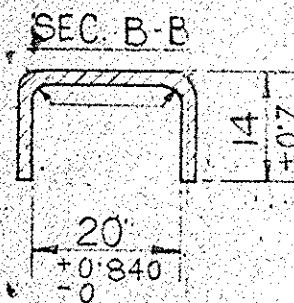
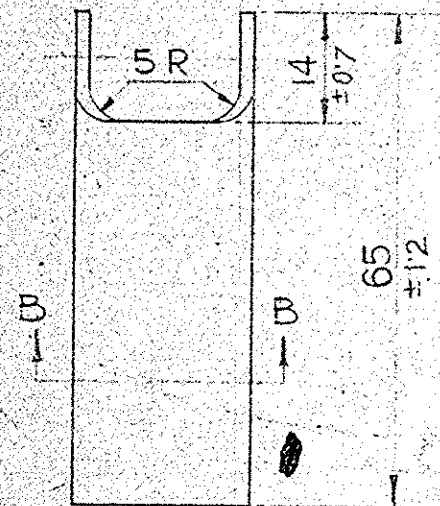
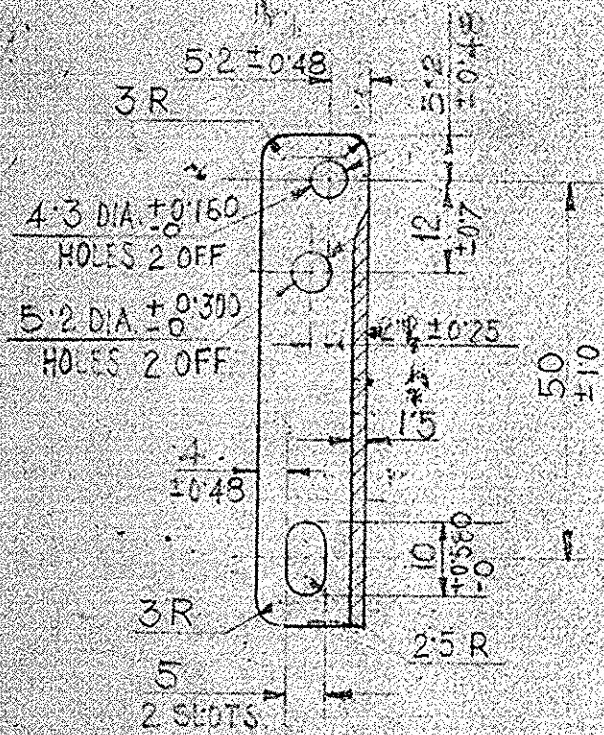


DRAWING CONVENTIONS CONFORM TO IS: 696

TOLERANCE FOR UNTOLERANCED DIMENSIONS
SEE MEDIUM IS: 2102



MATERIAL:-

IS: 513 - 86 TYPE D
TEMPER NO. 5 OR GRADE 12 C.C.
SEC 4. BS 1449 P5 (1983)

PROTECTIVE FINISH:-

PHOSPHATE TO SPECN. JSS 0465-DI-1063
CLASS II. OIL FINISH.

APPROVED
DATE: 15/3/92

(54)

AUTHY.	DATE	ZONE	BRIEF RECORD	SIG.	DATE	NAME	ASSY. CQA(SA)-77	CQA(SA) ICHAPUR
					DGN	DRN	MATERIAL	
					CHD	TRD	DIMENSIONS ARE IN MILLIMETERS	
					COMP		APPROVED	
					SCALE: 1:1		DT. 23.11.89 FOR	
21203	24-4-		DRG. SEALED PROVISIONALLY.	LT. COL	SEALED:- PROV.	FOR LOCK NO. 2	CQA(SA)-77/1	
-SA	91				DC(1) 21203-SA		DS. CAT. NO.	
					DT. 24-4-91			