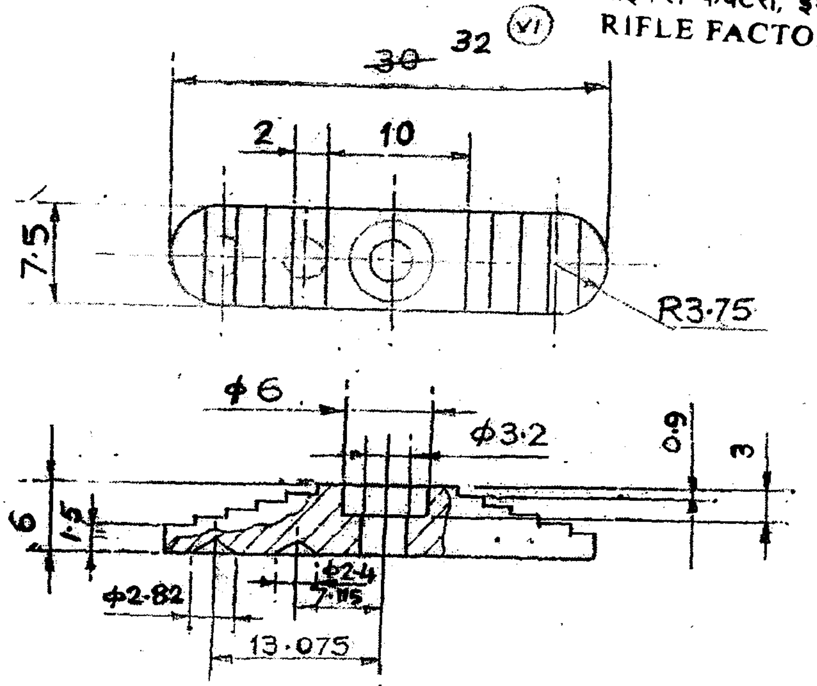
DRG. No. **PAG-0047**

प्रमाणित प्रति / CERTIFIED COPY OF
ड्राइंग / लेआउट / गेज शिड्यूल
DRG/LAYOUT/GAUGE SCHEDULE HOS/MPM
दिनांक / AT THIS DATE 13-01-17
सी डी डी / CDD
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE




**SURFACE FINISH:- PHOSPHATED TO SPECN. JSS-0465-01 1988 CLASS II OIL FINISH**

*MATL:-

IS:5517-78 Degn. 40 Cr4 MO.3

ALT. MATL.: THROUGH MIM ROUTE.

| PART NO. | NOMENCLATURE | No. OFF | MATERIAL | HARDNESS | STANDARD | SIZES | REMARKS |
|---|---|---|---|---|---|---|---|
| — | SLIDING KNOB | 1 | * | | | 32X7.5X7 | |

| INDEX | AMEDMENTS | SIGN. | DATE |
|---|---|---|---|
| 256/V3 | MATL. IS:5517-78 degn. 40 Cr4 MO3 was IS:2507-75 degn. 55C6 and added trigger locking device | | 11/12/01 |
| 157/V2 | TO BE NICKEL COATED. Fe/Ni 20b IS:12393-88 instead of phosphating | | 31-7-98 |
| 81/VI | DIM. 32 WAS 30 mm. | | 16.12 |
| | Not Amended as per gun [illegible] on 25.4.95 | | |

GEN. TOL. NOT SPECIFIED

LINEAR DIMENSIONS

| | |
|---|---|
| 0-6 | ±0.1 |
| 6-30 | ±0.2 |
| 30-120 | ±0.3 |
| 120-315 | ±0.5 |
| 315-1000 | ±0.8 |
| 1000-2000 | ±1.2 |

ANGULAR DIMENSIONS

| | |
|---|---|
| 0-10 | ±1° |
| 10-50 | ±30' |
| 50-100 | ±20' |
| >100 | ±10' |

∼ UN M/C
▽ ROUGH
▽▽ SMOOTH
▽▽▽ FINISH

# SLIDING KNOB

**12 BORE MODIFIED PUMP ACTION GUN**

**RIFLE FACTORY, ISHAPORE.**

FOR G.M., G.C.Fy.

| 1994 | NAME | DATE | APPROVED |
|---|---|---|---|
| DRN | | | F/M SHOP |
| TCD | | | |
| CKD | | | |
| PASSED | | 13.12 | F/M T.FR. 13/12 |
| SHOP | M/C | | F/M D. |

SCALE 2:1

REF. DEMAND

REF. DRG. No.

DRG. No. **PAG-0047**

SHEET 1 OF 1

REFERENCE GCF DRG.NO.:- SG- 052/1.

MIM