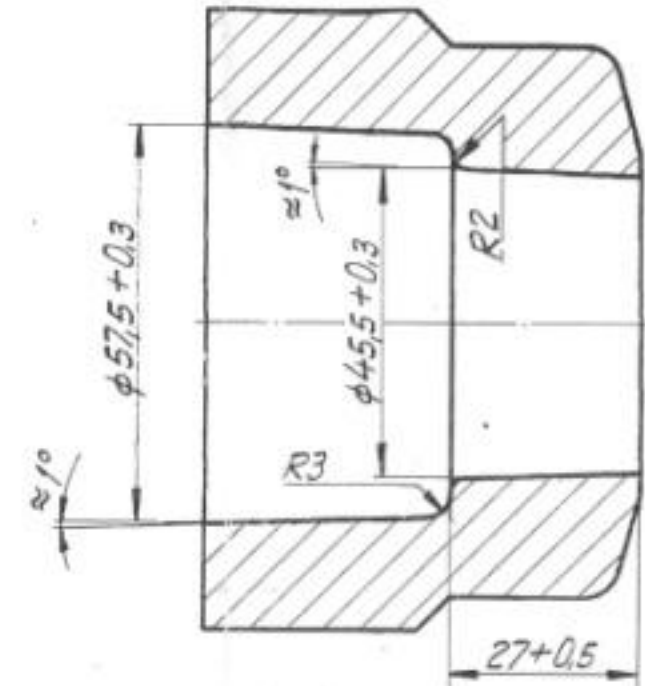
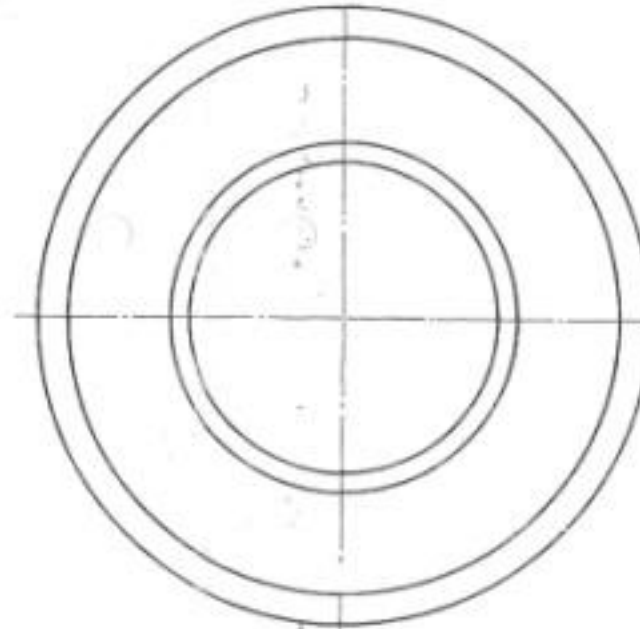
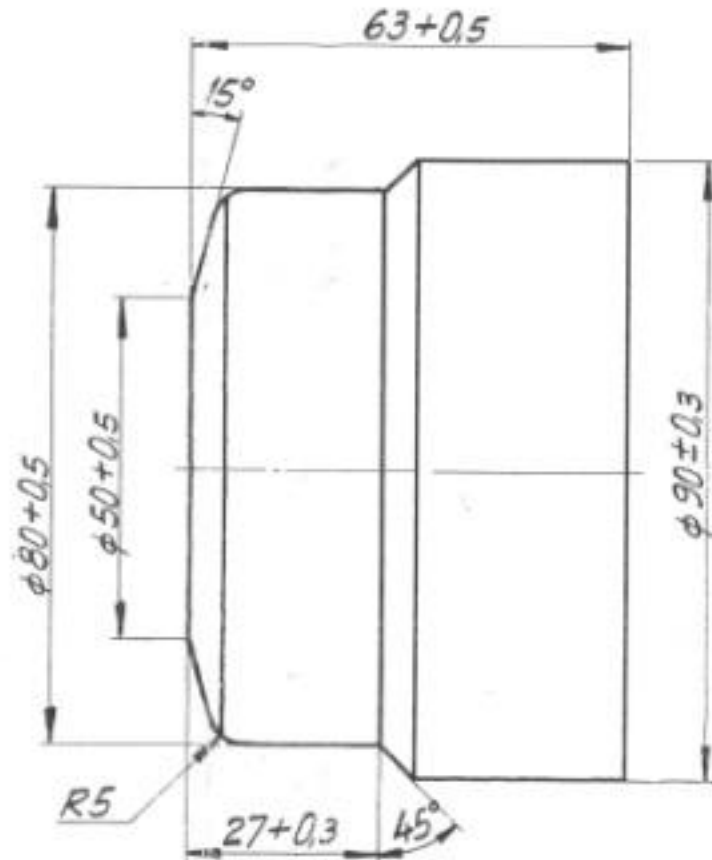


- DRG CONVENTION CONFORMS SP: 46-1988,
DIMENSIONS ARE IN mm,
TOLERANCE FOR UNTOLERANCED LINEAR DIMENSIONS
REFER. IS: 2102 (MED CL)



**NOTE:- FORGING SHOULD BE FREE FROM PERIPHERAL
GRAIN GROWTH**

MATL IN INDIA:- (a) FOR CASTING ROUTE:-

**BS: 1490:1988, LM 25TF (CHILL CAST) OR IS:
617-1994 GDE 4450 'TG' (CHILL CAST)**

OR

(b) FOR FORGING ROUTE:-

**IS: 734:1975 REAFFIRMED 2001, GDE 64430,
CONDITION 'WP', HARDNESS:- 80-110 HB**

ANTAL / PRODUKT
MATERIALKVALITE

1
Al alloy Duralumin 108 (chilled)

20-10-16	19533-W	MATL IN INDIA AMENDED, NOTE & ZONE C-D/3 ADDED			87	Gr. nr.	Kup.	Gods.	Kalibr.	1/1	1/1	
14-03-15		SCANNED & PRINTED WITHOUT CHANGE			103 1967	Sked. nr.	Kup. gr.	Datum	Stalls	1:1		
DATE	AUTHORITY	AMENDMENTS	SIG AHSP	SIG DO	PREJULIN 9mm Sub-Calibre Adapter Zeroing device mounting, casting Casting for part F1312-190040 जेराइंग डिवाइस माउन्टिंग कास्टिंग FÖRSVARETS FABRIKSVERK CARL GUSTAFS STADS GEVÄRSFAKTORI						(SUB CALIBRE ADAPTER 219.9) - IN INDIA	
PREV DC: 15110-W, 17150-W, 17605-W, 18541-W, 18834-W & 19467-W DATED 19-12-15												
DRG SEALED :- 15110-W DATED 10-10-77			SCANNED: MK	CHECKED: <i>Bishan</i>								
CQA(W), JABALPUR					F1312-190280							