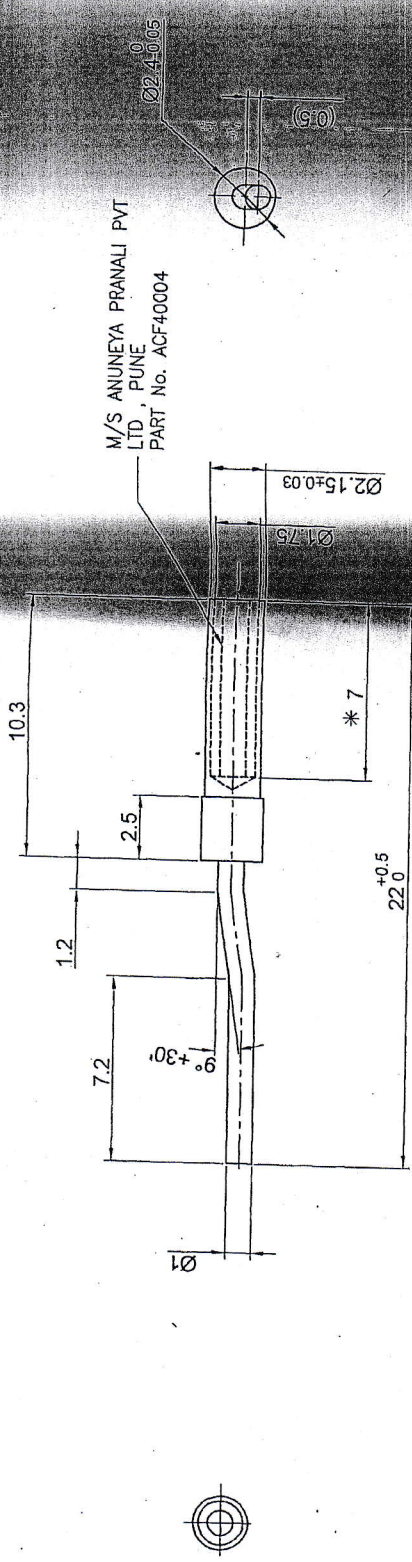




ORG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS  
DIMENSIONS ARE IN mm.

GEN. TOLERANCE MEDIUM CLASS TO SPEC. IS:2102(PART1):1980(RA1991).



NOTE :-

1. DIMENSIONS APPLY AFTER PLATING.
- \* 2. DIMN. OF SOCKET & PIN TO BE ADJUSTED TO MAX.7.0 mm CONTACT LENGTH.
3. SOCKET TO BE FIXED IN THE CAVITY FIRMLY.

PROTECTIVE FINISH:

TO BE GOLD PLATED Zn/CU/Ni/Au (99) TO SPEC.IS:3266 -1982  
TO BE GOLD PLATED LAYER THICKNESS 1.27 MICRONS.

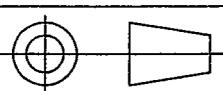
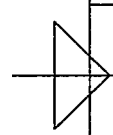
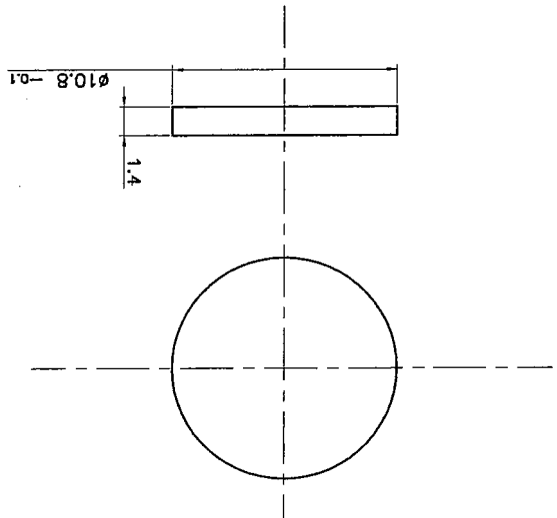
DRG. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP. D.O.	SIG.	DRG. SEALED
BRASS TO SPEC. IS:319-2007 Gr.-II, CONDITION HB							
PROTECTIVE FINISH:- AS ABOVE							
DESIGNER'S REF. ARDE 9707 00 01 17 18 001 00TA							
PART NO.							
DIS. CAT. NO.							
ASSY. DRG.							
CHD: APN	TRD:	COMF:					
SCALE: 5:1	EST. MASS:						
O/C D.O.	GAUGE SCHD:						
DATE:							

SOCKET FOR CONTAINER CLEARING CHARGE

DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS DIMENSIONS ARE IN mm.																																																	
GEN. TOL. MEDIUM CLASS TO IS:2102(Pl.):1980(RA1991).																																																	
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<b>NOTE:</b> 1) ITEM No 2 TO BE SECURED TO ITEM NO 3 WITH CEMENT RD-1279 2) ITEM No 3 TO BE SECURED TO ITEM NO 1 WITH CEMENT RD-1279. 3) CEMENT RD-1279, TO SPECN IND/ME/106(a) TO BE APPLIED WITH BRUSH ON CONTACT AREA OF ITEMS SHOWN IN BROAD LINE AND ALLOW TO SET(CURE) FOR 8 Hrs 4) ITEM No 4 & 5 ARE TO BE SUPPLIED LOOSE ( NOT TO BE CEMENTED) 5) 100% AIR TIGHTNESS TEST SHOULD BE CARRIED OUT FOR EMPTY ASSY OF CCC.																																																	
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4	3	2	1																															
AHSF		DS CAT No	PART No																															
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SIGN	ZONE	S	No																															
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		DIM IN mm UNLESS OTHERWISE STATED DRG CONVENTIONS CONFIRM TO INDIAN STD CLASS TO IS:2102 GEN TOL FINE/MEDIUM/COARSE																																
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SST	C	A	AA	S	SS	IC	A	T	0	0	4	0	0	7	0	1	0	1	0	7	0	0	6	7	0	7	0	6						
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