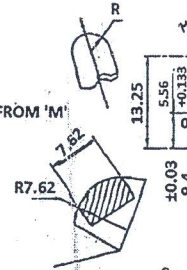
HARDNESS:40-45 HRC by Hardening & Tempering (Through Hardening)

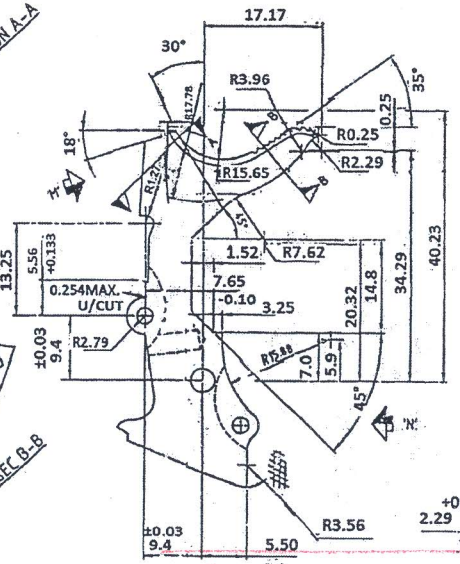
SUPPLY CONDITION: Grit Blasting+Oiling

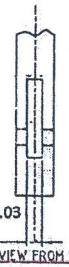


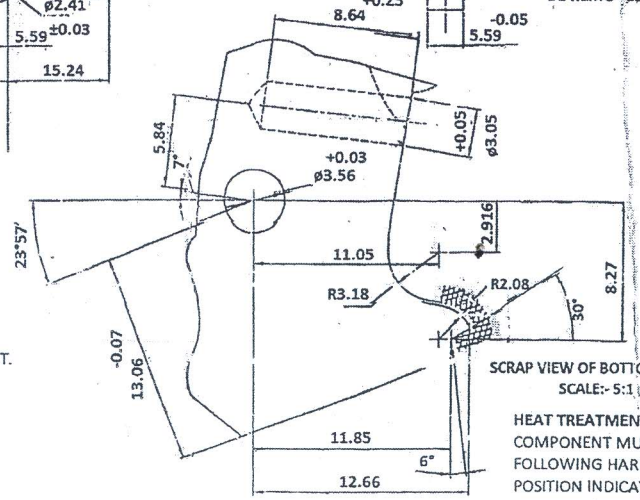
IF NECESSARY FACES TO BE ADJUSTED TO CLEAR STOP SAFETY











SCRAP VIEW OF BOTTOM FIGURE
SCALE:- 5:1

केवल निविदा हेतु

सन्दर्भ माँग पत्र सं0 21011.0103

दिनांक 30/11/2021

REV.01

NOTE:-
- ALL SHARP EDGES TO BE REMOVED.
- THE COMPONENT SHALL BE SAND BLASTED. CLEANED AND OILED AFTER HEAT TREATMENT.
- SURFACES MKD. ////// THUS TO BE FINALLY ADJUSTED ON ASSEMBLY.
- A TOLERANCE OF -0.13 IS ALLOWED ON ALL PROFILES EXCEPT OTHERWISE STATED.
- SURFACES INDICATED //////// THUS TO BE FINISHED SMOOTH.
- ALL DIMENSIONS ARE IN mm.
- INFORMATION MARKED THUS † TO BE ENGRAVED.

FINISH:-ELECTROSTATIC POWDER COATING IN BLACK COLOUR AFTER ASSY

HEAT TREATMENT:-HARDENED & TEMPERED COMPONENT MUST CONFORM TO THE FOLLOWING HARDNESS NUMERALS AT THE POSITION INDICATED

LETTER	V.H.N.
X	300-400
Y	600-700

▽▽ (▽▽▽)

DATE	DESCRIPTION	JWM/SEC.	DO/SEC.	JWM/DDC	DO/DDC
17/11/21	NOMENCLATURE AMENDED				

ITEM	DESCRIPTION	NOOFF	MATERIAL	TREATMENT	STD.	REMARKS

SCALE : NTS	COMPONENT 0.32" REVOLVER	STORE DRG. NO.	FIELD GUN FACTORY KANPUR
UNSPECIFIED TOLERANCES IS : 2102 (MEDIUM)			

	DATE	NAME
2021		
DRN.		
CHD.		
TCD.		
COMP.		
JWM/DDO		
JWM/SEC		

HAMMER

APPROVED

DO/SHOP AD/DDC

DRG. NO. SK-02050

SHTS 1 SHT. NO. 1