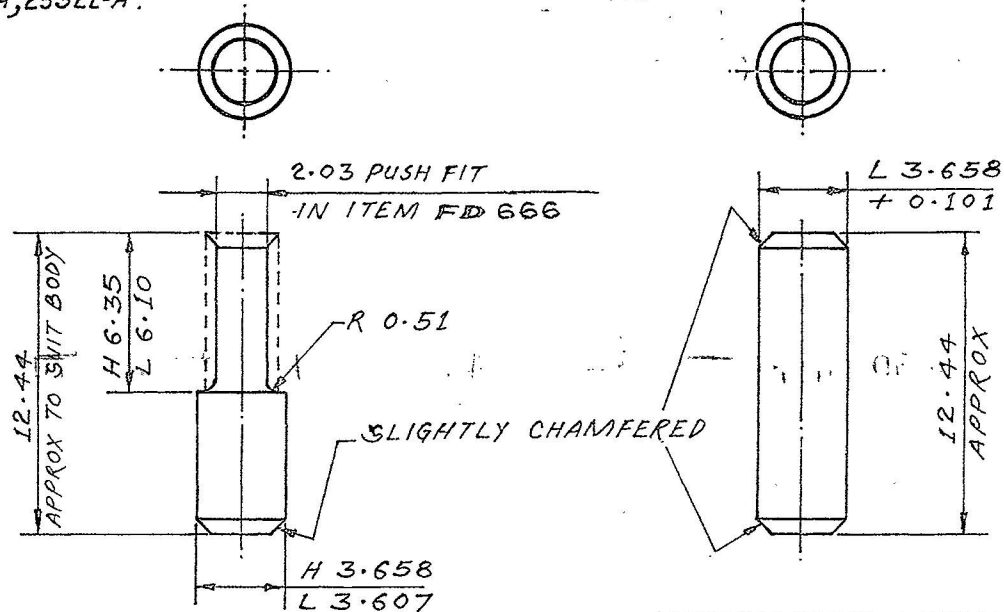


6811 XQ
QX 254
PART NO.

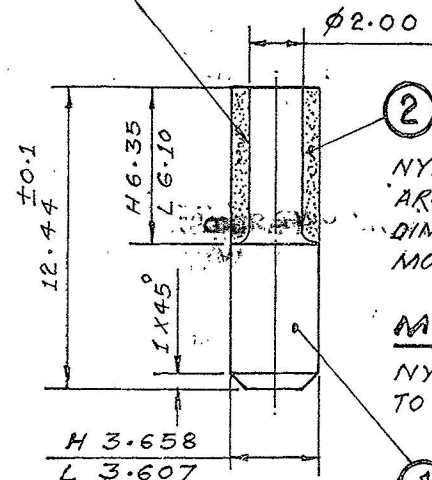
DRG. CONVENTIONS CONFORM TO IS: 696

DIMENSIONS ARE IN mm

D.C.I. 585-U.A., 19834-A, 25322-A.



SUITABLE SERRATION ON THE INSERT TO BE PROVIDED FOR GRIPPING.



NYLON TO BE MOULDED AROUND INSERT DIMENSIONS APPLY AFTER MOULDING & STABILISATION.

MATERIAL:-

NYLON-66 GP. TO SPEC. DEF. STAN. 93-8/1

INSERT

BRASS TO SPEC. BS: 2874-CZ121 3Pb

ALTERNATIVE METHOD OF MANUFACTURE - 2

ALTERNATIVE METHOD OF MANUFACTURE - 1

MATERIAL:- FIBRE

WHEN ALTERNATIVE FIBRE STOP PIN IS USED FIBRE SLEEVE (FD 666) WILL NOT BE NECESSARY.

WHEN THIS PIN IS MANUFACTURED INDEPENDENTLY OF THE COMPONENT INTO, OR WITH WHICH IT IS TO BE ASSEMBLED, THE SMALL DIAMETER MUST BE WITHIN THE LIMITS H 2.070 L 2.045 AND THE LARGE DIAMETER WITHIN THE LIMITS H 3.658 L 3.645 AND THE LENGTH BETWEEN H 12.32 L 12.06

QX 1189 TO BE TINNED WHERE MARKED THUS --- DIMENSIONS TO APPLY AFTER PLATING.

R. No.	DATE	AUTHORITY	REVISION	ZONE	AHSP. D.O.
	24-3-88	DCI 34353-A	"ALT. METHOD OF MANUFACTURE-1" WAS "ALT. METHOD OF MANUFACTURE" AND VIEW SHOWING "ALTERNATIVE METHOD OF MANUFACTURE-2" ADDED.		
	15-3-88		RETRACED WITHOUT CHANGE.		
			PREVIOUS D.C. (1) NOS 25322-A, 29610-A, 30356-A, 31398-A, 31402-A, 32586-A & 33503-A.		
					SD/-

DRN.	CHD. <i>SM</i>	TRD. RDT	COMP.	ASSY. DRG.
	SD/-	SCALE:- 4:1	EST. MASS:-	
		Gauge SCHD:-	DATE:-	
		MATE:- BRASS BS 2874 CZ 121 3Pb OR VULCANISED FIBRE TO SPEC. BS 934 LATEST ISSUE.		DESIGNER'S REF.
		PROTECTIVE FINISH:-		F.D. 665

PART NO.	QX 254
D.S. CAT. NO.	QX 1189
AHSP:-	C.Q.A. (A) KIRKEE

PIN