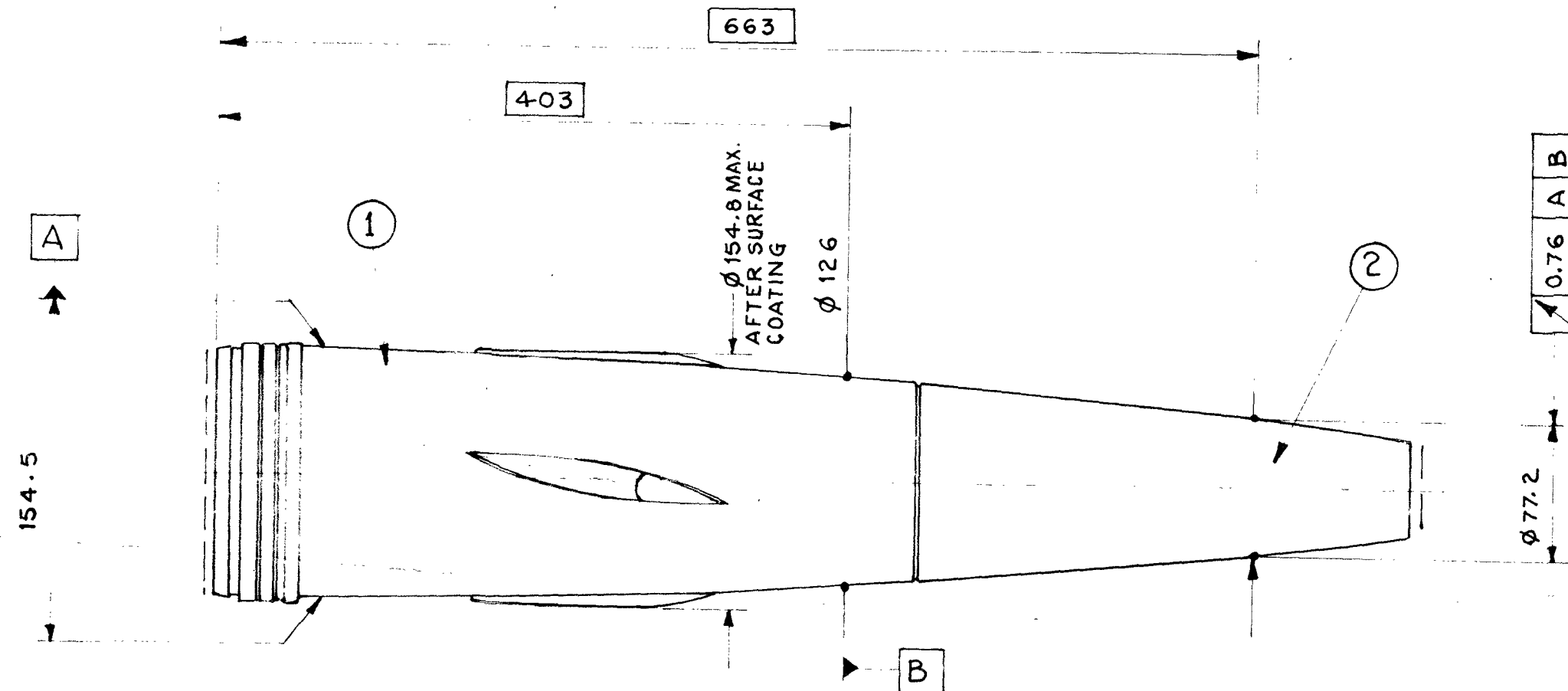


DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS
ON 1844 DIMS ARE IN mm. UNLESS OTHERWISE STATED.

DC.36552-A



NOTE

1. APPLY ADHESIVE, ANAEROBIC (ITEM 3) TO THE THREADS BETWEEN BODY ASSY, MACHINED (ITEM 1) & NOSE (ITEM 2).
2. TORQUE: BODY TO NOSE WITH 150Nm NOMINAL. ENSURE THAT THE ADHESIVE IS PREVENTED FROM ENTERING BODY CAVITY.
3. COAT ALL EXTERIOR SURFACES INCLUDING THE DRIVING BAND BUT EXCLUDING THE SURFACES MARKED THUS-----WITH KAL-GARD GUN-KOTE 16-2 TO SPEC KAL-GARD 137/1. THICKNESS 8-12um. COLOUR WHITE. *

* INDIGENOUS EQUIVALENT:- COAT ALL EXTERIOR SURFACES EXCLUDING THE DRIVING BAND AND SURFACES MARKED-----WITH PAINT R/M, AIR DRYING SEMI-GLOSSY COLOUR WHITE TO SPEC. IS: 168:1993. REAFFIRMED 2012 (LATEST REVISION TO BE FOLLOWED)

LIST OF COMPONENTS

ITEM No	DESCRIPTION	PART No	DESIGNER'S REF.	No PER SET.
1	BODY ASSY, MACHINED (M2)		2439A11007	1
2	NOSE		2439A01004	1
3	ADHESIVE, ANAEROBIC		3100-18039	A/R

R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O.	SIG.
	1/2/2020	DC.37546-A	INDIGENOUS EQUIVALENT ADDED.				
	24.4.99	DC 36552-A	DRG. SEALED (PROV.)				
DRG. SEALED:- 24.4.99 (PROV.)							

DRN:-	TRD:- Shavari	CHD:- Gm.	TRNCHD:- Gm.	ASSY DRG.
V.S. Samud2	C.D'MAN	SCALE:- NOT TO SCALE	EST.MASS:-	2440A 2000
APPD	FOR CQA(A)	GAUGE SCHD:-	DATE:- 25-1-99	
MATL:- REFER COMPONENT DRAWING.				DESIGNER'S REF
PROTECTIVE FINISH:- REFER NOTE No 3.				2439A11001
				PART No.
				D.S.CAT NO
				AHSP:- CQA(A) KIRKEE

SHELL EMPTY ASSY (M2)
FOR 155 mm ILLUG.