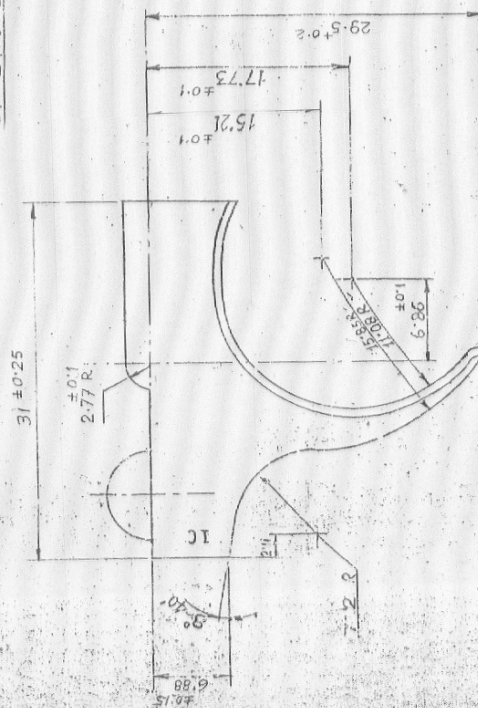


RFI SK NO. 3651

MATERIAL VETTED BY CI (MET) VIDE
LETTER NO. 0013/50-P&P DT. 20.7.82;
MATERIAL STATED AS PER CQA(SA) AMENDMENT
LETTER NO. 20278-SA, DT. 17.12.88.

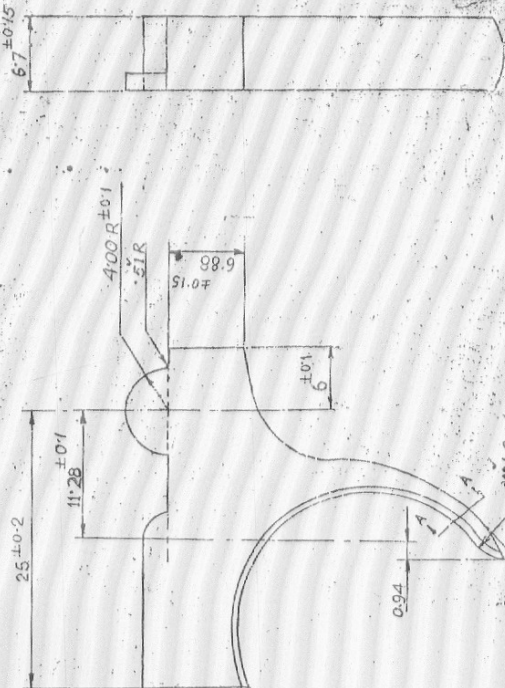
THIS IS A LESS STRESSED COMPONENT (GROUP - B)
(AS PER CQA(SA) LETTER NO. 1/PC/4/5,
DT. 24.8.94. APPENDIX A)



MARK "IC" SUITABLY AS SHOWN.

FOR UNTOLERATED DIMENSIONS SEE IS: 11166-1984 CLASS-2.

FOR INSPECTION & OTHER PARAMETER RFI SK NO. 6274, DT. 14.5.96 TO BE FOLLOWED.



MATERIAL:-

BS. 3146, PT. 1-1974, TYPE CLA-1, GRD-A.

CASTING TO BE SUPPLIED IN ANNEALED -
CONDITION.

9A/16
1/2 (15)

1996	NAME	DATE
DGN	5/1/95	
DRN		
CHKD		
APPVD	JMM/50	AVS
DRG. NO.		WHPS
TITLE	ORDNANCE FACTORY BOARD	
SCALE	NOT TO SCALE	
RFI SK NO.	3651	
DRG. NO.	1005-003184	
RFI SK NO.	3651	
SHT-1	OF-1	

NOTE:- Dimn. 29.5 ± 0.2 amended to 29.5 + 0.2 as per
JMM/QC (M/R) Memo:- QC (M) Tech/97/A-51 *3
dt. 2.6.97. Hence, Drg. No. advanced to 3651