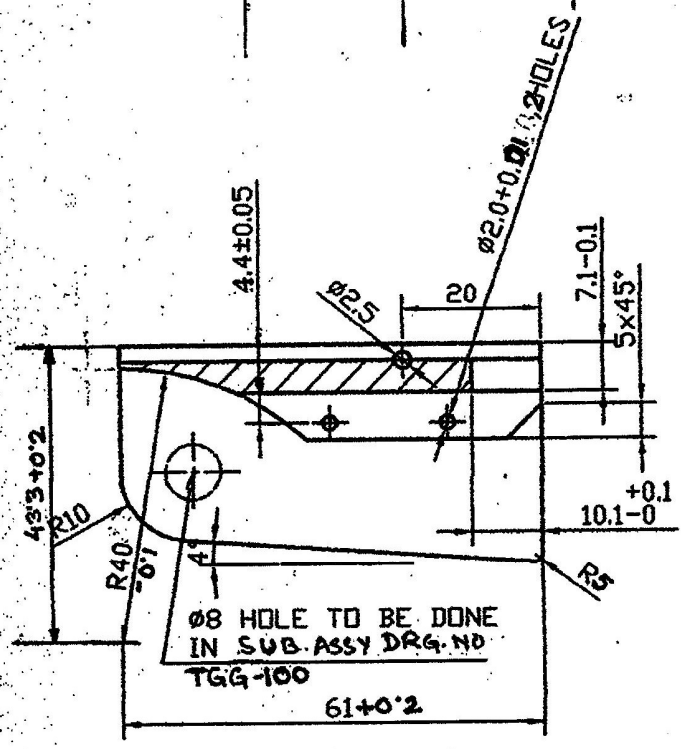
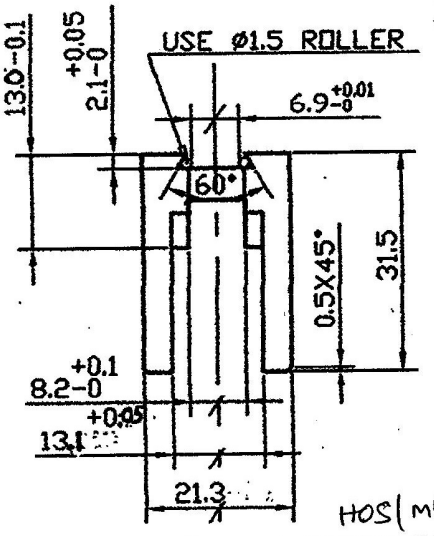
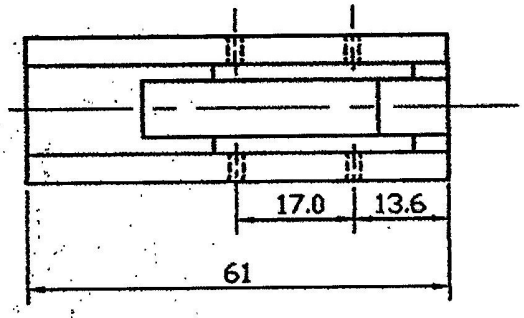
DATE	DC RP I NO	SIGN
05/02/14 27/03/14	09/011/13 09/022/14	

CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSION.(I.S: 2102)			
	ABOVE	0.5	.6	30
	UPTO & INCLUDING	.6	30	120
MEDIUM		±0.1	±0.2	±0.3





HOS(MPM



प्रमाणित प्रति / CERTIFIED COPY OF
ड्राइंग / लेआउट / गेज शिडयूल
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक / AT THIS DATE 03.5.18
सी डी डी / CDD
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE

SEALED
DGM/Q

MATERIAL : BS 970 : Part 1 : 1983 070M55 (EN-9)
ALTERNATE : MATL: BS970: Part 1: 1983 708M40 (EN-19A)

NOTE :- 1. ALL DIMENSIONS ARE IN mm
2. NO TOOL MARK IS ACCEPTABLE ON EXTERNAL SURFACES
3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

ASSY. DRAWING NO:- TGG-100

2013	NAME	DATE
DESIGNED	M. HAIT	12-04
DRAWN		
CHECKED		16-04
APPROVED		

INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE

LOWER BLOCK BARREL
TEAR GAS GUN

SCALE 1:1

DRAWING No. TGG-103

SHEET- 1 OF- 1