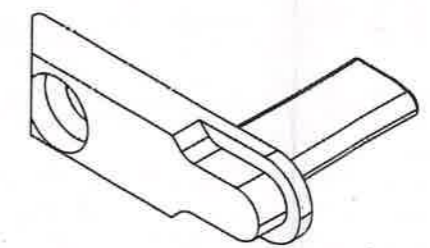
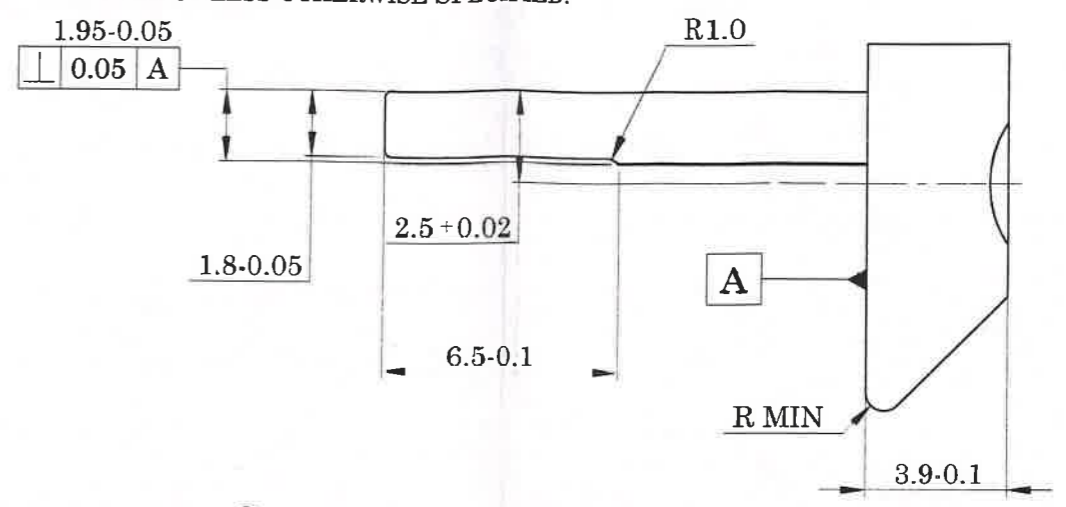
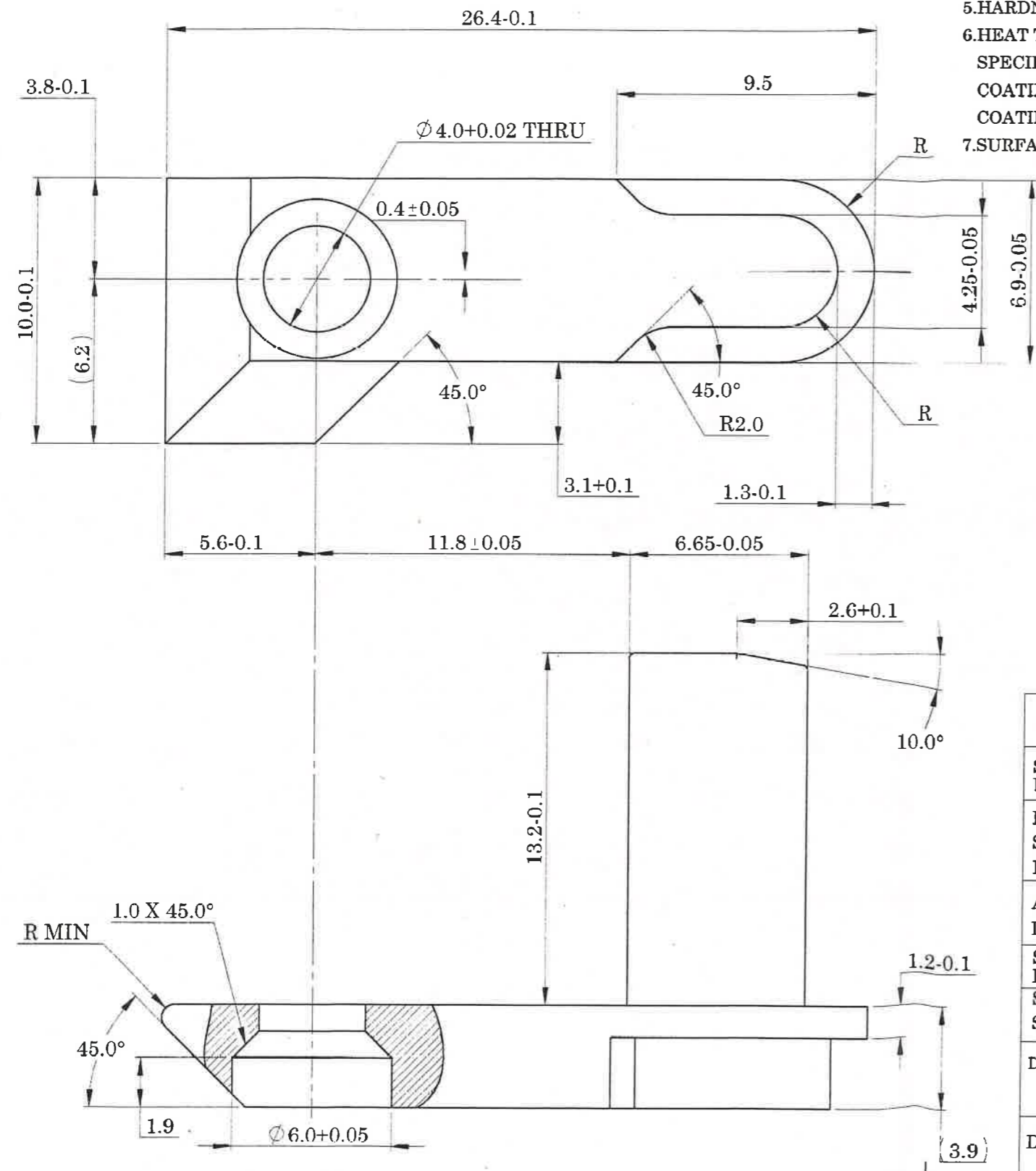


LSS 0 0 0 0
 O 0 0 0
 V 0 0 0 0
 VV 0 0 0 0
 S 0 0 0 0
 SS 0 0 0 0
 CI 0 0 0 0
 DRG No. 21010101

GENERAL TOL : FINE / MEDIUM / COARSE
 CLASS TO IS: 2102
 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

NOTE:
 1.REMOVE ALL SHARP EDGES AND BURRS.
 2.ANGULAR TOLERANCE IS 30° OR OTHERWISE STATED.
 3.DIMENSIONS ARE TO BE READ AFTER APPLYING PROTECTIVE FINISH.
 4.IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: DRDO-ARDE-MIM-TSP-051-2019.
 5.HARDNESS BEFORE COATING: 300 TO 350 HV.
 6.HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION No. AMS 2753C
 COATING HARDNESS : 600 ± 100 HV.
 COATING THICKNESS: 15 µm Min.
 7.SURFACE FINISH ∇∇ ALL OVER UNLESS OTHERWISE SPECIFIED.

CONTROLLED COPY No.: 01



Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN: AKASH	SIGN:	<i>Rautam</i>	MATERIAL:			
DATE: 24/08/2022	CHECKED		STEEL TO IS:5517-1993,Gd.40Ni6Cr4Mo3(EN-24)			
APPD.	DATE: 24/08/2022	<i>[Signature]</i>	PROTECTIVE FINISH:			
SEALED DATE:		FOR DIRECTOR	SEE NOTE			
SHEET SIZE: A3	EST. MASS		TITLE:			
SCALE: 5:1	4.48 gm		EJECTOR 9mm			
DESIGN AUTHORITY	ARDE					
PUNE 411021						
DRG No. 21010101	01	02	01	05	007	00DA
	IC	SS	S	AA	A	C
9 mm	PART No.	DS CAT No.	AHSP			

DRG No. 21010101
 IC SS S AA A C SST