

GEN. ASSEMBLY
 NOTE:— AL LOCKING PIN COMMERCIAL GRADE TO BE USED FOR LOCKING OF UNION AT THE TIME OF FITMENT.

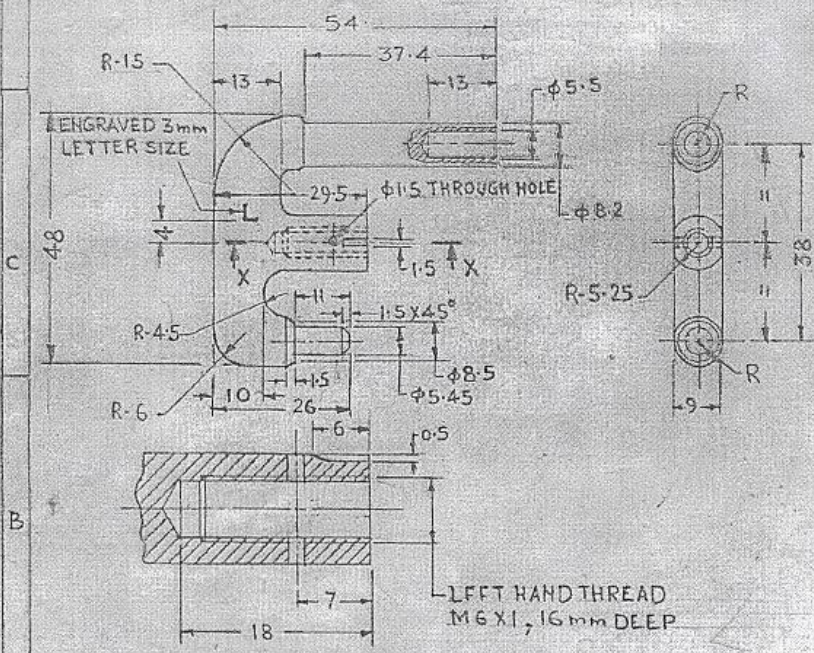
3	4	UNION	1
2	3	SHROUD LINK (R.H.S)	1
1	2	SHROUD LINK (L.H.S)	1
-	1	GEN. ASSEMBLY	-
DETAIL No	SHT.No	NOMENCLATURE	No OFF

PROOF LOAD (P): 13600N DETAIL INDEX

Handwritten: 22/12/86

c 19-7-16		ADRDE/QMS/PAS/224		AMENDED AS PER CHANGE SHEET No.53	
b	15/12/90	c 2	ADRDE/QMS/PAS/224	PLACE FOR INSPECTION MARKING INDICATED, NOTE INCLUDED	
R.No	DATE	ZONE	AUTHORITY	BRIEF RECORD	
DRN	48	DRD	MATERIAL	ADRDE, AGRA	
CHD	37/12/90	PGD	FINISH	APPROVED	
TRD		PGD	HARDNESS	PROG. DIR. (OR GA)	
COMP		PGD		DRG No. (C) 1299-9	
SCALE		PROJ. OFFR		ADRDE/1299-9	
		DIV. HEAD		DRD/32/98	
EDIMENSIONS ARE IN MM					
TOLERANCE 15:2102, MEDIUM					
DETACHABLE SHROUD LINK FOR BMK-41 FOR KIRAN/JAGUAR/MIRAGE-2000/△ SEA HARRIER/HAWK A/C					

(1)



SECTION-XX

SHROUD LINK (L.H.S)

1-OFF

NOTE: MFG PROCESS:- FORGING

FINISH:- CD PLATED TO A MIN. THICKNESS 0.012MM AND CHROMATE PASSIVATED AS PER SPECN. IS: 1572

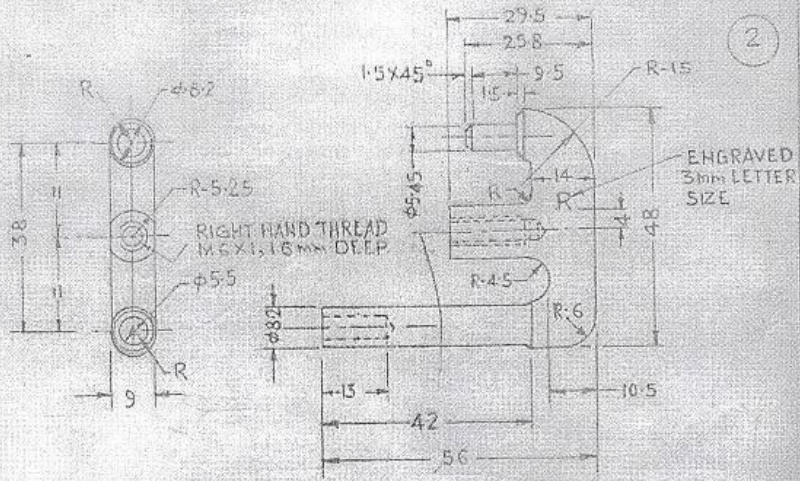
(c) 19-7-16 ADRDE/QMS/PAS/224 AMENDED AS PER CHANGE SHEET No.53

R.No	DATE	ZONE	AUTHORITY	BRIEF RECORD	O/C	PGD
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DRN: <i>fd</i>	DRD	MATERIAL:- EN-24 AS PER SPECN. BS-970-1955	ADRDE, AGRA
CHD: <i>...</i>	<i>Folix</i>	FINISH:- AS SPECIFIED ABOVE	
TRD: <i>...</i>	<i>PGD</i>	HARDNESS:- 33 ± 3 HRC	

SCALE: 1:1	PROJ OFFR: <i>...</i>	DIV. HEAD: <i>...</i>	APPROVED
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DIMENSIONS ARE IN MM	DETACHABLE SHROUD LINK FOR BMK-41		PROG. DIRECTOR (C.A.)
TOLERANCES 15: 2102, MEDIUM	FOR KIRAN/JAGUAR/MIRAGE-2000/△		DRG No. (C) 1299-01
	SEA HARRIER/HAWK A/C		ADRDE/1299-01
			DRD/32/98



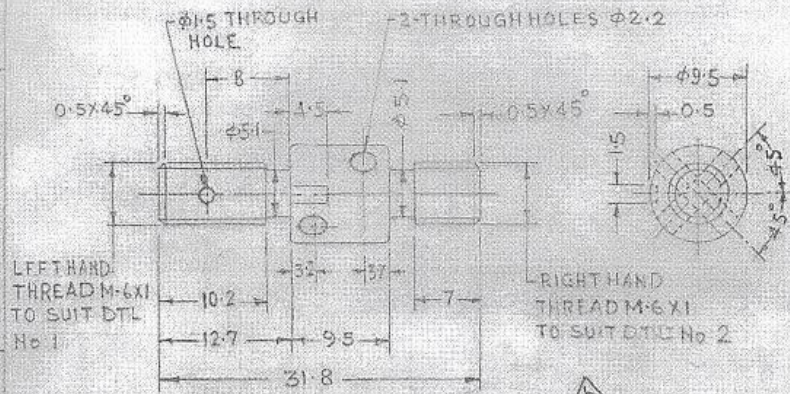
SHROUD LINK (R.H.S)
1-OFF

FINISH: Cd PLATED TO A MIN THICKNESS OF 0.012 mm AND CHROMATE PASSIVATED AS PER SPECN IS: 1572

(c) 19-7-16	ADRDE/QMS/PAS/224	AMENDED AS PER CHANGE SHEET No.53	
RM DATE	ZONE	AUTHORITY	BRIEF RECORD
DRW 32		DRD	0/c PGD
CHD			ADRDE, AGRA
T&P			MATERIAL - EN-24 AS PER SPECN No B5-970
COMP	0/c	PGD	FINISH - AS SPECIFIED ABOVE
SCALE - 1:1	PROJ. OFFR		HARDNESS - 33 ± 3 HRC
DIMENSIONS ARE IN MM	DIV. HEAD		APPROVED
TOLERANCES			PREL DIRECTOR
IS: 2102			DRG No. (c) /
EMED/DR			ADRDE/1297-02
			DRD/31/09

DETACHABLE SHROUD LINK BMK-41
FOR KIRAN/JAGUAR/MIRAGE-2000/△
SEA HARRIER/HAWK A/C

3



LEFT HAND
THREAD M-6X1
TO SUIT DTL
No 1

RIGHT HAND
THREAD M-6X1
TO SUIT DTL No 2

UNION
1-OFF

MATERIAL: MARTENSITIC STAINLESS
STEEL ROD EN-56D AS PER
EN-56D OR
EN-24 AS PER SPECIMEN
BS 970-1955

c	19-7-16	ADRDE/QMS/PAS/224	AMENDED AS PER CHANGE SHEET No.53	
b	16-12-99 B 2	ADRDE/PAS/AEP/57/B, 01.13.12.99	AMENDED IN MATERIAL AS SHOWN IN SHEET No.4	<i>SKH</i>
R.No	DATE	ZONE	AUTHORITY	BRIEF RECORD
DRN	<i>SKH</i>		DRD	MATERIAL: AS SPECIFIED ABOVE
CHD				FINISH: SMOOTH FINISH
TRD				HEAT TREATMENT: -
COM1			O/C	PGD
SCALE: 2:1			PROJ OFFR	DIV HEAD
DIMENSIONS ARE IN mm	<p>DETACHABLE SHROUD LINK FOR BMK-41 FOR KIRAN/JAGUAR/MIRAGE-2000/ Δ SEA HARRIER/HAWK A/C</p>			APPROVED
TOLERANCES UNLESS SPECIFIED				<p>PROG DIRECTOR (B/A)</p> <p>DRG No (c) <i>SKH</i> (a)</p> <p>ADRDE/1299-03</p> <p>DRD/32/98</p>
MEDIUM				

PACKING CLAUSE:-

EACH D/SIROUD LINK SHALL BE PACKED IN A POLYTHENE BAG OF SUITABLE SIZE AND TIED THE MOUTH OF THE BAG TO BE HEAT SEALED 20 NOS. THIS SEALED BAG SHALL BE PACKED IN A SUITABLE SIZE OF CARTON 10 NOS. OF SUCH CARTONS SHALL BE PACKED IN A C.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF) ONE D/SIROUD LINK IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING CAT NO. DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER. THE PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE ADDRESS OF THE CONSIGNEE, CONSIGNOR, CAT. NO. NOMENCLATURE OF THE STORE, THE YEAR OF MANUFACTURE, TOTAL NO. OF PACKING CASES AND THE NO. OF INDIVIDUAL PACKING CASE IN A CONSIGNMENT

B	c	19-7-16	ADRDE/QMS/PAS/224	AMENDED AS PER CHANGE SHEET No.53			
	b	13-2-99	F4	ADRDE/PAS/ASPI/87/E, DT. 13.11.99	PACKING CLAUSE INCLUDED AS SHEET No.5		
R No		DATE	ZONE	AUTHORITY	BRIEF RECORD		CYC HEAD DES (Q.A)
SCALE:-				ADRDE, AGRA	DRN	for	PROJ. OFFR
DIMENSION IN mm.				GROUP:	CHD	for	GROUP DIR
TOL.				DETACHABLE SHROUD LINK FOR BMK-14			APPROVED
MATERIAL PROCESS:-				FOR KIRAN/JAGUAR/MIRAGE-2000/△			HEAD (Q.A)
FINISH:-				SEA HARRIER/HAWK A/C			DRG. No. (B/C)
HEAT TREATMENT:-							ADRDE/ADRDE/1299-4 (a)
							PROV NO