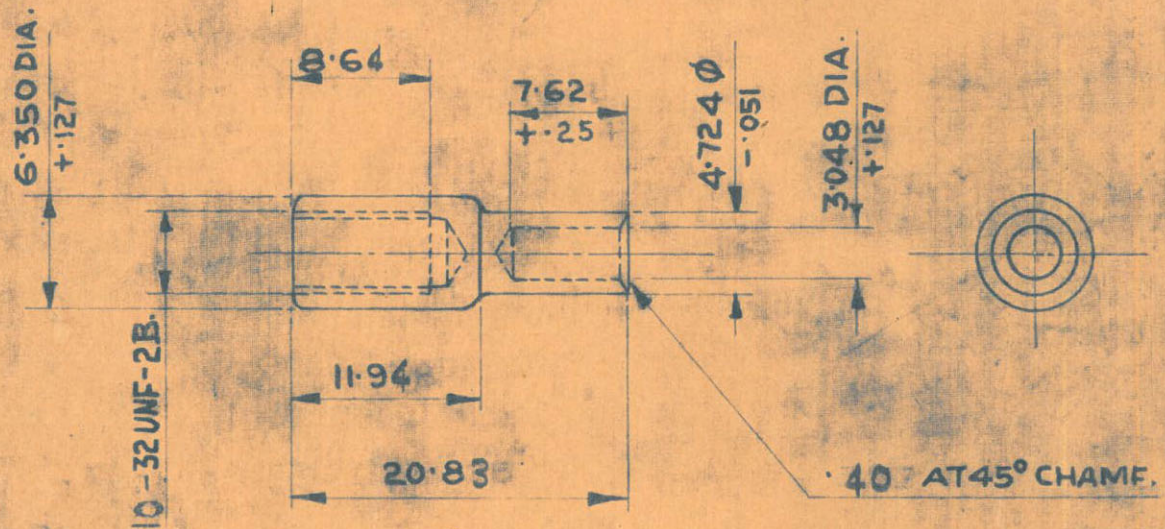


PART NO:
15M 328

FOR EXPLANATION SEE DD NOTE SHEET NO-3
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES

NOTE:-
WHERE TOLERANCES ARE NOT SHOWN.
DIMENSIONS IN WHOLE NUMBER OR WITH
ONE DECIMAL PLACE ± 0.27 mm.
DIMENSIONS WITH TWO DECIMAL PLACES ± 0.13 mm.

PROTECTIVE FINISH:-
PHOSPHATE TO SPECN. JSS-0465-01:
1988 CLASS I, PAINT RFLU, FINISHING,
AMMUNITION STOVING BLACK SPRAYING
FOR SMALL ARMS TO SPECN. JSS-8010-
37 MATT. FINISH. THREADED PORTION
AND HOLES TO BE PROTECTED FROM
PAINTING OR NICKEL PLATED TO SPECN.
IS: 1068 GRADE B. OR ELECTROPLA-
TED COATINGS OF ZINC AS PER SPECN.
IS: 1573 OF LATEST ISSUE.



~~PROTECTIVE FINISH:-~~
~~PHOSPHATE TO SPECN. JSS-0465-01-1988~~
~~CLASS I PAINT RFLU STOVING BLACK TO~~
~~SPECN. DEF 1407 MATT FINISH THREADED PORTION~~
~~AND HOLES TO BE PROTECTED FROM PAINTING OR~~
~~NICKEL PLATED TO SPECN. IS: 1068 GRADE B.~~
~~OR~~
~~ELECTROGALVANISED TO BE TESTED~~
~~AS PER SPECN. IS: 4826 OF LATEST ISSUE.~~

17.12.93	22359-SA	PROTECTIVE FINISH AMENDED.	<i>JSSO</i>
2-7-93	22237-SA	PROTECTIVE FINISH AMENDED	<i>AT COL</i>
16-9-92	21966-SA	MATERIAL AMENDED	<i>MAJ</i>
22-7-92	21874-SA	PROTECTIVE FINISH AMENDED	<i>MAJOR</i>
9.6.82	17219-SA	ADDL. PROTECTIVE FINISH NOTE ADDED	<i>JSSO</i>
9.8.77	15253-SA	PROTECTIVE FINISH AMENDED	<i>MAJ</i>
20.11.76	14905-SA	PART NO. DELETED & D. S. CAT No. ADDED	<i>DSS</i>
15.5.74	12021-SA	DRAWING SEALED	<i>DSS</i>
DATE	AUTHY. ZONE	NATURE	SIG.

METRIC

ASSLY. DRG. DS. CAT. NO. 1005-000332
INSR. INSTRNS.
DRAWN CHECKED TRACED TRN. CHD.
APPROVED
FOR CISA.

DATE:- 27.6.67
DESIGNER'S REF.
CISA/66
D. S. CAT No.
1005-005472
CISA. ICHAPUR

STEM