

**Annexure – A**

SAMPLING PLAN  
(BASED ON AQL OF 4% ISO – 2859)

Lots size in Bolts of 40 m or as agreed	Sampling Plan for					
	Visual Parameters		Physical Parameters (for laboratory tests)		Chemical Parameters and other physical parameters * Requiring long testing time (for lab. Tests)	
	Sample Size	Acceptance No.	Sample Size	Acceptance No.	Sample Size	Acceptance No.
1	2	3	4	5	6	7
Below 151	13	1	13	1	3	0
151 to 280	13	1	13	1	5	0
281 to 500	20	2	13	1	5	0
501 to 1200	32	5	20	2	5	0
1201 to 3200	50	5	32	3	13	1

\* Times consuming physical parameters are (i) Shrinkage (ii) Spray rating test.

Note:

- i. Sample drawn as per column (2) to be first examined visually. If found satisfactory, the samples for lab testing as per the column (4) be drawn out from the samples originally drawn as per column (2) by the sampling officer and marked by him accordingly.
- ii. Samples for lab testing will be drawn from the samples drawn as mentioned in column (2) only.
- iii. For chemical parameters samples to be drawn at random as per IS: 4905 from those samples drawn as per column (4).