

ITEM SPECIFICATION :-

CABLE LUG TO OFAJ DRG NO FS 2799 B

1. Firm has to take raw material clearance and there after finished component sample clearance (Advance sample required from first time supply) before starting bulk production.
2. Material offered for inspection may be sealed by factory till bulk production clearance. Firm has to submit proof of Raw material purchase and indicate its sufficiency for No. of Components to be manufactured from purchased Raw material.
3. Firm has to submit pre inspection test report from NABL accredited/ PSU/ Govt. approved lab for following specified parameter before submitting Raw material for clearance.
 - a. Chemical composition as per Tin bronze SS 5428-07 OR EN 1652 CW452 K R560.
 - b. Physical properties as per Tin bronze SS 5428-07 OR EN 1652 CW452 K R560.
 - c. Test report give reference of OFAJ supply order.
4. Firm has to manufacture their own set of gauges, get it calibrated to ensure the quality of product.
5. Firm to take all the precautions for proper packaging and surface protection of the components such that these are not getting corroded or damaged during transportation.
6. Component are to be made strictly as per OFAJ Drg. No. FS-2799 B.
7. Firm to submit with samples each component min 5000 or in multiple preferably. Finished component dimensional report & inspection report alongwith supply.
8. OFAJ team may visit the firm Process/Quality Audit.
9. Component will be subjected to surveillance quality check on receipt at consignee end.