
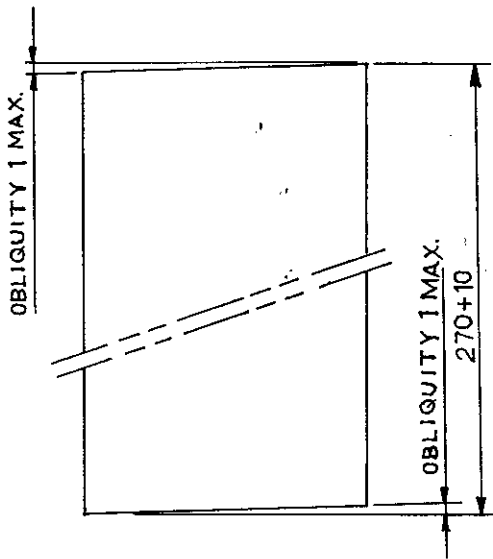
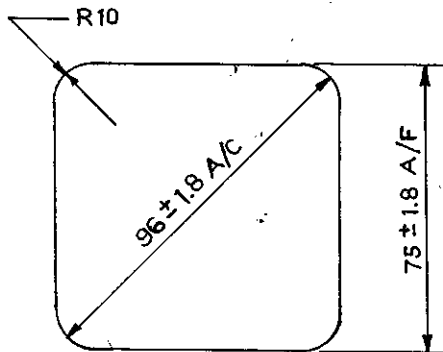


DRG. NO. F-536 A

A M E N D M E N T S

REV	DATE	DESCRIPTION	SIGN
007/16 A	19.01.16	ØFRONT VIEW WITH LENGTH 270+10, OBLIQUITY 1mm Max. ADDED, 75±1.8 A/F WAS 75 ± 1.8 Sq. ØDIM. 96±1.8 A/C & Wt. 11.30+0.5kg ADDED ØNOTE (i), (ii), (iii) ADDED	 11/11/16 JWM/SF



NOTE :

- (i) PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT & NOT BY LENGTH. LENGTH AS MENTIONED IS FOR GUIDANCE ONLY.
- (ii) COLOUR CODE:
35mm TO 40mm WIDTH "BLACK" COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH OF EACH BAR ON ONE SIDE.
- (iii) ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED (PLASMA/GAS CUT IS NOT ALLOWED).

NOTE :

FOR MATERIAL AND OTHER DETAIL REFER OFAJ SPECN. NO. F-537 (LATEST ISSUE)
 WEIGHT: 11.300+0.5 kg.

DIMENSIONS ARE IN mm			MATERIAL	AI SI 9260	ORDNANCE FACTORY AMBAJHARI		
THIRD ANGLE PROJECTION			NOMENCLATURE STEEL BILLET			DRAWING NO. F-536 A	
SCALE - 1 : 2					M/C : STORE : 76/62 SRGM HE		SHEET NO.- 1
2005	NAME	DATE	OPERATION - COMPT. FORGED BODY F-534				NO.OF SHEETS - 1
DRAWN	BAGDE						
TRACED							
CHECKED	<i>Ph</i>	28.10.05					
JWM/CDD	<i>R. Raju</i>	29.10.05					
APPVD	WM/SF	<i>R. Raju</i>					