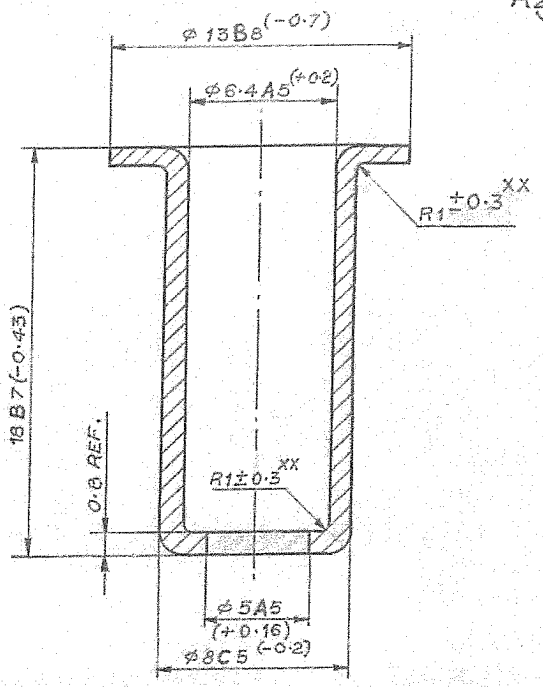
PART NO	DRG. CONVENTIONS CONFORM TO IS: 696. DIMENSIONS ARE IN mm.
898 XD1	

MATERIAL	SPECIFICATION No	APPROVED/ALTERNATIVE INDIGENOUS EQUIVALENTS
STEEL STRIP	1) GOST 503-81	IS 513-1986, GRADE DD/EDD IN ANNEALED/SKIN PASSED CONDITION

PROTECTIVE TREATMENT : CADMIUM PLATING FOLLOWED BY CHROMATE PASSIVATION TO SPEC. IS 1572 Cd.B

D.C.I. 34120-A.

Rz 40 (√)



1. XX DIMENSIONS ARE TO BE ENSURED BY TOOL.
2. BURRS FROM THE PARTS ARE TO BE REMOVED AND SHARP EDGES MAY BE ROUNDED OFF.
3. PLATING ZINC 9-MICRONS CHROMATING. TECHNICAL REQUIREMENTS AS PER GOST 9301-78
4. CORROSION, CORRUGATIONS & CRACKS ARE NOT PERMITTED ON EXTERNAL AND INTERNAL SURFACES OF PARTS.
5. FOLLOWING ARE PERMITTED:- (a) TOOL MARKS & ALSO UNEVEN ROLLING, CAVITIES & PORES IF DUE TO THESE DEFECTS AT THE TIME OF INSPECTIONAL RECTIFICATION DIMENSIONS OF PARTS DO NOT CROSS THE TOLERANCE LIMITS. (b) CONVEXITY OF BOTTOM WITHIN THE TOLERANCE ZONE OF HEIGHT.
6. NON-ALIGNMENT OF FLANGE & HOLE IN BOTTOM RELATIVE TO OUTER SURFACE SHOULD BE WITHIN THE LIMIT OF HALF THE TOLERANCE ON THE OUT SIDE DIAMETER OF SHELL TO BE ENSURED BY TOOL.
7. DIFFERANCE IN WALL THICKNESS OF SHELL SHOULD NOT BE MORE THAN 0·16 mm.
8. IT IS PERMITTED AS AGREED TO BY COSTOMER:-
   (a) CAN BE SUBSTITUTED BY THE MATERIAL HAVING EQUIVALANT MECHANICAL PROPERTIES.
9. THINNING OF ORIGINAL MATERIAL OF THE RADIUS & TRANSITION FROM BOTTOM TO WALL SHOULD NOT BE MORE THAN 20%

STRIP SIZE:- 0·6-0·07x34.

MATERIAL:-

STEEL 08kn GOST 503-81.

R.No	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O.
	20-12-94	D.C. 35878-A	NEW DETAILS RE. MATERIAL AND PROTECTIVE TREATMENT INCORPORATED.			
	18-8-87		TRACED WITHOUT CHANGE.			
	29-4-87	D.C.I.34120-A	DRG. SEALED PROV.		SDJ-	SDJ-

DRG. SEALED:- 29-4-87 (PROV.)

DRN. CGK	CHD. SDJ-	TRD. RCD	COMP.	ASSY. DRG. 4-26941-070 C 5
SDJ- C.D'MAN	SDJ- O½C D.O.	SCALE :- 5:1		
		EST. MASS:-		
APPD.	SDJ- FOR C.I.(A).	GAUGE SCHD:-		
		DATE :- 28-4-87		

MATERIAL:- AS ABOVE

PROTECTIVE FINISH:-

DESIGNER'S REF: CIA/AMN/2498

PART No 1QX 868

D.S. CAT No

AHSP:- C.I.(A). KIRKEE

DELAY ELEMENT