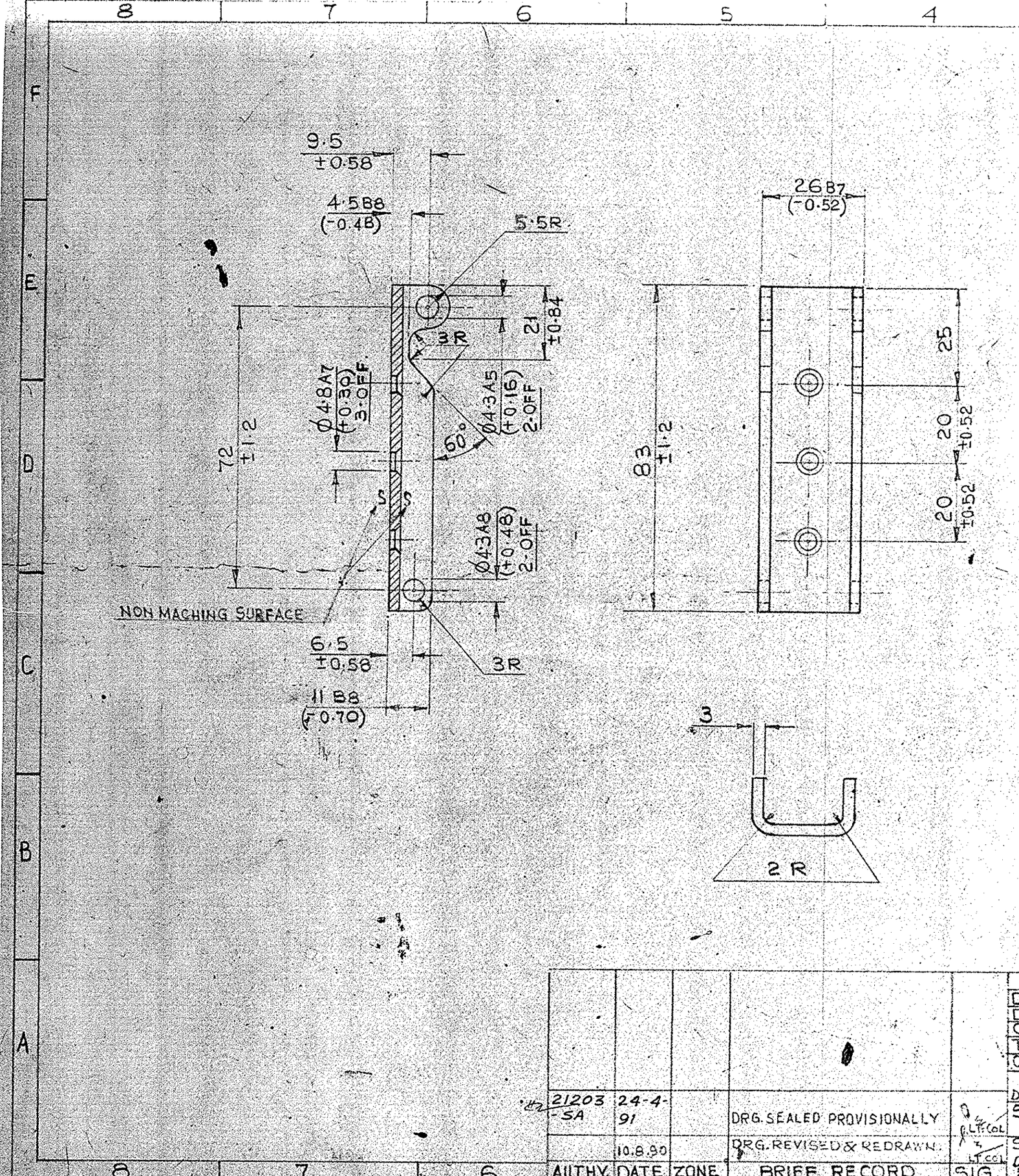

DRAWING CONVENTIONS CONFORM TO IS: 696.

TOLERANCE FOR UNTOLERANCED DIMENSIONS SEE 'MEDIUM' IS: 2102.

SURFACE FINISH :- AS PER IS:3073-67, WHERE NOT SPECIFIED SHOULD BE V

MATERIAL :-
IS: 513-86 TYPE 'D' TEMPER No.5 OR GRADE 12 CS. SEC 4, BS 1449 Pt-1: 1983.

PROTECTIVE FINISH :-
PHOSPHATE TO SPECN. JSS-0465-01:1983 CLASS II, OIL FINISH.

15/3/02

(49)

	AUTHY	DATE	ZONE	BRIEF RECORD	SIG.
*#2	21203-SA	24-4-91		DRG. SEALED PROVISIONALLY	Lt. Col
		10.8.90		DRG. REVISED & REDRAWN.	Lt. Col

	DATE	NAME
DGN		
DRN		
CHD		
TRD		
COMP		

DT. 10.8.90 I/C DO

SCALE :- 1:1

SEALED :- PROV. QC(I) 21203-SA DT. 24-4-91

ASSY. DRG. CQA(SA)76

MATERIAL: AS STATED

DIMENSIONS ARE IN MILLIMETRES

BASE FOR LOCK 1-2

CQA(SA) ICHAPUR.

APPROVED. Lt. Col
DT. 10.8.90 FOR CQA(SA)

DESIGNERS REF. CQA(SA)-76/2

DS CAT NO.