TO BE MARKED ON TOOL/GAUGE/PART

TRD-2-2·2243

VETTED-FOR PLANNING AND TRADE ENQUIRY.

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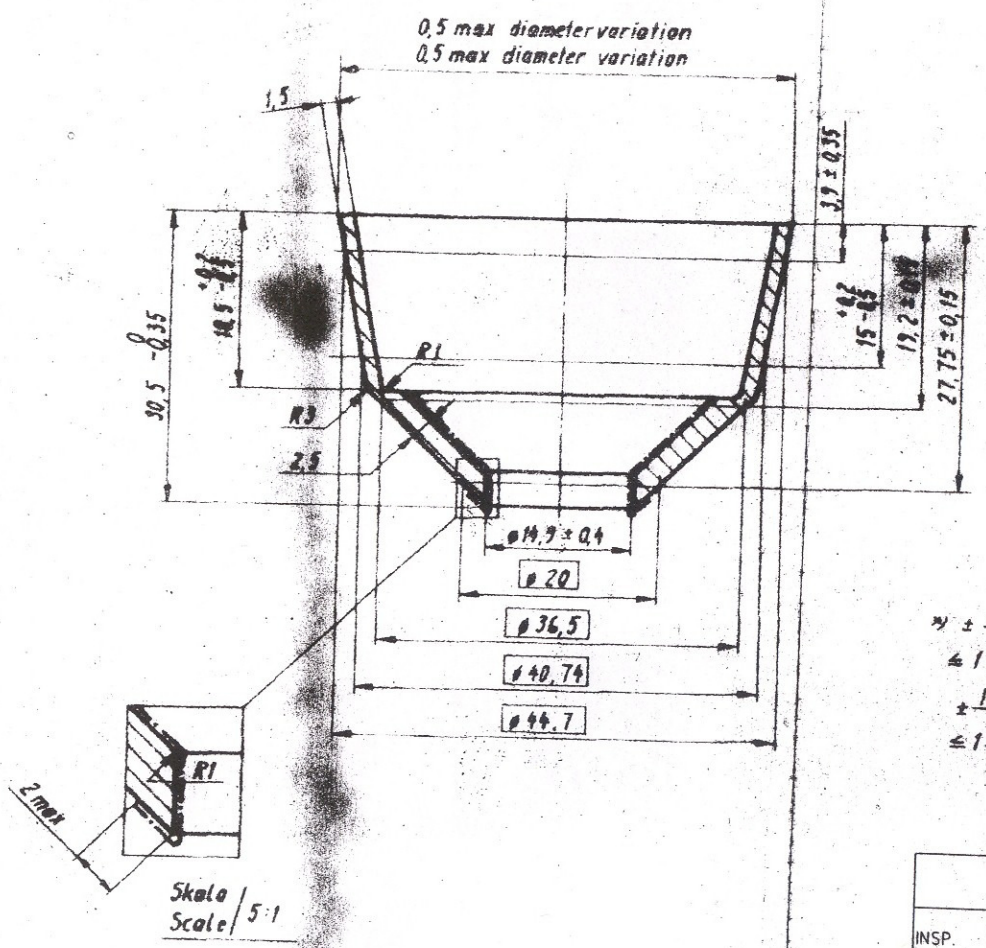

≤ ± IT14/2
≤ 1 gäller ± 0,1
± IT14/2
≤ 1 applicable ± 0,1

Blästrad med karborundumpulver
Finhet 320 el likv
——— Blästring ej erforderlig, utstötarmärken djup 0,3 max tillåtna på invändig konisk yta.
Tillåten måttavvikelse efter blästring : 0,05 max

Blasted with powdered carborundum
Finish 320 or equal
——— Blasting not necessary, ejector marks depth 0,3 max permissible on inside conical surface.
Permissible dimensional deviation after blasting : 0,05 max

TB Spec / 0 013 346 Masse Mass / ≈ 13g

MATL - REINFORCED ESTER PLASTIC
TO DESIGNATION - FRH30DE10 55613-831

				ITEM No.	DESCRIPTION	NO. OFF	MATERIAL	DRG. NO.
INSP.	DATE	HOS/ CAD	DA No	HEAT TREATMENT Rc.			AFT CLOSURE INSULATOR	
AMENDMENTS				12.5-25 Ra ▽ 0.2-0.8 Ra ▽▽▽ 1.6-6.3 Ra ▽▽ 0.1-0.025 Ra ▽▽▽▽			M/C	
JWM/		DGM/		DIMENSIONS ARE IN mm.			DRG. No. TRD-2-2·2243	
HOS/ CAD		DATE		UNTOL. DIMNS. IS:2102 MEDIUM				
CKD		CKD		SHARP EDGES TO BE REMOVED			SCALE:- NTS	
DRN		TRD		GUGING SURFACES SHOWN BY THICK LINES				
APPROVED BY JL.GM				ORDNANCE FACTORY KHAMARIA			No. OF SHT. - 1 SHEET No. - 1	
PS/GS		STORE:- 84 mm 551 DRG. No.					COMPT. DRG.No. 5209548	