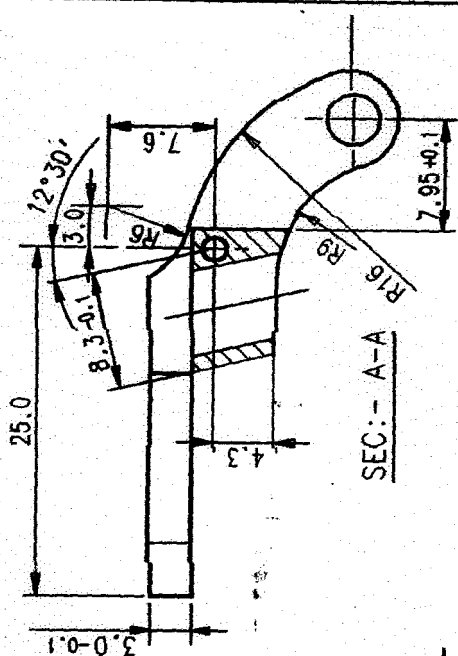
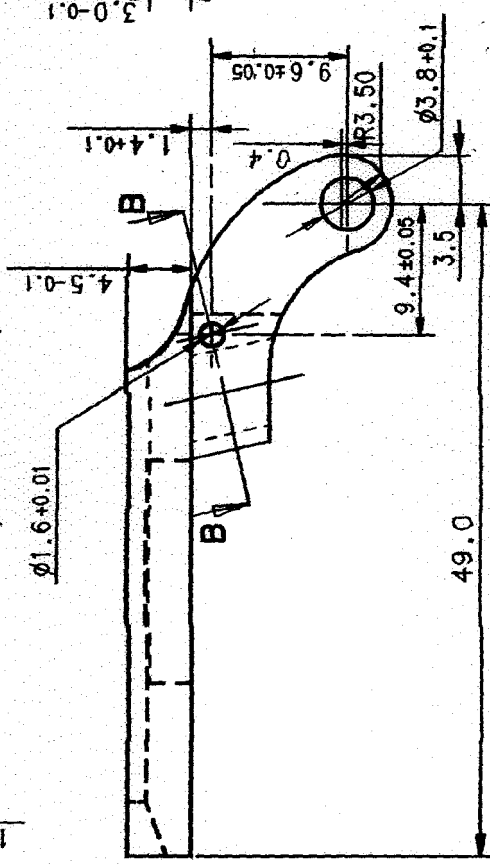
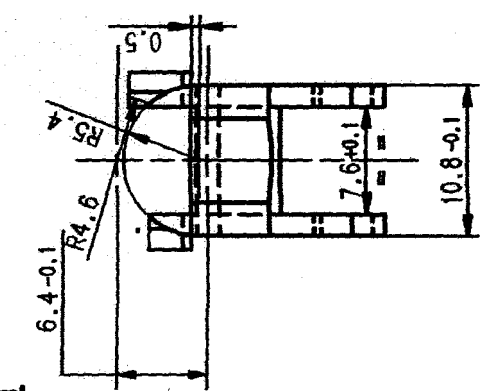
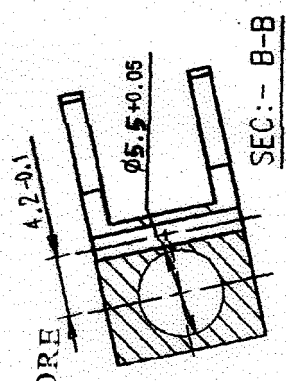
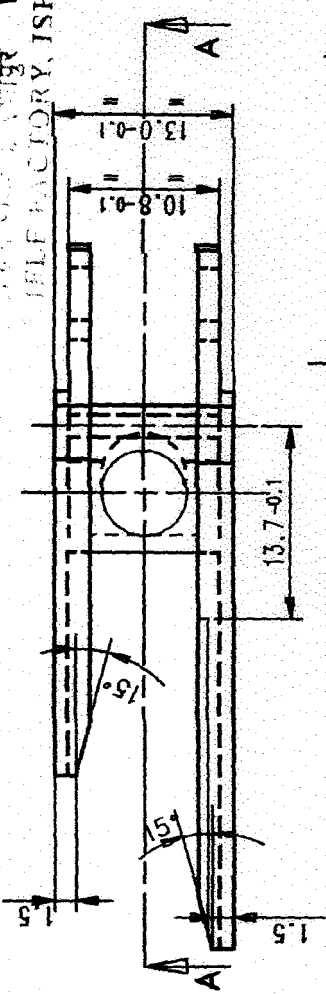


11/15/68

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CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSIONS. (I.S.:2102)		
	ABOVE	0.5	6.0 30
	UPTO & INCLUDING	6.0 30	120
MEDIUM		$\pm 0.1 \pm 0.2 \pm 0.3$	



ASSY. DRAWING NO. -

ALT. MAT :- THROUGH MIN. ROUTE
(AISI / SAE 4340, MIN. 4340
OR EQUIVALENT)

MATERIAL :- STEEL BS:970 PT 1 1983 EN-36B OR 36C
TREATMENT :- HRD.& TEMPD. TO 400 - 450 H.V.
PROTECTIVE FINISH :- PHOSPHATED TO SPECN. JSS:0465/01-1988
CLASS-II OIL FINISH

NOTE:-

1. ALL DIMENSIONS ARE IN MILLI METRE.
2. NO TOOL MARK IS ACCEPTABLE ON FINISH COMP.
3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE			SCALE 2:1					
			HOUSING LEVER SEAR					
			0.32" PISTOL					
			DRAWING NUMBER					
			PS32-104					
2013	NAME	DATE						
DESIGNED	Army	11-08-13						
DRAWN								
CHECKED	Minister	12/08						
APPROVED		14/8						
DRAWING NUMBER								
PS32-104								
SHEET - 1		OF - 1						