

## 11. SELF ADHESIVE TAPE FOR M-91 & M-92

### 1. ACCEPTANCE CRITERIA

#### 1.1 CHEMICAL COMPOSITION

Sl. No.	Ingredients	Specification No.
1.	Foil elastomeric	KA 3093, October 1989

#### 1.2 PHYSICAL PROPERTIES

Sl. No.	Test Parameters	Specified Value	
1	Tensile Strength (N)	30 Max	
2	Elongation at Break (%)	80 Min.	
3	Strength of Adhesion (N)	After 72 hrs	10 Min.
		After 600 hrs	10 Min.
4	Resistance to artificial weathering after 600 hrs	No defects	
5	Specular gloss at 60°C (%)	10 max.	
6	Shrinkage (mm)	2 max.	
7	Release per 15 mm (N)	0.25-0.5	
8	Thickness (µm)	100±25	

#### 1.3 DIMENSIONS

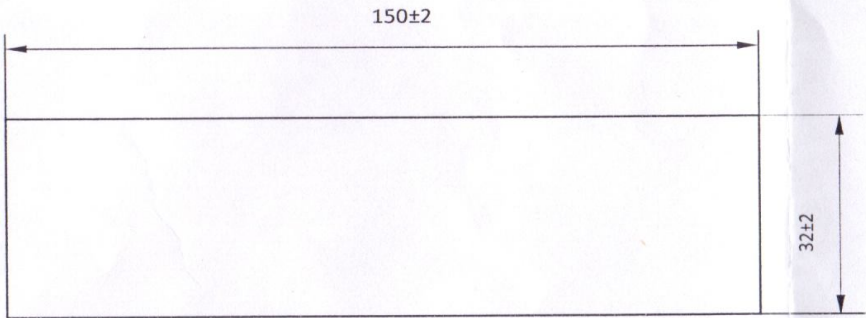
As per Drawing No OFN/BMCS/M-91/M-92/SELF ADHESIVE TAPE

1.4 Inspecting Authority: GM/O F Nalanda

1.5 Accepting Authority : GM/O F Nalanda

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OFN PROPRIETY.

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ALL DIMENSION IN mm

ORDNANCE FACTORY NALANDA,  
RAJGIR, DIST. NALANDA, BIHAR-803121



DRAWING OF SELF ADHESIVE TAPE

NO.	DATE	SCALE	BY	CHECKED	APPROVED	REVISION	SCALE	NO.

OFN/BMCS/M-91/M-92/  
SELF ADHESIVE TAPE