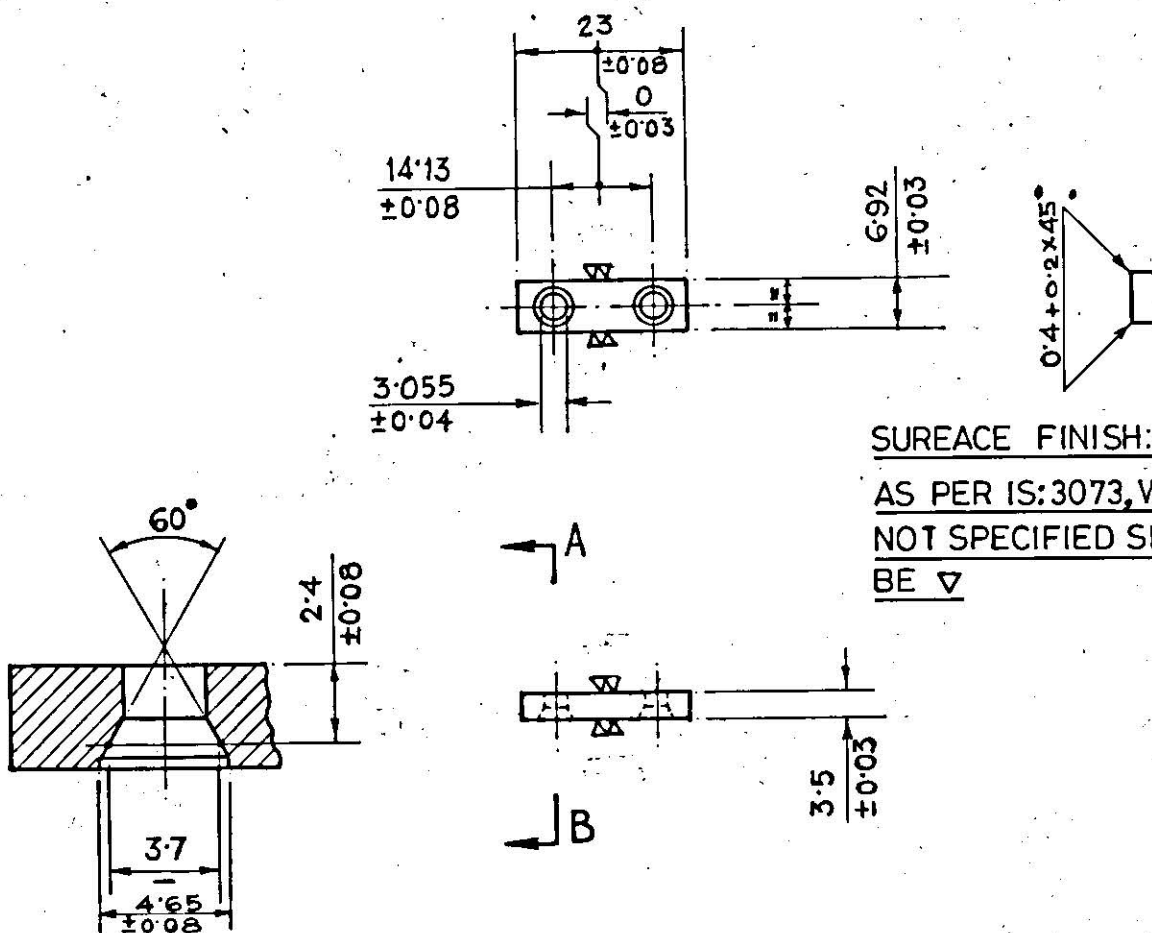


988900-5001

ON
140 SDDRAWING CONVENTIONS CONFORM TO JSG-0104
DIMNS. ARE IN mm. GEN. TOL. "MEDIUM" IS:2102

SUREACE FINISH:-

AS PER IS:3073, WHERE
NOT SPECIFIED SHOULD
BE ∇ SECTION-AB
SCALE ~ 4:1

DC No. 27011-SA, DT. 14-01-2017:- MATERIAL AMENDED.

23.04.2002.	25338-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH			
5-6-96	23349-SA	MATERIAL, SURFACE FINISH AMENDED & GEN. TOL. NOTE ADDED			
12-3-95	22901-SA	0.4 x 0.2 x 45° WAS K(0.4-0.6), NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.			
		PREVIOUS DC NOS. 15507-SA, 18032-SA, 19722-SA, 21284-SA, 21731-SA & 22335-SA.			COPY

DATE	AUTHY	BRIEF RECORD	ZONE	I/C; D.O.	G.O.
SEALED:-	DC NO. 25338-SA	DT. 23.04.2002.		SIGN.	

DRN.	CHD	TRD	COMP	ASSY.	1005-007717
SCALE ~ 1:1, 4:1		EST. MASS			

MFG/INSP. INSTRUCTIONS

DT. 20.1.95	I/C; D.O.	APPROVED.
		NEG. RE-TRACED

MATERIAL. IS: 5517-1993 DESIGNATION 55C8

AHSP CQA(SA), ICHAPUR

H.T./ HARDNESS. QUENCHED AND TEMPERED, 44-49 HRC

DGNR'S
REF.PROTECTIVE
FINISH.

PART NO. 25 GG

NOMENCLATURE

GUIDE, UPPER LEFT.

DRG. NO. A 1225

DS. CAT. NO. 1005-006836