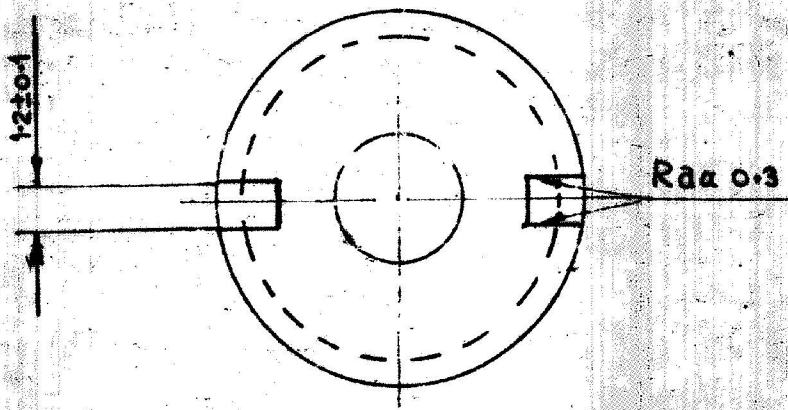


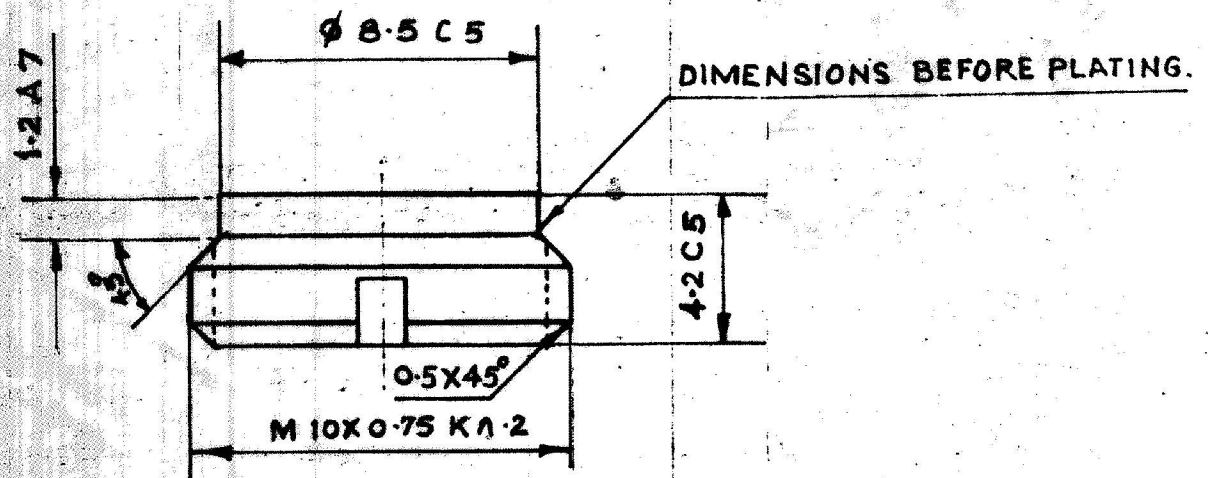
13

616910-E

DCI. 28794-A



ALTERNATIVE DESIGN WHEN PART 3 IS MANUFACTURED WITHOUT UNDERCUT ON THREAD.

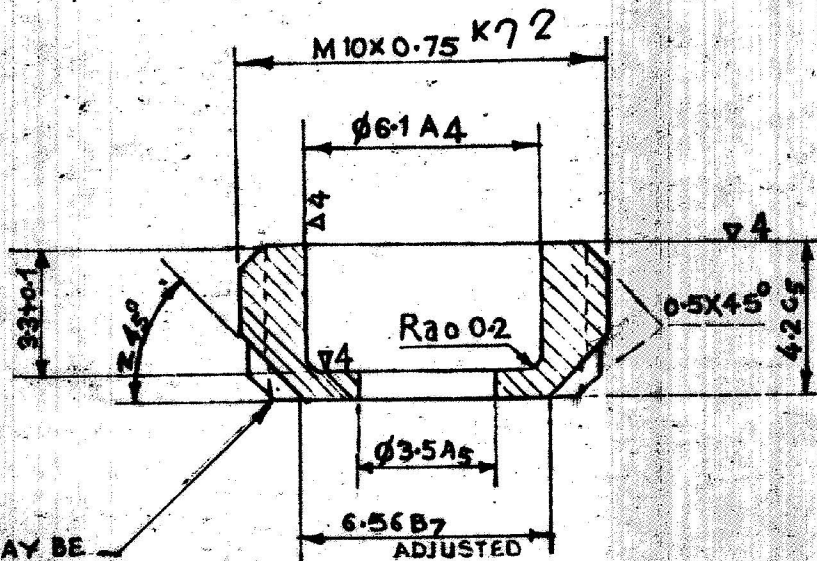


PROTECTIVE TREATMENT:- IN INDIA NICKEL PLATING TO SPECN. DTD 905 OR TIN PLATING TO SPECN. 924.

~~MATERIAL:- IN INDIA BRASS TO SPECN. B. S. 2874:1962: /Z 122A.~~

1. NICKEL PLATING MAY BE DONE.
2. THREAD NOT TO BE CHECKED BY GAUGE.
3. LACQUERING TO BE DONE WITH 3-5% SHELLAC LAC. ALTERNATIVELY IN INDIA, VARNISH SHELLAC 6% TO SPECN. JSS 1325 8010-63 496

D.S. cat. No. 1390-000270.



THE GROOVES MAY BE CUT RADIALLY WITH CUTTER HAVING ϕ 45 mm.

MATERIAL:- BRASS TO BS EN:1652:1998, MATERIAL SYMBOL CuZn 39 Pb2, CW612N, CONDITION R420

				3-016919		53-B-0259		
				DETONATOR SLEEVE				
3	6-7-11	DC 37284-A	MATERIAL AMENDED.			LETTER	MASS	SCALE
10	17/12/09	DC 37240A	MATERIAL NOTE AMENDED.			6	1.29	5:1
	1-4-08	34325-A	D.S. Cat No. Added					
	10-2-02		TRACED WITHOUT CHANGE					
			PREVIOUS D.C. Nos. 28794-A, 29306-A, 29486-A AND 30322-A.					
	DATE	AUTHORITY	REVISION	AHSP D.O. SIGN.		BRASS Rc 59-1		
						DOCT 1019-47		

FZ-B429

11387- OK 2/11/03

R 58	CD/MAN	DRWN	CHD	TCD	COMP.
				S.N.S.	

B429