

PLACE FOR IDENTIFICATION LABEL (1"x6") TO BE PLAIN MACHINE STITCHED WITH MATERIAL 'e' AND TO BE MARKED PART NAME, PART No., SERIAL No., DATE OF MANUFACTURE AND INSPECTOR'S STAMP.

BOTH THE SIDE SEAMS OF THE CARRYING BAG TO BE MACHINE STITCHED AFTER PLACING THE LIFTING HANDLES IN POSITION (SEE SECTION-YY)

9-B	DEVELOPMENT OF BASE	2	3
9-A	LIFTING HANDLE CARRYING BAG	2	2
DET.	NOMENCLATURE	No. SHEET OFF	No.

DETAIL INDEX

f	IDENTIFICATION LABEL 1" X 6"	APPROVED SAMPLE
e	INK MRKING TEXTILE BLACK	IND/SL/7082
d	THREAD SEWING Ny. BONDED BS: 4.5kg	ADRDE/TDTM/TH/2009/1
c	TAPE NYLON 43mm BS: 9000N U/D	ADRDE/SPECN/1985/27(b)
b	CORDAGE NYLON 182 kgf	IND/ADE/0558
a	CLOTH COTTON C.W. 310gm OG V.N.'C'	JSS: 8305-5
SL.No.	NOMENCLATURE	SPECN. No.

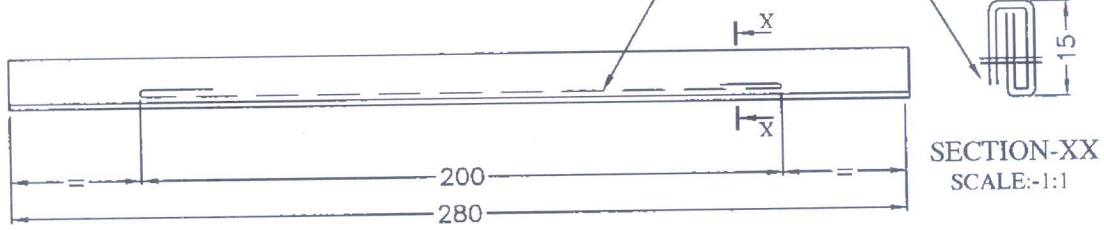
LIST OF MATERIALS

NOTE: -
 1. ALL PLAIN MACHINE STITCHING ARE TO BE DONE WITH MATERIAL 'd' 3-4 STITCHES PER Cm.
 2. APPROPRIATE SHRINKAGE ALLOWANCE MAY BE TAKEN AT THE TIME OF FABRICATION.

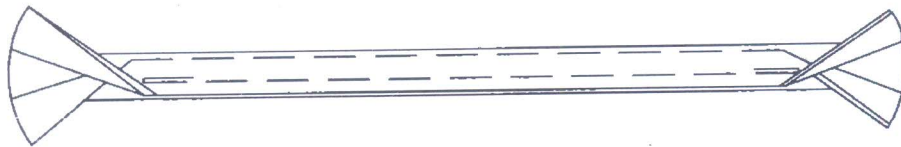
REF. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD			O I/C D&S	HEAD QA
SCALE: - 1:5, 1:2, 1:1				ADRDE	AGRA	DRN.	RAV	PROJ. OFFR. <i>Waleed</i>
DIMENSIONS IN mm				GROUP: - ABS	CHD.	NIROTI	GP. DIR.	
TOL: - ANSI/AIAA-S-017-1991				ASSEMBLY CARRYING BAG BRAKE PARACHUTE (17 Sqm) HYBRID				O I/C D&S
MATERIAL: - AS ABOVE								APPROVED <i>V. J. J.</i>
FINISH: -								DRG. No.
HEAT TREATMENT: -								1.3.01-09(a)

9-A

TWO LAYERS OF MATERIAL 'c' TO BE FOLDED AND STITCHED AS SHOWN IN SECTION-XX WITH MATERIAL 'd' 3-4 STITCHES PER cm.



FIRST STAGE



FINAL STAGE VIEW SHOWING PRIOR TO STITCH WITH BAG

SCALE:-1:2

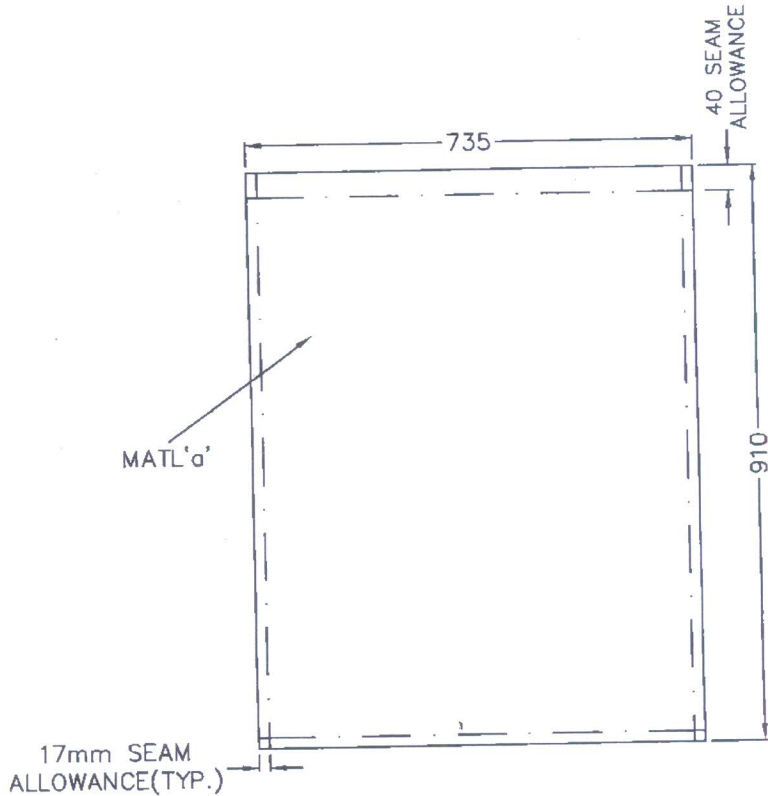
2-OFF

BOTH THE FREE ENDS OF THE LIFTING HANDLE TO BE SPREAD AS SHOWN PRIOR TO THE INSERTION IN MAIN SEAM OF BAG, FOR STITCHING SEE SECTION-YY IN SHEET - 01 OF 03

L. Mr. [Signature]

REF.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD			O I/C HEAD
				ADRDE AGRA	DRN.	RAVI	D&S OA
SCALE: - 1 : 2 , 1 : 1				GROUP: - ABS	CHD.	NIROTI	PROJ. OFFR. <i>[Signature]</i>
DIMENSIONS IN mm				<p>LIFTING HANDLE CARRYING BAG</p> <p>BRAKE PARACHUTE (17 Sqm) HYBRID</p>			GP. DIR.
TOL.: - ANSI/AIAA-S-017-1991							O I/C D&S
MATERIAL: - AS PER SHEET-1							APPROVED <i>[Signature]</i>
FINISH: -							DRG. No. 1.3.01-09(a)
HEAT TREATMENT: -							

9-B



2-OFF

G. M. M.
 (Signature)

REF.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD			O I/C HEAD D&S QA
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SCALE: - 1 : 10	A D R D E AGRA	DRN.	RAVI	PROJ. OFFR.	<i>Chellu</i>
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DIMENSIONS IN mm	GROUP: - ABS	CHD.	NIROTI	GP. DIR.	
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TOL.: - ANSI/AIAA-S-017-1991	DEVELOPMENT OF BASE CARRYING BAG BRAKE PARACHUTE (17 Sqm) HYBRID			O I/C D&S
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MATERIAL: - AS PER SHEET-1	APPROVED	<i>Smith</i>
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FINISH: -	DRG. No.	1.3.01-09(a)
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HEAT TREATMENT: -		
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