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SPECIFICATION NO. IND/TC/4674(b)

PONCHO GLACIER

APPENDIX "A"

FICATION NO. : -IND/TC/4674(b)

- UNIVERSIAL (All dimensions in cms)

Height Of Poncho	Front opening		Pouch			Length of shoulder of Poncho (one side)	Distance from center of pouch to other end	Hood			Tying tape		
	Distance from bottom of front opening to bottom of poncho	From lower tack to neck	Length	Width	Height			Total length (from top to neck joining seam)	Width of base of re-inforcement piece	Width of middle reinforcement piece		Width of hood (below 19cm from the top)	
110±1.5	68±0.75	32±0.5	60±0.75	35±0.5	20±0.25	71.5±1.5	86±0.75	39.5±1.5	19.5±0.25	6±0.25	31.0±1.5	50±0.5	240±1.5

:-A general tolerance in dimensions, as per details given below may be permitted :-

- (a) Dimensions up to 25 cm : ± 0.25 cm
- (b) Dimensions from 26 cm up to 50 cm : ± 0.50 cm
- (c) Dimensions from 51 cm up to 100 cm : ± 0.75 cm
- (d) Dimensions 101 cm and above : ± 1.5 cm

APPENDIX 'B'SCHEDULE OF PARTICULARS FOR OVERLOCK & INTERLOCK THREAD

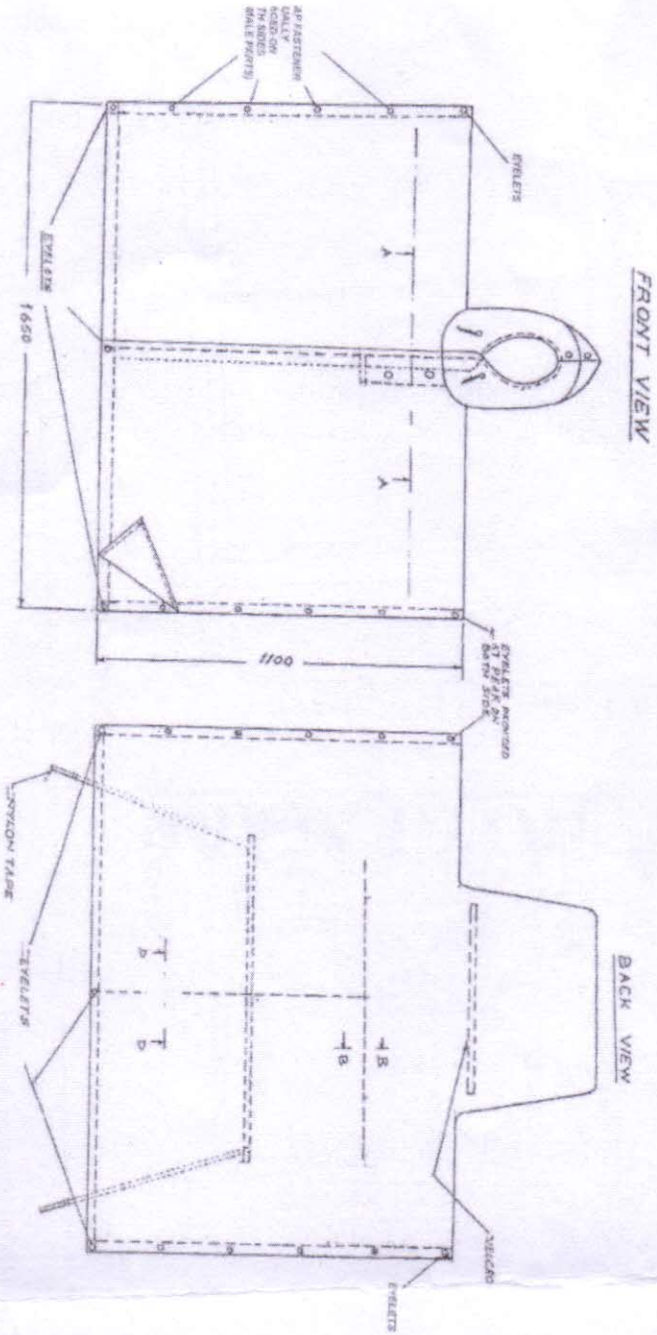
S.NO.	PARAMETERS	INTERLOCK (BRIGHT)	OVERLOCK (DULL)
1.	No. of plies	Nil	2
2.	Liner Density 'TEX'	48 (Single)	22 _± 2 (Resultant)
3.	Length/unit mass 'm/kg'	21,000 _± 5%	45,740 _± 5%
4.	Breaking Strength 'gf' (20cm between grip)	600 _± 5%	780 _± 5%
5.	Elongation at break % (approx.)	20 _± 4%	10 _± 5%
6.	Direction of twist	S	S/Z
7.	Nature of material	Viscose Rayon / Polynosic (Medium Tenacity, min 3gpd)	Polyester (Medium Tenacity, min 4gpd)
8.	pH of aqueous extract	6 - 8.5	6 - 8.5

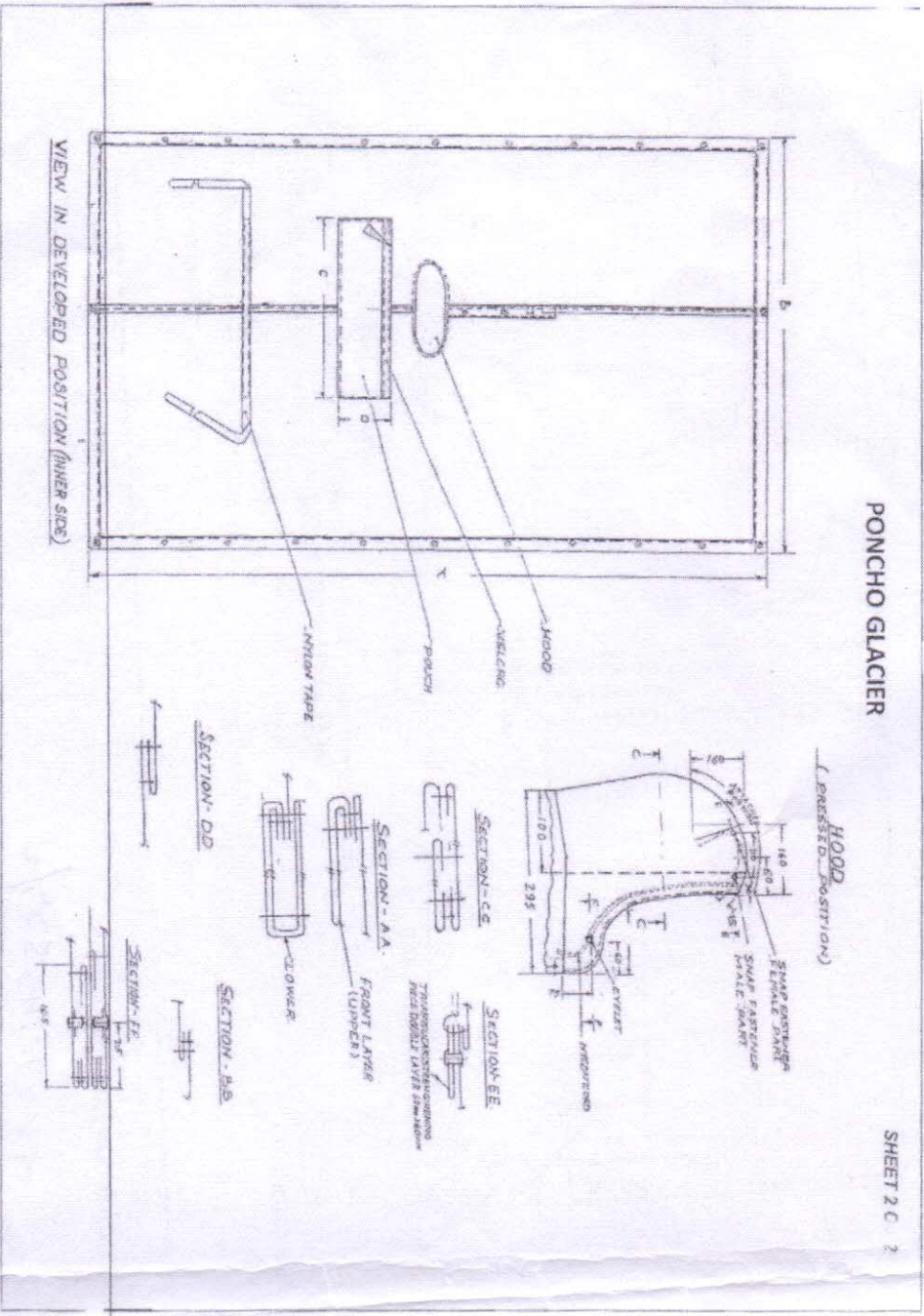
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SHEET 1 OF 2

PONCHO GLACIER





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