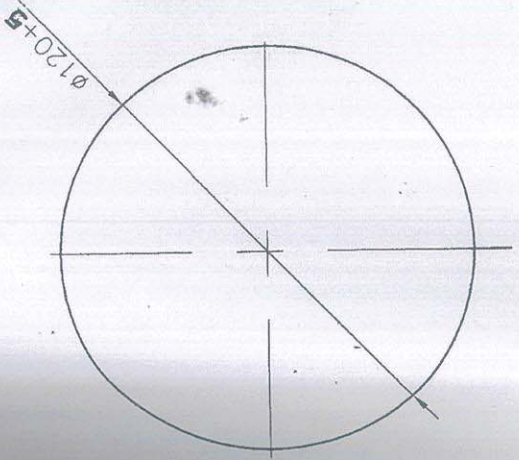


DRG. NO.- F-662D

1 2 3 4

REV	DATE	DESCRIPTION	SIGN.
A	29/10 2020	Ø120+5 WAS Ø120+2 IN NOTE 6 - STRENGTHNESS 3mm/mm DELETED & SUPPLY COND. ADDED IN NOTE 7 - MAX. TWIST 5mm/m DELETED & UT STD. ADDED IN NOTE 8 - SAGIGATION TEST DELETED & PHYSICAL PROP. ADDED - NOTE 9 & 10 ADDED	<i>Qupk</i> WM/SF
B	14-12-20 2020	1) SUPPLY CONDITION IN NOTE NO. 1. Ø120+5 AND IN MULTIPLE LENGTH 70+5 WAS LENGTH 3m to 6m 2) NOTE ① ADDED 3) MATERIAL GOST-V10230-75 WAS GOST B10230-75	<i>Qupk</i> WM/SF
C	04-02 22/2021	NOTE- 4 DELETED	<i>Qupk</i> WM/SF
D	11.06.21 2021	MATERIAL 40XØA GOST V10230-75 WAS 45XFA GOST V10230-75	<i>Qupk</i> WM/SF



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 चर्चा प्रति सी.डी. प्र./सो. एक. ए. जे.
 द्वार दी गई है।
 दिनांक: 04/02/22
 Date: 04/02/22
 प्र./सो. प्र./सी.डी.डी.
 for JWM/CDD

NOTE:

- SUPPLY DIMENSION: Ø120+5mm AND IN MULTIPLE LENGTH OF 70+5 mm OR ITS MULTIPLE.
- BOTH ENDS OF EACH TO BE SAWED AND DEBURRED.
- EACH BAR TO BE STAMPED WITH HEAT NO. OR CAST NO. ON ONE END. THE HEATS ARE TO BE DELIVERED SEPARATED IN BUNDLES. TWO TAGS STATING HEAT No., STEEL GRADE & SUPPLIER TO BE ATTACHED TO EACH BUNDLE.
- COLOR CODE: 35mm TO 40mm WIDTH "BLACK" COLOUR BANDS TO BE PAINTED THROUGHOUT THE LENGTH OF EACH BAR ON ONE SIDE.
- 100% VISUAL INSPECTION OF THE BARS SHALL BE CARRIED OUT TO MAKE SURE THAT THEY ARE FREE FROM HARMFUL SEAMS, CRACKS, EMBEDDED SCALES AND FOLDS.
- SUPPLY CONDITION: FORGED, ANNEALED, ROUGH MACHINED & UT PASSED
- UT STANDARD: CO (ACMET) INST. NO. FMR/0001H/TC/CIM/INST-14
- PHYSICAL PROPERTIES: PHYSICAL TEST (TENSILE, ELONGATION, PSA IMPACT TO BE CHECKED AT HEAT TREATED TEST PIECE. HARDNESS TO BE CHECKED AT ANNEALED, HARDNESS ON BULK MATERIAL.
- MACRO & NMR: AS PER PREVIOUSLY SUPPLIED TO HAPP
- INSPECTION: GM/MSF, QA & SQA (M) ISHAPORE.
- CHEMICAL COMPOSITION: AS PER MENTIONED DETAIL.

DIMENSIONS ARE IN mm.		MATERIAL- STEEL	आर्डनैन्स फैक्टरी अम्बाझरी
THIRD ANGLE PROJECTION		STEEL TYPE: 40XØA GOST V10230-75	ORDNANCE FACTORY AMBAJHARI
SCALE - NTS		NOMENCLATURE	DRG. NO : F-662D
2020	NAME	DATE	REVIEW NO: - 0
DRAWN	<i>Qupk</i>	26.08.2020	SHEET NO: - 1
CHECKED	<i>Qupk</i>	26.08.	NO OF SHEETS - 1
H0S/CDD			COMPT. FIN BODY AMK-339
JWM/SF	<i>Qupk</i>	26.08.20	
WM/SF	<i>Qupk</i>		