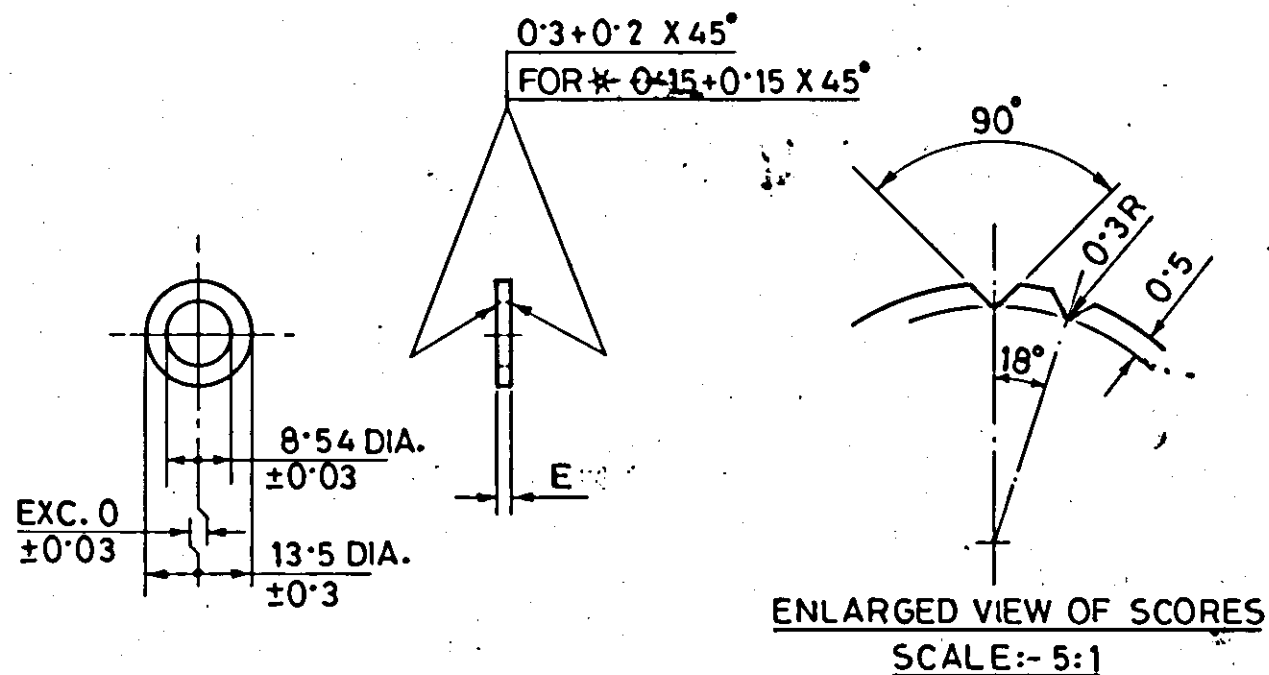


016270 - 5310 D S CAT



MARKS ON WASHERS

DIMNS. ARE IN mm.

* $\begin{matrix} +0 \\ -0.02 \end{matrix}$
E=0.6

* $\begin{matrix} +0 \\ -0.02 \end{matrix}$
E=0.8
(1 SCORE)

* $\begin{matrix} +0 \\ -0.02 \end{matrix}$
E=1
(2 SCORES)

* $\begin{matrix} +0 \\ -0.02 \end{matrix}$
E=1.2
(3 SCORES)

* $\begin{matrix} +0 \\ -0.02 \end{matrix}$
E=1.45
(4 SCORES)

* $\begin{matrix} +0 \\ -0.02 \end{matrix}$
E=1.6
(5 SCORES)

* $\begin{matrix} +0 \\ -0.02 \end{matrix}$
E=1.75
(6 SCORES)

MATERIAL :-

BS 970 Pt.1: 1983 Gr. 070 M 20 COLD DRAWN

PROTECTIVE FINISH:-

PHOSPHATE TO SPECN. JSS:0465-01:1994
CLASS II (ACCELERATED), OIL FINISH.

SURFACE FINISH:-

AS PER IS: 3073-1967, WHERE NOT
SPECIFIED SHOULD BE ▽

NOTE :-

ACCEPTANCE STANDARDS FOR MACROETCH
TEST AND MICROSCOPIC DETERMINATION
OF NON METALLIC INCLUSIONS FOR
STEEL

i) MACROETCH TEST AS PER ASTM E 381
WITH ACCEPTANCE STANDARD AS C2 R2 S2

ii) NMIR TEST AS PER IS: 4163-82

15.05. 2002	25363-SA	PROFORMA CHANGED, PROTECTIVE FINISH & SURFACE FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.				DRN.	CHD.	TRD. <i>[Signature]</i>	COMP. <i>[Signature]</i>	AHSP, CQA(SA), ICHAPUR.
		PREVIOUS D.C. NOS. 18310-SA, 18659-SA, 20802-SA, 21594-SA, 22278-SA, 22847-SA & 25355-SA				SCALE:- 1:1 & 5:1		EST. MASS:-		ASSY. 1005-006600 AND 1005-006806
						DT. 15. 05. 2002	<i>[Signature]</i> I/C; D.O.	APPROVED. DT. 4. 3. 85	(NEG. RE-TRACED)	
DATE	AUTHY.	BRIEF RECORD.	ZONE	I/C; D.O.	G.O.	MATERIAL:- AS STATED.				DGMR'S REF.
SEALED:-	D.C. NO. 25355-SA, DT: 07. 05. 2002			SIGN.		H.T./HARDNESS:-				PART NO.
NOMENCLATURE:- WASHER KEY WAY.						PROTECTIVE FINISH. AS STATED.				D.S.CAT. NO. 5310-016270