

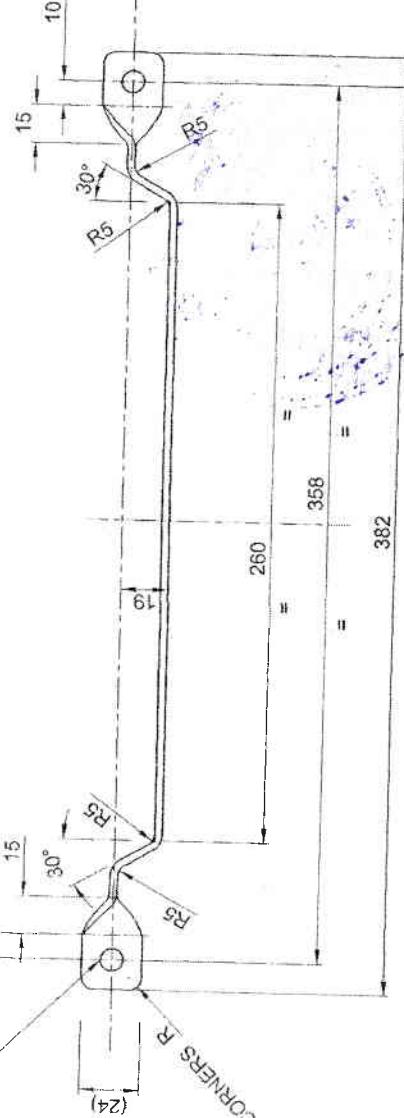
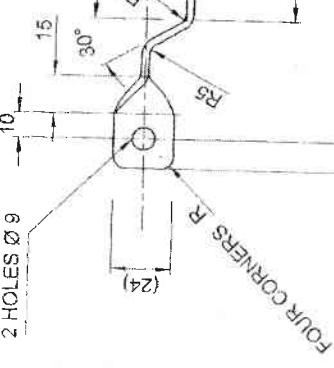
DRG. NO.	1056	ARDE
ON DATE	02-Nov-20	ISSUE
BY DESIG	On 250	

DRG. CONVENTIONS CONFORM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED.

GEN. TOL. LINE/MEDIUM/COARSE CLASS TO IS:2102
NOTE : ALL SHARP EDGES & BURRS ARE TO BE REMOVED.

1. MASK ALL SCREW THREADS & HOLES DURING PAINTING
2. FIRST COAT: PAINT, PRE-TREATMENT PRIMER (ETCHING PRIMER) TYPE SPRAYING TO Spec. DEF STAN 80-15/2 COLOUR - RED OXIDE, ISC No.446 TO IS:5:2004
3. SECOND COAT: PAINT, PRIMING CHLORINATED RUBBER TYPE SPRAYING TO Spec. DEF STD 80-72/3, COLOUR - RED OXIDE, ISC No.446 TO IS: 5:2004
4. THIRD COAT: PAINT FINISHING CHLORINATED RUBBER TYPE SPRAYING TO Spec. DEF STD 80-72/3, COLOUR - DEEP BRONZE GREEN, ISG No.224, TO IS:5:2004, FINISH: MATT.
5. ALL COATS OF PAINTS TO BE APPLIED ALL OVER EXTERNALLY.
6. REFER ARDE/SPEC 581 FOR APPLICATION OF CR PAINT.

2 HOLES Ø 9

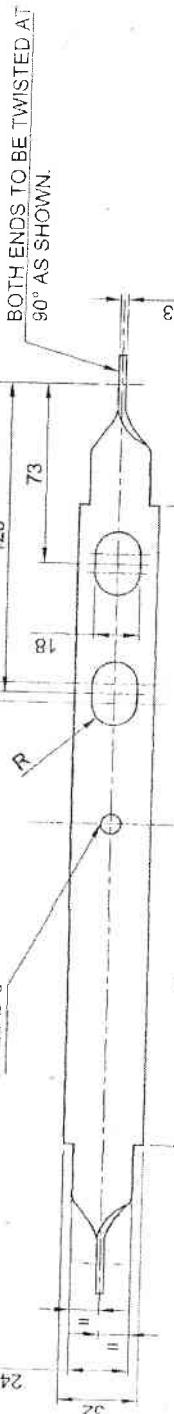


केवल व्यापार हेतु
For Trade Only

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ISSUED TO.....

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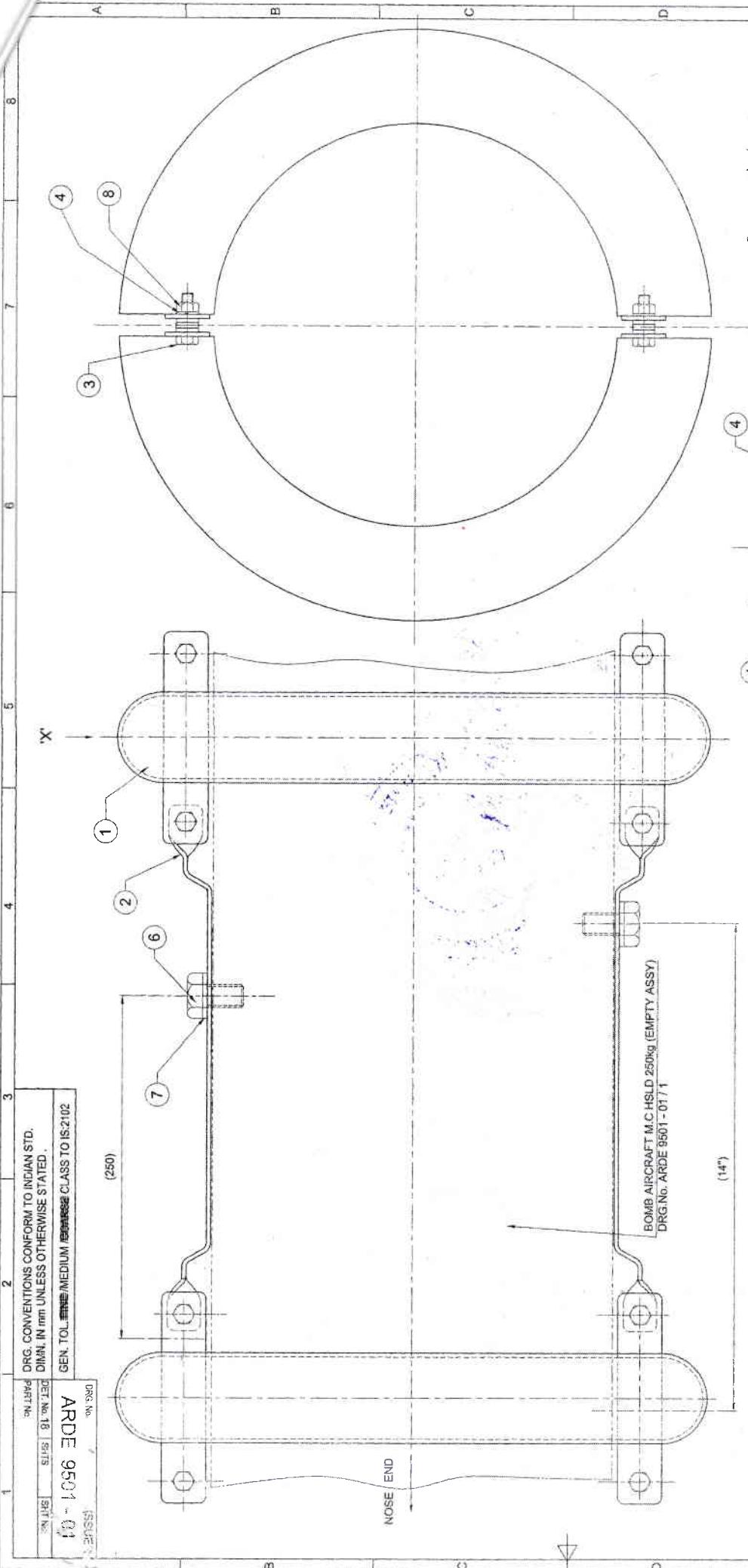
G

PROTECTIVE FINISH-PHOSPHATED TO IS: 3618:1966, CLASS 'B' FOLLOWED BY PAINTING							
DRN.	Ashley	CHD	Guru	TRD.	COMP.	ASSY DRG.	ARDE 9501-01/13
CD	PASSED					SCALE: 1:2	DESIGN AUTHORITY
Geruligappa	A. Rama					EST. MASS:	
						GAUGE SCHO:	
APPROVED	C. Srikanth	S. G.	F. Director				
11-Nov-20	A.R.D.E.	Dim. Redrawn in 1st Angle					
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	SIGN		
DRG SEALED:	RD - RCMA(AA)	RD - RCMA(AA)	15-12-2020				
TITLE:							

DRG. No. ARDE 9501 - 01
DET. No. 20 SHTS. SHT No. F
PART No. DS CAT. No. AHSP

CLAMPING PLATE

1	2	3	4	5	6	7	8



ISSUED TO.....
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M.C.O.

ITEM NO.	NOMENCLATURE	NO. OFF.	MATL.	DRG.NO.	DET NO.
1.	RING WELDING ASSY	4		ARDE 9501 - 01/19, SHTS 3, SHT No. 1	
2.	CLAMPING PLATE	2		ARDE 9501 - 01	20
3.	HEX. HEAD SCREW M8 x 35 - IS : 3063	8	STEEL	N.D.	
4.	SPRING WASHER B 8 - IS : 3063	8	N.D.		
5.	PUNCHED WASHER A 8 - IS : 2016	20	N.D.		
6.	HEX. HEAD SCREW M16 x 25 - 4.8 - IS : 3063	2	STEEL	N.D.	
7.	SPRING WASHER B 16 - IS : 3063	2	N.D.		
8.	HEX. NUT M 8 - 4 - IS : 1363/2002	8	N.D.		

रेत
केंद्रल व्यापार हेतु
For Trade Only
Dr 25/01/2014
Received with above note
केंद्रल व्यापार हेतु

DRG. No.	ASSY DRG. ARDE 9501 - 01/1	ASSY DRG. ARDE 9501 - 01/1
DET. No. 18	DET. No. 18	DET. No.
PART No.		
DS CAT. No.		
AHPD		

ROLLING RING ASSY					
DRG. No.	ARDE 9501 - 01	ISSUE 1			
DET. No.					
PART No.					
DS CAT. No.					
AHPD					

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TON INHS	3 SHTS	61 N 130	DRG. CONVENTIONS CONFORM TO INIAN STD.
A	1096 - 01	GEN. TOL.	DIMN. IN mm UNLESS OTHERWISE STATED.

PROTECTIVE FINISH:-
PHOSPHATED TO IS: 3618:1966, CLASS 'B' FOLLOWED BY PAINTING

LIST OF COMPONENTS

ITEM NO.	NOMENCLATURE	NO. OFF.	DRG.NO.	DET NO.
1.	RING	1	ARDE 9501 - 01	19 SHTS 3 SHT No. 2
2.	PLATE	2	ARDE 9501 - 01	19 SHTS 3 SHT No. 3

PAINTING:
1. MASK ALL SCREW THREADS & HOLES DURING PAINTING
2. FIRST COAT: PAINT, PRE-TREATMENT PRIMER (ETCHING PRIMER) TYPE SPRAYING TO SPEC. DEF STAN 80-15/2 COLOUR - RED OXIDE, ISC No.446 TO IS:5:2004

3. SECOND COAT:PAINT, PRIMING CHLORINATED RUBBER TYPE SPRAYING TO SPEC. DEF STD 80-7/23. COLOUR - RED OXIDE, ISC No.446 TO IS: 5:2004

4. THIRD COAT:PAINT FINISHING, CHLORINATED RUBBER TYPE SPRAYING TO SPEC. DEF STD 80-7/23. COLOUR - DEEP BRONZE GREEN, ISC No.224,TO IS: 5:2004, FINISH - MATT.
5. ALL COATS OF PAINTS TO BE APPLIED ALL OVER INTERNALLY & EXTERNALLY.
6. REFER ARDE/SPEC/581 FOR APPLICATION OF PAINT

NOTES:

1. PROCEDURE, GUIDELINES OF WELDING SHALL MEET THE REQUIREMENT OF SPEC. IS:817:1966 & IS:822:1970.

2. WELDING SYMBOLS TO CONFORM TO IS: 813:1986.

3. TESTING OF WELDING JOINTS TO BE DONE BY DP TEST TO IS: 3658:1999.
4. IMMEDIATELY AFTER SATISFACTORY DP TEST, THE WELDED REGION SURFACES TO BE THOROUGHLY CLEANED & TO BE COLD PHOSPHATED.

Received with thanks for
and (R) and (A) (S) Tech
Date 16-11-2020

DRN.	Asby	CHD.	Gnd	TRD.	COMP.	ASSY DRG.	ARD 9501 - 01	
		CD	PASSED			DESIGN AUTHORITY		
		Gurulingappa	A. Ramya			EST. MASS :		
						GAUGE SIZE :		
1	11-Nov-20	A.R.D.E	Drg. Redrawn in 1st Angle	GO		DATE : 16-May-97	ARDE PLUNE - 411021	
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	C. Srikanth, Sc/F		
DRG SEALED	RD - RCMA(AA)	0001	10-11-2020	GO	SIGN	MATL:		
TITLE:	PROTECTIVE FINISH AS MENTIONED ABOVE						DRG No.	ISSUE 1
F							ARDE 9501 - 01	
	DET. No. 19	SHTS 3	SHT No. 1					
	PART No.							
	DS CAT. No.							
	AHSP							

RING WELDING ASSY

ISSUE NO. M 60
DRAFT ONLY

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केवल व्यापार हेतु
For Trade Only

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DRG. CONVENTIONS CONFORM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED.							
A RESS 1	ARDE 9501-01	GEN. TOL. MEDIUM CLASS TO IS 2102					
SHT NO. 2	SHT NO. 3	SHT NO. 61	DET NO. 1	DET NO. 2	DET NO. 3	DET NO. 4	DET NO. 5

DRG. CONVENTIONS CONFORM TO INDIAN STD.

DIMN. IN mm UNLESS OTHERWISE STATED.

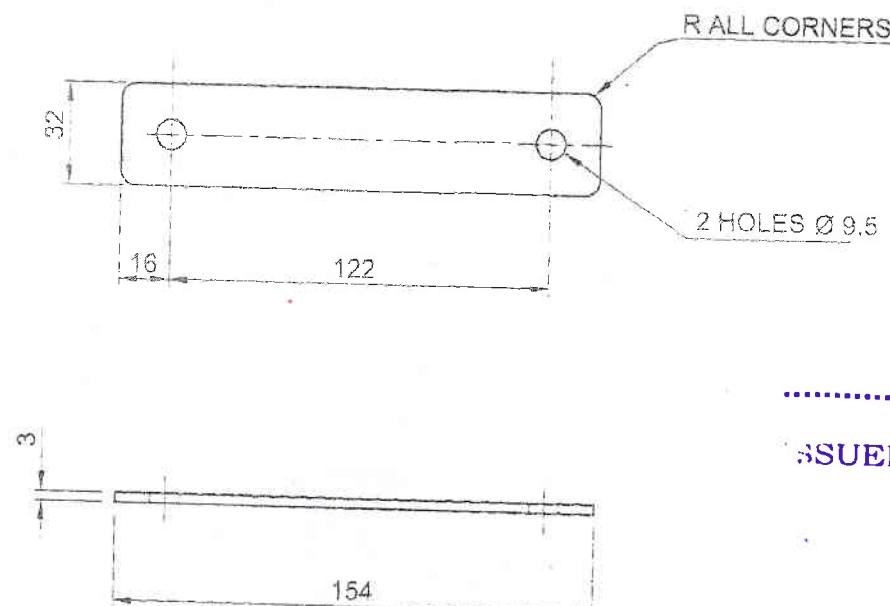
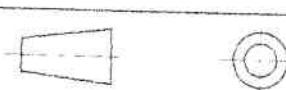
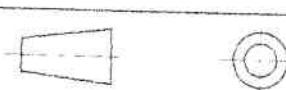
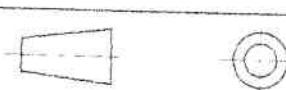
ARDE 9501-01

GEN. TOL. MEDIUM CLASS TO IS 2102

ARDE 9501-01

NOTES:

1. ALL SHARP EDGES & BURRS ARE TO BE REMOVED.
2. TOLERANCE ON ANGLE $\pm 1^\circ$.

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<table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <tr> <td style="width: 25%;">DET. No. 19</td> <td style="width: 25%;">SHTS 3</td> <td style="width: 25%;">SHT No. 3</td> <td style="width: 25%;">PART No.</td> </tr> <tr> <td colspan="4">DRG. CONVENTIONS CONFORM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED .</td> </tr> <tr> <td colspan="4">GEN. TOL. MEDIUM / COARSE CLASS TO IS:2102</td> </tr> <tr> <td colspan="4">NOTE: ALL SHARP EDGES & BURRS ARE TO BE REMOVED.</td> </tr> </table>				DET. No. 19	SHTS 3	SHT No. 3	PART No.	DRG. CONVENTIONS CONFORM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED .				GEN. TOL. MEDIUM / COARSE CLASS TO IS:2102				NOTE: ALL SHARP EDGES & BURRS ARE TO BE REMOVED.																																																		
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C	ISSUED TO..... M.L.O																																																																	
D	<p style="text-align: center;">Received vide letter no- ARDE (MLO) / MUL / 31 / 01 / TECH Dated 28/11/2014</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th rowspan="2">Sr. No.</th> <th rowspan="2">DATE</th> <th rowspan="2">AUTHORITY</th> <th colspan="2">BRIEF RECORD</th> <th rowspan="2">ZONE</th> <th rowspan="2">CD</th> <th rowspan="2">GO</th> </tr> <tr> <th>Dim 122 was 92, Dim 154 was 124</th> <th>B.C. - 2</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>11-Nov-20</td> <td>A.R.D.E</td> <td>Drg. Redrawn in 1st Angle</td> <td></td> <td></td> <td><i>(Signature)</i></td> <td></td> </tr> </tbody> </table> <p>DRG SEALED : RD - RCMA(AA) <i>Chang</i> 10-12-2010</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>DRN. Ashlyan <i>Chang</i></td> <td>CHD. Guru <i>Ram</i></td> <td>TRD.</td> <td>CDMP.</td> <td>ASSY DRG. ARDE 9501- 01 / 18 SHT 1</td> </tr> <tr> <td>CD <i>(Signature)</i></td> <td>PASSED</td> <td>SCALE : 1:2</td> <td></td> <td>DESIGN AUTHORITY</td> </tr> <tr> <td>Gurulingappa</td> <td>A.Rama</td> <td>EST. MASS :</td> <td></td> <td>ARDE PUNE - 411021</td> </tr> <tr> <td>APPROVED</td> <td><i>For Director</i></td> <td>GAUGE SCHD :</td> <td></td> <td></td> </tr> <tr> <td>C Srikanth, Sc.F</td> <td></td> <td>DATE : 16-May-97</td> <td></td> <td></td> </tr> <tr> <td colspan="5">MATL : STEEL TO IS: 1079:2009, Desg. HR 5</td> </tr> <tr> <td colspan="5">PROTECTIVE FINISH :</td> </tr> <tr> <td colspan="5">TITLE :</td> </tr> <tr> <td colspan="5" style="text-align: center;">PLATE</td> </tr> </table>			Sr. No.	DATE	AUTHORITY	BRIEF RECORD		ZONE	CD	GO	Dim 122 was 92, Dim 154 was 124	B.C. - 2	1	11-Nov-20	A.R.D.E	Drg. Redrawn in 1st Angle			<i>(Signature)</i>		DRN. Ashlyan <i>Chang</i>	CHD. Guru <i>Ram</i>	TRD.	CDMP.	ASSY DRG. ARDE 9501- 01 / 18 SHT 1	CD <i>(Signature)</i>	PASSED	SCALE : 1:2		DESIGN AUTHORITY	Gurulingappa	A.Rama	EST. MASS :		ARDE PUNE - 411021	APPROVED	<i>For Director</i>	GAUGE SCHD :			C Srikanth, Sc.F		DATE : 16-May-97			MATL : STEEL TO IS: 1079:2009, Desg. HR 5					PROTECTIVE FINISH :					TITLE :					PLATE				
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